

Aerospace series - Screws, pan head, offset cruciform recess, coarse tolerance normal shank, long thread, in alloy steel, cadmium plated - Classification : 1 100 PMA (at ambient temperature) / 235 °C

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 4161:2010 sisaldab Euroopa standardi EN 4161:2009 ingliskeelset teksti.

Standard on kinnitatud Eesti Standardikeskuse 28.02.2010 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.

Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kättesaadavaks tegemise kuupäev on 14.07.2009.

Standard on kättesaadav Eesti standardiorganisatsioonist.

This Estonian standard EVS-EN 4161:2010 consists of the English text of the European standard EN 4161:2009.

This standard is ratified with the order of Estonian Centre for Standardisation dated 28.02.2010 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.

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The standard is available from Estonian standardisation organisation.

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English Version

Aerospace series - Screws, pan head, offset cruciform recess,
coarse tolerance normal shank, long thread, in alloy steel,
cadmium plated - Classification : 1 100 PMA (at ambient
temperature) / 235 °C

Série aérospatiale - Vis à tête cylindrique, à empreinte
cruciforme déportée, tige normale à tolérance large,
filetage long, en acier allié, cadmiées - Classification : 1
100 MPa (à température ambiante) / 235 °C

Luft- und Raumfahrt - Flachkopfschrauben, mit
Flügelkreuzschlitz, langes Gewinde, aus legiertem Stahl,
verkadmet - Klasse : 1 100 MPa (bei Raumtemperatur) /
235 °C

This European Standard was approved by CEN on 15 September 2009.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

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Foreword

This document (EN 4161:2009) has been prepared by the Aerospace and Defence Industries Association of Europe – Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2010, and conflicting national standards shall be withdrawn at the latest by May 2010.

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1 Scope

This European Standard specifies the characteristics of screws, pan head, offset cruciform recess, coarse tolerance normal shank, long thread, in alloy steel, cadmium plated.

Classification: 1 100 MPa¹⁾ / 235 °C²⁾.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2000, *Aerospace series — Quality assurance — EN aerospace products — Approval of the quality system manufacturers*

EN 2133, *Aerospace series — Cadmium plating of steels with specified tensile strength $\leq 1\,450$ MPa, copper, copper alloys and nickel alloys*

EN 2137, *Aerospace series — Steel Fe-PL75 — $1\,100\text{ MPa} \leq R_m \leq 1\,250\text{ MPa}$ — Bars — $D_e \leq 100\text{ mm}$ ³⁾*

EN 2424, *Aerospace series — Marking of aerospace products³⁾*

EN 2442, *Aerospace series — Steel FE-PL711 — $1\,100\text{ MPa} \leq R_m \leq 1\,300\text{ MPa}$ — Bars and wires — $D_e \leq 25\text{ mm}$ ³⁾*

EN 9133, *Aerospace series — Quality management systems — Qualification procedure for aerospace standard parts*

TR 3775, *Aerospace series — Bolts and pins — Materials⁴⁾*

ISO 3353-1, *Aerospace — Lead and runout threads — Part 1: Rolled external threads*

ISO 5855-2, *Aerospace — MJ threads — Part 2: Limit dimensions for bolts and nuts*

ISO 7689, *Aerospace — Alloy steel bolts with strength classification $1\,100\text{ MPa}$ and MJ threads — Procurement specification*

ISO 7913, *Aerospace — Bolts and screws, metric — Tolerances of form and position*

ISO 7994, *Aerospace — Internal drive, offset cruciform recess (Torq-Set®) for rotary fastening devices — Metric series*

1) Minimum tensile strength of the material at ambient temperature.

2) Maximum temperature that the screw can withstand without continuous change in its original characteristics, after return to ambient temperature. The maximum temperature is determined by the surface treatment.

3) Published as ASD-STAN Pre-Standard at the date of publication of this standard.

4) Published as ASD-STAN Technical Report at the date of publication of this standard.