

**Aerospace series - Steel FE-PL1504
(33CrMoV12) - Air melted - Softened -
Forging stock - a or D \leq 300 mm**

Aerospace series - Steel FE-PL1504 (33CrMoV12) -
Air melted - Softened - Forging stock - a or D \leq 300
mm

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

<p>Käesolev Eesti standard EVS-EN 3527:2007 sisaldab Euroopa standardi EN 3527:2007 ingliskeelset teksti.</p> <p>Käesolev dokument on jõustatud 31.05.2007 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes.</p> <p>Standard on kättesaadav Eesti standardiorganisatsioonist.</p>	<p>This Estonian standard EVS-EN 3527:2007 consists of the English text of the European standard EN 3527:2007.</p> <p>This document is endorsed on 31.05.2007 with the notification being published in the official publication of the Estonian national standardisation organisation.</p> <p>The standard is available from Estonian standardisation organisation.</p>
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<p>Käsitlusala: This standard specifies the requirements relating to: Steel FE-PL1504 (33CrMoV12) Air melted Softened Forging stock a or D ≤ 300 mm for aerospace applications.</p>	<p>Scope: This standard specifies the requirements relating to: Steel FE-PL1504 (33CrMoV12) Air melted Softened Forging stock a or D ≤ 300 mm for aerospace applications.</p>
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ICS 49.025.10

Võtmesõnad:

ICS 49.025.10

English Version

**Aerospace series - Steel FE-PL1504 (33CrMoV12) - Air melted -
Softened - Forging stock - a or D ≤ 300 mm**

Série aérospatiale - Acier FE-PL1504 (33CrMoV12) -
Élaboré à l'air - Adouci - Produits destinés à la forge - a ou
D ≤ 300 mm

Luft- und Raumfahrt - Stahl FE-PL1504 (33CrMoV12) -
Lufterschmolzen - gegläht - Schmiedevormaterial - a oder
D ≤ 300 mm

This European Standard was approved by CEN on 5 October 2006.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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Foreword

This document (EN 3527:2007) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2007, and conflicting national standards shall be withdrawn at the latest by September 2007.

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Introduction

This standard is part of the series of EN metallic material standards for aerospace applications. The general organization of this series is described in EN 4258.

This standard has been prepared in accordance with EN 4500-5.

1 Scope

This standard specifies the requirements relating to:

Steel FE-PL1504 (33CrMoV12)
 Air melted
 Softened
 Forging stock
 a or $D \leq 300$ mm

for aerospace applications.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2043, *Aerospace series — Metallic materials — General requirements for semi-finished product qualification (excluding forgings and castings)*.¹⁾

EN 2157-2, *Aerospace series — Steel — Forging stock and forgings — Technical specification — Part 2: Forging stock*.

EN 4050-1, *Aerospace series — Test method for metallic materials — Ultrasonic inspection of bars, plates, forging stock and forgings — Part 1: General requirements*.¹⁾

EN 4258, *Aerospace series — Metallic materials — General organization of standardization — Links between types of EN standards and their use*.

EN 4500-5, *Aerospace series — Metallic materials — Rules for drafting and presentation of material standards — Part 5: Specific rules for steels*.¹⁾

¹⁾ Published as ASD Prestandard at the date of publication of this standard.