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**Continuously hot-rolled steel sheet of  
structural quality with improved  
atmospheric corrosion resistance**

*Tôles en acier de construction laminées à chaud en continu à  
résistance améliorée à la corrosion atmosphérique*



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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 5952 was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 12, *Continuous mill flat rolled products*.

This fourth edition cancels and replaces the third edition (ISO 5952:2005), which has been technically revised.

# Continuously hot-rolled steel sheet of structural quality with improved atmospheric corrosion resistance

## 1 Scope

**1.1** This International Standard applies to continuously hot-rolled steel sheet (see 3.2) of structural quality with improved atmospheric corrosion resistance, also known as weather-resistant structural steel. It is produced in the grades and classes listed in Table 1. The product is intended for applications where requirements are for mechanical properties and increased resistance to atmospheric corrosion. It is generally used in the delivered condition and is intended for bolted, riveted or welded structures.

**1.2** This product is commonly produced in the range of thicknesses 1,6 mm up to and including 12,5 mm and widths of 600 mm and over, in coils and cut lengths.

**1.3** Hot-rolled sheet less than 600 mm wide can be slit from wide sheet and will be considered as sheet.

**NOTE** Hot-rolled sheet up to but not including 3 mm in thickness is commonly known as sheet. Hot-rolled sheet 3 mm and over in thickness is commonly known as either "sheet" or "plate".

**1.4** This International Standard does not cover the following steel qualities:

- steels intended for boilers or pressure vessels or steels designated as commercial quality or drawing qualities (see ISO 3573);
- steels produced on reversing mills and designated with improved atmospheric corrosion resistance (see ISO 4952);
- steels designated with structural quality (see ISO 4995) or high yield strength structural quality (see ISO 4996);
- steels designated with higher yield strength with improved formability (see ISO 5951).

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 148-1, *Metallic materials — Charpy pendulum impact test — Part 1: Test method*

ISO 6892-1, *Metallic materials — Tensile testing — Part 1: Method of test at room temperature*

ISO 16160, *Continuously hot-rolled steel sheet products — Dimensional and shape tolerances*