
**Reciprocating internal combustion
engines — Exhaust emission
measurement —**

**Part 1:
Test-bed measurement systems of
gaseous and particulate emissions**

*Moteurs alternatifs à combustion interne — Mesurage des émissions
de gaz d'échappement —*

Partie 1: Mesurage des émissions de gaz et de particules au banc d'essai



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Contents

Page

Foreword	vi
Introduction	vii
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Symbols and abbreviated terms	9
4.1 Quantities and units – Number and temperature	9
4.2 General symbols	10
4.3 Symbols for fuel consumption	11
4.4 Symbols and abbreviated terms for the chemical components	11
4.5 Abbreviated terms	12
5 General measurement principles	14
5.1 Principle of emission measurement	15
5.1.1 Mass of constituent	15
5.2 Exhaust sampling and dilution	16
5.2.1 General sampling requirements	16
5.2.2 Gas sampling	17
5.2.3 Raw sampling for gaseous emissions	19
5.2.4 Dilute sampling for gaseous emissions	20
5.2.5 Dilution system	20
5.2.6 Dilute sampling for particulate emissions	22
5.3 Performance specifications for measurement instruments	23
5.3.1 Overview	23
5.3.2 Component requirements	23
5.3.3 Data recording and control	24
6 Engine and ambient related measurement equipment	25
6.1 Dynamometer specification	25
6.2 Speed and torque sensors	26
6.2.1 Shaft work	26
6.2.2 Speed sensors	26
6.2.3 Torque sensors	26
6.2.4 Engine accessories	26
6.3 Pressure transducers, temperature sensors, and dew point sensors	26
6.4 Flow related measurements	27
6.4.1 Fuel flow	27
6.4.2 Intake air flow	27
6.4.3 Raw exhaust flow	27
6.4.4 Indirect exhaust flow	29
6.4.5 Dilution air and diluted exhaust flow meters	30
6.4.6 Sample flow meter for batch sampling	31
7 Determination of the gaseous components	31
7.1 General specifications	31
7.2 Gas drying	31
7.3 Analysers	31
7.3.1 General	31
7.3.2 Carbon monoxide (CO) and carbon dioxide (CO ₂) analysis	31
7.3.3 Oxygen (O ₂) analysis	32
7.3.4 Hydrocarbon (HC) analysis	32
7.3.5 Non-methane hydrocarbon (NMHC) analysis	32
7.3.6 Oxides of nitrogen (NO _x) analysis	33
7.3.7 Sulphur dioxide (SO ₂) analysis	34
7.3.8 Ammonia (NH ₃) analysis	34

7.3.9	Dinitrogen oxide (N ₂ O) analysis.....	34
7.3.10	Formaldehyde (HCHO) analysis.....	34
7.3.11	Methanol (CH ₃ OH) analysis.....	35
7.3.12	Air-to-fuel measurement.....	35
7.4	Measurement system.....	35
7.4.1	General.....	35
7.4.2	Analytical system.....	35
7.4.3	Ammonia analysis.....	36
7.4.4	Methane analysis.....	41
7.4.5	Methanol analysis.....	44
7.4.6	Formaldehyde analysis.....	45
8	Particulate determination.....	47
8.1	Particulate mass.....	47
8.1.1	Particulate Sampling probes (PSP).....	47
8.1.2	Transfer tubes.....	47
8.1.3	Pre-classifier.....	48
8.1.4	Particulate sampling filters.....	48
8.1.5	Weighing chamber and analytical balance specifications.....	48
8.2	Particle number.....	50
8.2.1	Sampling.....	50
8.2.2	Compensating for particle number sample flow – full flow dilution systems.....	50
8.2.3	Compensating for particle number sample flow – partial flow dilution systems.....	50
8.2.4	Correction of PM measurement.....	51
8.2.5	Proportionality of partial flow dilution sampling.....	52
8.3	Particulate dilution sampling system equipment.....	52
8.3.1	General.....	52
8.3.2	Partial flow dilution system.....	52
8.3.3	Full-flow dilution system.....	54
8.3.4	Particulate sampling system.....	57
8.4	Particle number measurement equipment.....	60
8.4.1	Particle number measurement system.....	60
9	Calibration and verification.....	66
9.1	Calibration and performance checks.....	66
9.1.1	Introduction.....	66
9.1.2	Summary of calibration and verification.....	66
9.1.3	Verifications for accuracy, repeatability, and noise.....	68
9.1.4	Linearity check.....	68
9.1.5	Continuous gas analyser system-response and updating-recording verification.....	72
9.1.6	Response time verification for compensation type analysers.....	74
9.2	Calibration gases.....	75
9.2.1	Analytical gases.....	75
9.2.2	Gas specifications.....	75
9.2.3	Use of gas dividers.....	77
9.3	Vacuum-side leak verification.....	77
9.3.1	Scope and frequency.....	77
9.3.2	Measurement principles.....	77
9.3.3	Low-flow leak test.....	77
9.3.4	Dilution-of-span-gas leak test.....	78
9.3.5	Vacuum-decay leak test.....	78
9.4	NO ₂ -to-NO converter conversion verification.....	79
9.4.1	Scope and frequency.....	79
9.4.2	Measurement principles.....	79
9.4.3	System requirements.....	79
9.4.4	Procedure.....	79
9.5	Flame ionization detector (FID) optimization and verification.....	80
9.5.1	Scope and frequency.....	80
9.5.2	Calibration.....	81

9.5.3	HC FID response optimization.....	81
9.5.4	HC FID CH ₄ response factor determination.....	81
9.5.5	HC FID methane (CH ₄) response verification.....	82
9.5.6	Non-stoichiometric raw exhaust FID O ₂ interference verification.....	82
9.5.7	Efficiency of the Non-Methane Cutter (NMC).....	84
9.5.8	CO and CO ₂ Measurements.....	87
9.5.9	NO _x Measurement.....	89
9.5.10	Methanol response factor.....	99
9.6	Calibration of the particulate mass measuring system.....	100
9.6.1	General.....	100
9.6.2	Checking the partial flow conditions.....	100
9.6.3	PM balance verifications and weighing process verification.....	100
9.7	Calibration of the particle number measuring system.....	103
9.7.1	Calibration of the particle number counter.....	103
9.7.2	Calibration/Validation of the volatile particle remover.....	104
9.7.3	Particle number system check procedures.....	104
9.8	Calibration of the CVS full flow dilution system.....	105
9.8.1	General.....	105
9.8.2	Calibration of the Positive Displacement Pump (PDP).....	106
9.8.3	Calibration of the Critical Flow Venturi (CFV).....	108
9.8.4	Calibration of the Subsonic Venturi (SSV).....	110
9.8.5	CVS and batch sampler verification (propane check).....	112
9.8.6	Periodic calibration of the partial flow PM and associated raw exhaust gas measurement systems.....	116
9.9	Calibration of the dynamometer.....	118
9.9.1	Torque calibration.....	118
9.10	Calibration of temperature, pressure and dew point sensors.....	119
9.11	Flow-related measurements.....	119
9.11.1	Fuel flow calibration.....	119
9.11.2	Intake air flow calibration.....	119
9.11.3	Exhaust flow calibration.....	119
Annex A	(normative) Heat calculation (transfer tube).....	120
Annex B	(normative) Determination of system equivalence.....	124
Annex C	(informative) Carbon flow check.....	125
Annex D	(informative) Statistical equations.....	126
Annex E	(informative) Examples of Partial Flow Dilution Systems.....	134
Annex F	(informative) Examples of exhaust gas analysis system.....	144
Bibliography	148

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

The committee responsible for this document is ISO/TC 70, *Internal combustion engines*, Subcommittee SC 8, *Exhaust emission measurement*.

This third edition cancels and replaces the second edition (ISO 8178-1:2006) which has been technically revised.

A list of all the parts in the ISO 8178- series, can be found on the ISO website.

Introduction

This document is intended for use as a measurement procedure to determine the gaseous and particulate emission levels of reciprocating internal combustion (RIC) engines for non-automotive use. Its purpose is to provide an engine's emissions characteristics which, through use of proper weighting factors and test cycles, can be used as an indication of that engine's emission levels under various applications and for different fuels. The emission results are expressed in units of grams per kilowatt-hour and represent the rate of emissions per unit of work accomplished.

Many of the procedures described in this document are detailed accounts of laboratory methods, since determining an emissions value requires performing a complex set of individual measurements, rather than obtaining a single measured value. Thus, the results obtained depend as much on the process of performing the measurements as they depend on the engine and test method.

Evaluating emissions from non-road engines is more complicated than the same task for on-road engines due to the diversity of non-road applications. For example, on-road applications primarily consist of moving a load from one point to another on a paved roadway. The constraints of the paved roadways, maximum acceptable pavement loads and maximum allowable grades of fuel, narrow the scope of on-road vehicle and engine sizes. Non-road engines and vehicles include a wider range of size, including the engines that power the equipment. Many of the engines are large enough to preclude the application of test equipment and methods that were acceptable for on-road purposes. In cases where the application of dynamometers is not possible, testing at site or under appropriate conditions can be a viable alternative.

Reciprocating internal combustion engines — Exhaust emission measurement —

Part 1:

Test-bed measurement systems of gaseous and particulate emissions

1 Scope

This document specifies the measurement methods for gaseous and particulate exhaust emissions from reciprocating internal combustion (RIC) engines on a test bed, necessary for determining one weighted value for each exhaust gas pollutant. Various combinations of engine load and speed reflect different engine applications (see ISO 8178-4).

This document is applicable to RIC engines for mobile, transportable and stationary use, excluding engines for motor vehicles primarily designed for road use. This document can be applied to engines used, for example, for earth-moving machines, generating sets and for other applications.

In limited instances, the engine can be tested on the test bed in accordance with ISO 8178-2, to test in field conditions. This can only occur with the agreement of the parties involved. It should be recognized that data obtained under these circumstances may not agree completely with previous or future data obtained under the auspices of this document.

For engines used in machinery covered by additional requirements (e.g. occupational health and safety regulations, regulations for power plants), additional test conditions and special evaluation methods may apply.

Where it is not possible to use a test bed or where information is required on the actual emissions produced by an in-service engine, the site test procedures and calculation methods specified in ISO 8178-2 are appropriate.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 5725-2, *Accuracy (trueness and precision) of measurement methods and results — Part 2: Basic method for the determination of repeatability and reproducibility of a standard measurement method*

ISO 8178-4, *Reciprocating internal combustion engines — Exhaust emission measurement — Part 4: Test cycles for different engine applications*

ISO 9000, *Quality management systems — Fundamentals and vocabulary*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>