

**Unplasticized polyvinylchloride (PVC-U)
profiles for the fabrication of windows
and doors - Appearance after exposure
at 150°C - Test method**

Unplasticized polyvinylchloride (PVC-U) profiles for
the fabrication of windows and doors - Appearance
after exposure at 150°C - Test method

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 478:2003 sisaldab Euroopa standardi EN 478:1995 ingliskeelset teksti. Käesolev dokument on jõustatud 14.08.2003 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes. Standard on kättesaadav Eesti standardiorganisatsioonist.	This Estonian standard EVS-EN 478:2003 consists of the English text of the European standard EN 478:1995. This document is endorsed on 14.08.2003 with the notification being published in the official publication of the Estonian national standardisation organisation. The standard is available from Estonian standardisation organisation.
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Käsitlusala: This European Standard specifies two methods for the determination of the effect of heat on unplasticized polyvinylchloride (PVC-U) profiles for the fabrication of windows and doors. The oven method is considered as the reference method	Scope: This European Standard specifies two methods for the determination of the effect of heat on unplasticized polyvinylchloride (PVC-U) profiles for the fabrication of windows and doors. The oven method is considered as the reference method
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ICS 83.140, 91.060.50

Võtmesõnad: appearance, buildings, high temperature tests, macroscopic analysis, non-metallic sections, unplasticized polyvinylchloride, windows

ICS 83.140; 91.060.50

Descriptors: PVC, profiles, doors, windows, testing, appearance.

English version

Unplasticized polyvinylchloride (PVC-U) profiles for
the fabrication of windows and doors

Appearance after exposure at 150 °C – Test method

Profils de polychlorure de vinyle non
plastifié (PVC-U) pour la fabrication des
fenêtres et des portes; caractérisation de
l'aspect après conditionnement à 150 °C;
méthode d'essai

Profile aus weichmacherfreiem Polyvinyl-
chlorid (PVC-U) zur Herstellung von
Fenstern und Türen; Bestimmung des
Verhaltens nach Lagerung bei 150 °C;
Prüfverfahren

This European Standard was approved by CEN on 1995-05-02.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

CEN

European Committee for Standardization
Comité Européen de Normalisation
Europäisches Komitee für Normung

Central Secretariat: rue de Stassart 36, B-1050 Brussels

Foreword

This European Standard has been prepared by the Technical Committee CEN/TC 33 "Windows, doors, shutters, building hardware and curtain walling" of which the secretariat is held by AFNOR.

The requirements are incorporated in the product standards concerned.

This European Standard will result in one of a series of standards on test methods which supports a product standard for PVC-U profiles for the fabrication of windows and doors.

This European Standard shall be given the status of a national standard either by publication of an identical text or by endorsement, at the latest by November 1995, and conflicting national standards shall be withdrawn at the latest by November 1995.

According to the CEN/CENELEC Internal Regulations, the following countries are bound to implement this European Standard: Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.