
Tissue paper and tissue products —
Part 5:
Determination of wet tensile strength

Papier tissue et produits tissue —

Partie 5: Détermination de la résistance à la rupture par traction à l'état humide

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ISO copyright office
Ch. de Blandonnet 8 • CP 401
CH-1214 Vernier, Geneva, Switzerland
Tel. +41 22 749 01 11
Fax +41 22 749 09 47
copyright@iso.org
www.iso.org

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

This document was prepared by the European Committee for Standardization (CEN) Technical Committee CEN/TC 172, *Pulp, paper and board*, in collaboration with ISO Technical Committee TC 6, *Paper, board and pulps*, Subcommittee SC 2, *Test methods and quality specifications for paper and board*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 12625-5:2005), which has been technically revised with the following changes:

- a) in [Clause 7](#), a more detailed description of the preparation of the test pieces was included;
- b) in [Clause 8](#), the procedure for measurement was clarified;
- c) in [Clause 10](#), additional information is to be included in the test report;
- d) more detailed precision data in [Annex A](#);
- e) this document has been editorially updated.

A list of all parts in the ISO 12625 series can be found on the ISO website.

Tissue paper and tissue products —

Part 5:

Determination of wet tensile strength

1 Scope

This document specifies a test method for the determination of the wet tensile strength of tissue paper and tissue products after soaking with water, using a tensile-strength-testing apparatus operating with a constant rate of elongation.

Currently, two types of tensile-strength-testing apparatus are commercially available, one where the test piece is positioned vertically and, for the other, horizontally. This document applies for both. For vertical tensile-strength-testing apparatus, a device which is held in the lower grip of the tensile-strength-testing apparatus, called a Finch Cup, is used to achieve the wetting. For horizontal tensile-strength-testing apparatus, the soaking device is placed between the clamps.

In cases where impurities and contraries have to be determined, ISO 15755^[6] applies for these detections in tissue paper and tissue products.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 186, *Paper and board — Sampling to determine average quality*

ISO 187, *Paper, board and pulps — Standard atmosphere for conditioning and testing and procedure for monitoring the atmosphere and conditioning of samples*

ISO 1924-2, *Paper and board — Determination of tensile properties — Part 2: Constant rate of elongation method (20 mm/min)*

ISO 7500-1, *Metallic materials — Calibration and verification of static uniaxial testing machines — Part 1: Tension/compression testing machines — Calibration and verification of the force-measuring system*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 12625-1 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

3.1

wet tensile strength

maximum tensile force per unit width that a test piece soaked with water will withstand before breaking in a tensile test

Note 1 to entry: The wet tensile strength is expressed in newtons per metre (N/m).