

Aerospace series - Screws, 100° countersunk normal head, offset cruciform recess, close tolerance normal shank, short thread, in titanium alloy, aluminium IVD coated - Classification: 1 100 MPa (at ambient temperature) / 425 °C

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 4072:2009 sisaldab Euroopa standardi EN 4072:2009 ingliskeelset teksti.

Standard on kinnitatud Eesti Standardikeskuse 31.08.2009 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.

Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kättesaadavaks tegemise kuupäev on 22.07.2009.

Standard on kättesaadav Eesti standardiorganisatsioonist.

This Estonian standard EVS-EN 4072:2009 consists of the English text of the European standard EN 4072:2009.

This standard is ratified with the order of Estonian Centre for Standardisation dated 31.08.2009 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.

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The standard is available from Estonian standardisation organisation.

ICS 49.030.20

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English Version

Aerospace series - Screws, 100° countersunk normal head, offset cruciform recess, close tolerance normal shank, short thread, in titanium alloy, aluminium IVD coated - Classification: 1 100 MPa (at ambient temperature) / 425 °C

Série aérospatiale - Vis à tête fraisée 100° normale, à empreinte cruciforme déportée, fût normal à tolérance serrée, filetage court, en alliage de titane, revêtues aluminium IVD - Classification : 1 100 MPa (à température ambiante) / 425 °C

Luft- und Raumfahrt – 100°-Senk-Passsschrauben, mit Flügelkreuzschlitz, kurzes Gewinde, aus Titanlegierung, Aluminium-IVD-beschichtet - Klasse: 1 100 MPa (bei Raumtemperatur) / 425 °C

This European Standard was approved by CEN on 13 June 2009.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

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Foreword

This document (EN 4072:2009) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2010, and conflicting national standards shall be withdrawn at the latest by January 2010.

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1 Scope

This standard specifies the characteristics of screws, 100° countersunk normal head, offset cruciform recess, close tolerance normal shank, short thread, in titanium alloy, aluminium IVD coated.

Classification: 1 100 MPa ¹⁾ / 425 °C ²⁾

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 3353-1, *Aerospace — Lead and runout threads — Part 1: Rolled external threads.*

ISO 5855-2, *Aerospace — MJ threads — Part 2: Limit dimensions for bolts and nuts.*

ISO 5856, *Aerospace — Screws, 100 degrees normal countersunk head, internal offset cruciform ribbed or unribbed drive, normal shank, short or medium length MJ threads, metallic material, coated or uncoated, strength classes less than or equal to 1 100 MPa — Dimensions.*

ISO 7913, *Aerospace — Bolts and screws, metric — Tolerances of form and position.*

ISO 7994, *Aerospace — Internal drive, offset cruciform recess (Torq-Set®) for rotary fastening devices — Metric series.*

ISO 9152, *Aerospace — Bolts, with MJ threads, in titanium alloys, strength class 1 100 MPa — Procurement specification.*

EN 2424, *Aerospace series — Marking of aerospace products.*

EN 4016, *Aerospace series — Oversized bolts.* ³⁾

EN 9100, *Aerospace series — Quality management systems — Requirements (based on ISO 9001:2000) and Quality systems — Model for quality assurance in design, development, production, installation and servicing (based on ISO 9001:1994).*

EN 9133, *Aerospace series — Quality management systems — Qualification procedure for aerospace standard parts.*

TR 3775, *Aerospace series — Bolts and pins — Materials.* ⁴⁾

MIL-DTL-83488D, *Coating, aluminum, high purity.* ⁵⁾

1) Minimum tensile strength of the material at ambient temperature.

2) Maximum temperature that the screw can withstand without continuous change in its original characteristics, after return to ambient temperature. The maximum temperature is determined by the surface treatment.

3) Published as ASD Prestandard at the date of publication of this standard.

4) Published as ASD Technical Report at the date of publication of this standard.

5) Published by: Department of Defense (DoD), the Pentagon, Washington, DC 20301, USA.