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**Aerospace series - Steel FE-PA3601
(X6CrNiTi18-10) - Air melted - Softened - Bar
for machining - a or D ≤ 250 mm - 500 MPa ≤
Rm ≤ 700 Mpa**

Aerospace series - Steel FE-PA3601
(X6CrNiTi18-10) - Air melted - Softened - Bar for
machining - a or D ≤ 250 mm - 500 MPa ≤ Rm ≤
700 Mpa

EESTI STANDARDI EESSÖNA**NATIONAL FOREWORD**

Käesolev Eesti standard EVS-EN 3487:2008 sisaldb Euroopa standardi EN 3487:2007 ingliskeelset teksti.	This Estonian standard EVS-EN 3487:2008 consists of the English text of the European standard EN 3487:2007.
Standard on kinnitatud Eesti Standardikeskuse 28.01.2008 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.	This standard is ratified with the order of Estonian Centre for Standardisation dated 28.01.2008 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.
Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kätesaadavaks tegemise kuupäev on 12.12.2007.	Date of Availability of the European standard text 12.12.2007.
Standard on kätesaadav Eesti standardiorganisatsionist.	The standard is available from Estonian standardisation organisation.

ICS 49.025.10**Võtmesõnad:****Standardite reproduutseerimis- ja levitamisõigus kuulub Eesti Standardikeskusele**

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 3487

December 2007

ICS 49.025.10

English Version

Aerospace series - Steel FE-PA3601 (X6CrNiTi18-10) - Air
melted - Softened - Bar for machining - a or D ≤ 250 mm - 500
MPa ≤ Rm ≤ 700 MPa

Série aérospatiale - Acier FE-PA3601 (X6CrNiTi18-10) -
Élaboré à l'air - Adouci - Barres pour usinage - a ou D ≤
250 mm - 500 MPa ≤ Rm ≤ 700 MPa

Luft- und Raumfahrt - Stahl FE-PA3601 (X6CrNiTi18-10) -
Lufterschmolzen - Weichgeglüht - Stangen zur spanenden
Bearbeitung - a oder D ≤ 250 mm - 500 MPa ≤ Rm ≤ 700
MPa

This European Standard was approved by CEN on 23 June 2007.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

Foreword

This document (EN 3487:2007) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2008, and conflicting national standards shall be withdrawn at the latest by June 2008.

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Introduction

This standard is part of the series of EN metallic material standards for aerospace applications. The general organization of this series is described in EN 4258.

This standard has been prepared in accordance with EN 4500-5.

1 Scope

This standard specifies the requirements relating to:

Steel FE-PA3601 (X6CrNiTi18-10)
Air melted
Softened
Bar for machining
 a or $D \leq 250$ mm
 $500 \text{ MPa} \leq R_m \leq 700 \text{ MPa}$

for aerospace applications.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2043, *Aerospace series — Metallic materials — General requirements for semi-finished product qualification (excluding forgings and castings).*¹⁾

EN 4258, *Aerospace series — Metallic materials — General organization of standardization — Links between types of EN standards and their use.*

EN 4436, *Aerospace series — Steel — Test methods — Determination of δ ferrite content.*¹⁾

EN 4500-5, *Aerospace series — Metallic materials — Rules for drafting and presentation of material standards — Part 5: Specific rules for steels.*¹⁾

EN 4700-2, *Aerospace series — Steel and heat resisting alloy — Wrought products — Technical specification — Part 2: Bar and section.*¹⁾

1) Published as ASD Prestandard at the date of publication of this standard.