

**Aerospace series - Blast media - Brown corundum,
without iron**

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 4638:2010 sisaldab Euroopa standardi EN 4638:2010 ingliskeelset teksti.

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English Version

Aerospace series - Blast media - Brown corundum, without iron

Série aérospatiale - Produit de projetage - Corindon brun
sans fer

Luft- und Raumfahrt - Strahlmittel - Normalkorund, braun,
eisenfrei

This European Standard was approved by CEN on 6 February 2010.

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Foreword

This document (EN 4638:2010) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2010, and conflicting national standards shall be withdrawn at the latest by October 2010.

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1 Scope

This standard specifies the characteristics of brown corundum without iron used as blast media for aerospace applications.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 565, *Test sieves — Metal wire cloth, perforated metal plate and electroformed sheet — Nominal sizes of openings*

ISO 8486-1, *Bonded abrasives — Determination and designation of grain size distribution — Part 1: Macrogrits F4 to F220*

3 Characteristics

The characteristics for each product are specified in the following annexes.