Welding consumables - Solid wires and rods for fusion welding of copper and copper alloys - Classification (ISO 24373:2018)

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NATIONAL FOREWORD

See Eesti standard EVS-EN ISO 24373:2018 sisaldab Euroopa standardi EN ISO 24373:2018 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 24373:2018 consists of the English text of the European standard EN ISO 24373:2018.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 19.09.2018.	Date of Availability of the European standard is 19.09.2018.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

ICS 25.160.20

EUROPEAN STANDARD

NORME EUROPÉENNE

EUROPÄISCHE NORM

EN ISO 24373

September 2018

ICS 25.160.20

Supersedes EN ISO 24373:2009

English Version

Welding consumables - Solid wires and rods for fusion welding of copper and copper alloys - Classification (ISO 24373:2018)

Produits consommables pour le soudage - Fils pleins et baguettes pleines pour le soudage par fusion du cuivre et des alliages de cuivre - Classification (ISO 24373:2018)

Schweißzusätze - Massivdrähte und -stäbe zum Schmelzschweißen von Kupfer und Kupferlegierungen - Einteilung (ISO 24373:2018)

This European Standard was approved by CEN on 11 September 2018.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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Ref. No. EN ISO 24373:2018 E

European foreword

This document (EN ISO 24373:2018) has been prepared by Technical Committee ISO/TC 44 "Welding and allied processes" in collaboration with Technical Committee CEN/TC 121 “Welding and allied processes” the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2019, and conflicting national standards shall be withdrawn at the latest by March 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 24373:2009.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 24373:2018 has been approved by CEN as EN ISO 24373:2018 without any modification.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 3, *Welding consumables*.

Any feedback, question or request for official interpretation related to any aspect of this document should be directed to the Secretariat of ISO/TC 44/SC 3 via your national standards body. A complete listing of these bodies can be found at www.iso.org/members.html. Official interpretations, where they exist, are available from this page: https://committee.iso.org/sites/tc44/home/interpretation.html

This second edition cancels and replaces the first edition (ISO 24373:2008), which has been technically revised. The main changes compared to the previous edition are as follows:

— a new alloy, CuSn6MnSi, has been added to Table 1;

— chemistries in Table 1 have been updated for a number of alloys;

— wording regarding Z options has been revised in footnote to Table 1;

— an example showing a Z option has been added;

— Clauses 7, 8 and 9 have been updated to reflect agreed text for all ISO/TC 44/SC 3 standards.

Introduction

For copper-welding consumables, there is no unique relationship between the product form (solid wire or rod) and the welding process used (e.g. gas-shielded metal arc welding, gas tungsten arc welding, plasma arc or other welding processes). For this reason, the solid wires or rods can be classified on the basis of any of the product forms and can be used, as appropriate, for more than one of the above welding processes.

This document was originally based on EN 14640:2005[1].

Welding consumables — Solid wires and rods for fusion welding of copper and copper alloys — Classification

1 Scope

This document specifies requirements for classification of solid wires and rods for fusion welding of copper and copper alloys. The classification of the solid wires and rods is based on their chemical composition.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 544, *Welding consumables — Technical delivery conditions for filler materials and fluxes — Type of product, dimensions, tolerances and markings*

ISO 14344, *Welding consumables — Procurement of filler materials and fluxes*

ISO 80000-1:2009, *Quantities and units — Part 1: General*

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at https://www.iso.org/obp

— IEC Electropedia: available at http://www.electropedia.org/

4 Classification

The classification is divided into two parts:

a) the first part indicates the product form, solid wires or rods (see 5.1);

b) the second part gives a numerical symbol indicating the chemical composition of the solid wire or rod (see Table 1).

5 Symbols

5.1 Symbol for the product form

The symbol for the solid wire and rod shall be S.

NOTE One product form may be used for more than one welding process.