
**Hand taps for parallel and taper pipe
threads — General dimensions and
marking**

*Tarauds à main pour filetages cylindrique et conique de tuyauterie —
Dimensions générales et marquage*



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Contents

	Page
Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 General dimensions	1
5 Marking	2
Annex A (informative) Bases for calculation of the dimensions	5
Annex B (informative) Relationship between designations in this document and the ISO 13399 series	6
Bibliography	7

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 29, *Small tools*, Subcommittee SC 9, *Tools with defined cutting edges, cutting items*.

This fourth edition cancels and replaces the third edition (ISO 2284:1987), of which it constitutes a minor revision with the following changes:

- added [Annex B](#) giving the relationship between the symbols of this document and the symbols according to the ISO 13399 series.

Hand taps for parallel and taper pipe threads — General dimensions and marking

1 Scope

This document specifies the general dimensions and marking of hand taps for pipe threads.

It is applicable to the two following types of tap:

- taps for parallel threads (see [Figure 1](#) and [Table 1](#)),
- taps for taper threads (see [Figure 2](#) and [Table 2](#)),

having threads in accordance with ISO 7-1 and ISO 228-1.

Furthermore, it gives in [Annex A](#) the bases used for calculation of the dimensions, and in Annex B the relationship between designations in this document and the ISO 13399 series.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 237, *Rotating tools with parallel shanks — Diameters of shanks and sizes of driving squares*

ISO 5969, *Ground thread taps for pipe threads G series and Rp series — Tolerances on the threaded portion*

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

4 General dimensions

The general dimensions are given in [Table 1](#) and [Table 2](#).

Shank diameters and driving squares shall conform to the specifications given in ISO 237, the tolerances being as follows:

- on diameter, d_1 :
 - h9 for precision shanks;
 - h11 for other shanks;
- on width across flats, a :
 - h11;
 - h12 (including errors of form of the square and of its position in relation to the shank).