# Gaas-keskküttekatlad. C tüüpi katlad, mille nimisoojuskoormus ei ületa 70 kW

Gas-fired central heating boilers - Type C boilers of nominal heat input not exceeding 70 kW



# **EESTI STANDARDI EESSÕNA**

# **NATIONAL FOREWORD**

Käesolev Eesti standard EVS-EN
483:2000 sisaldab Euroopa standardi EN
483:1999 + AC:2006 ingliskeelset teksti.

This Estonian standard EVS-EN 483:2000 consists of the English text of the European standard EN 483:1999 + AC:2006.

Käesolev dokument on jõustatud 17.03.2000 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes. This document is endorsed on 17.03.2000 with the notification being published in the official publication of the Estonian national standardisation organisation.

Standard on kättesaadav Eesti standardiorganisatsioonist.

The standard is available from Estonian standardisation organisation.

### Käsitlusala:

# This standard specifies the requirements and test methods concerning, in particular, the construction, safety, fitness for purpose, and rational use of energy, as well as the classification and marking of gas-fired central heating boilers that are fitted with atmospheric burners, fan assisted atmospheric burners or premixed burners, and that are hereafter rererred to as "boilers".

# Scope:

This standard specifies the requirements and test methods concerning, in particular, the construction, safety, fitness for purpose, and rational use of energy, as well as the classification and marking of gas-fired central heating boilers that are fitted with atmospheric burners, fan assisted atmospheric burners or premixed burners, and that are hereafter rererred to as "boilers".

ICS 91.140.10

**Võtmesõnad:** boilers, central heating, classifications, equipment specifications, gaseous fuels, marking, performance evaluation, safety, technical notices, tests, thermal efficiency

# EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

EN 483

October 1999

Ref. No. EN 483: 1999 E

ICS 91.140.10

# **English version**

# Gas-fired central heating boilers

Type C boilers of nominal heat input not exceeding 70 kW

Chaudières de chauffage central utilisant les combustibles gazeux – Chaudières de type C dont le débit calorifique nominal est inférieur ou égal à 70 kW Heizkessel für gasförmige Brennstoffe – Heizkessel des Typs C mit einer Nennwärmebelastung gleich oder kleiner als 70 kW

This European Standard was approved by CEN on 1998-08-02.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member

The European Standards exist in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, the Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, the Netherlands, Norway, Portugal, Spain, Sweden, Switzerland, and the United Kingdom.

# CEN

European Committee for Standardization Comité Européen de Normalisation Europäisches Komitee für Normung

Central Secretariat: rue de Stassart 36, B-1050 Brussels

# **CONTENTS**

		Page
Forewo	ord	7
1.	Scope	7
1.	Scope	,
2.	Normative references	8
3.	Definitions	9
3.1	reference conditions	9
3.2	Combustible gases	10
3.2.1	Test gases	10
3.2.2	reference gas	10
3.2.3	limit gases	10
3.2.4	calorific value	10
3.2.5	relative density	10
3.2.6	Wobbe index	10
3.2.7	Gas pressures	11
	•	11
3.3	Constituent parts of the boiler	11
3.3.1	Gas supply	13
3.3.2	Air supply and combustion products evacuation	
3.3.3	Adjusting, control and safety devices	14
3.4	Operation of the boiler	16
3.4.1	Operation of the boiler Gas rates Outputs useful efficiency Gas combustion Times spark restoration recycling controlled shutdown safety shutdown locking out de-energised to trip principle	16
3.4.2	Outputs	17
3.4.3	useful efficiency	17
3.4.4	Gas combustion	17
3.4.5	Times	18
3.4.6	spark restoration	18
3.4.7	recycling	18
3.4.8	controlled shutdown	18
3.4.9	safety shutdown	18
3.4.10	locking out	18
3.4.11	de-energised to trip principle	19
3.4.12	purge	19
3.4.13	Air proving device	19
3.4.14	gas/air ratio control	19
3.4.15	nominal voltage	19
3.4.16	living space dedicated boiler	19
3.5	Country of destination	19
3.5.1	direct country of destination	19
3.5.2	de-energised to trip principle purge Air proving device gas/air ratio control nominal voltage living space dedicated boiler Country of destination direct country of destination indirect country of destination  Classification of boilers Gases and categories Mode of air supply and evacuation of the combustion products General Type of installation of the boiler Presence and position of a fan Maximum water-side operating pressure	19
4.	Classification of boilers	19
4.1	Gases and categories	19
4.2	Mode of air supply and evacuation of the combustion products	20
4.2.1	General	20
4.2.2	Type of installation of the boiler	20
4.2.3	Presence and position of a fan	21
4.3	Maximum water-side operating pressure	21
4.4	Expansion system	21

5.	Constructional requirements	21
5.1	General	21
5.2	Conversion to different gases	21
5.3	Materials and thicknesses	21
5.3.1	General	21
5.3.2	Materials and thicknesses of sheet metal walls or tubes under water pressure for boilers of	
	pressure class 3	22
5.3.3	Thermal insulation	30
5.3.4	Control and safety devices	30
5.3.5	Separate combustion products evacuation duct	31
5.3.6	Design	31
5.4	Method of construction	32
5.4.1	Use and servicing	32
5.4.2	Connections to the gas and water pipes	32
5.4.3	Soundness	33
5.4.4	Supply of combustion air and evacuation of the combustion products	33
5.4.5	Checking the state of operation	35
5.4.6	Drainage Drainage	35
5.4.7	Operational safety in the event of failure of the auxiliary energy	35
5.5	Electrical equipment	35
5.6	Requirements for adjusting, control and safety devices	36
5.6.1	General	36
5.6.2	Adjusters and range-rating devices	36
5.6.3	Gas circuit	37
5.6.4	Gas governor	38
5.6.5	Ignition devices	38
5.6.6	Flame supervision devices	39
5.6.7	Thermostats and water temperature limiting devices	40
5.6.8	Remote control	41
5.6.9	Expansion vessel and pressure gauge	41
5.7	Burners	41
5.8	Pressure test points	41
5.0	Tressure test points	
6.	Operational requirements	41
6.1	General	41
6.2	Soundness	41
6.2.1	Soundness of the gas circuit	41
6.2.2	Soundness of the combustion circuit	42
6.2.3	Soundness of the water circuit	43
6.3	Heat inputs and heat output	43
6.3.1	The nominal heat input or the maximum and minimum heat input	43
6.3.2	Adjustment of the heat input by the downstream gas pressure	43
6.3.3	Ignition rate	43
6.3.4	Nominal output	43
6.4	Safety of operation	43
6.4.1	Limiting temperatures	43
6.4.2	Ignition - Cross lighting - Flame stability	44
6.4.3	Reduction of the gas pressure	45
6.4.4	Defective closure of the gas valve immediately upstream of the main burner	45
6.4.5	Pre-purge	45
6.4.6	Functioning of a permanent ignition burner when the fan stops during the standby time	45
6.4.7	Leakage of combustion products for type C <sub>7</sub> boilers	45
6.5	Adjusting, control and safety devices	45
6.5.1	General	45

Page 4 EN 483 : 1999

6.5.2	Control devices	46
6.5.3	Automatic valves	46
6.5.4	Ignition devices	46
6.5.5	Flame supervision device	47
6.5.6	Gas governor	48
6.5.7	Thermostats and water temperature limiting devices	49
6.5.8	Air proving device	50
6.5.9	Functioning of the fan of a type C <sub>4</sub> boiler	51
6.6	Combustion	51
6.6.1	Carbon monoxide	51
6.6.2	Other pollutants	51
6.7	Useful efficiencies	52
6.7.1	Useful efficiency at the nominal heat input	52
6.7.2	Useful efficiency at part load	52
6.8	Resistance of the materials to pressure	52
6.8.1	General	52
6.8.2	Boilers of pressure class 1	52
6.8.3	Boilers of pressure class 2	52
6.8.4	Boilers of pressure class 3	52
6.9	Hydraulic resistance	52
0.7	Trydraune resistance	32
7.	Test methods	52
7.1	General test conditions	52
7.1.1	General	52
7.1.2	Characteristics of the reference and limit gases	53
7.1.3	Installation of the boiler	58
7.1.4		58
7.1.5	Gas circuit Conduct of the test to obtain a heat input Water circuit Thermal equilibrium Electrical supply Uncertainty of measurements Soundness	58
7.1.6	Water circuit	59
7.1.7	Thermal equilibrium	60
7.1.8	Electrical supply	60
7.1.9	Uncertainty of measurements	60
7.2	Soundness	60
7.2.1	Soundness of the gas circuit	60
7.2.2	Soundness of the combustion circuit	61
7.2.3	Soundness of the water circuit	63
7.3	Heat inputs and heat output	63
7.3.1	Determination of the nominal heat input or the maximum and minimum heat input	63
7.3.2	Adjustment of the heat input by the downstream pressure	64
7.3.3	Ignition rate	64
7.3.4	Nominal output	64
7.4	Safety of operation	64
7.4.1	Limiting temperatures	64
7.4.2	Ignition - Cross lighting - Flame stability	65
7.4.3	Reduction of the gas pressure	68
7.4.4		
7.4.5	Defective closure of the gas valve immediately upstream of the main burner Pre-purge	68
7.4.6		68
7.4.6	Functioning of a permanent ignition burner when the fan stops during the standby time	69
7.4.7	Leakage of combustion products for type C <sub>7</sub> boilers	69
7.5.1	Adjusting, control and safety devices	69
7.5.1	General Control devices	69
	Control devices	70 70
7.5.3	Automatic valves	70
7.5.4	Ignition devices	71

7 7 7		72
7.5.6	Gas governor	74
7.5.7	Thermostats and water temperature limiting devices	74
7.5.8	Air proving device	76
7.5.9	Functioning of the fan of a type C <sub>4</sub> boiler	78
7.6	Combustion	78
7.6.1	Carbon monoxide	78
7.6.2	Other pollutants	81
7.7	Useful efficiencies	83
7.7.1	Useful efficiency at the nominal heat input	83
	-	
7.9	Hydraulic resistance	85
8.	Marking and instructions	85
8.1	Boiler marking	85
8.1.1	General	85
8.1.3		
	Wemings on the heiler and the neeleging	87 87
	Other information	88
	Other information	88
	Instructions	
8.2	Instructions Technical instructions	
8.2 8.2.1	Instructions Technical instructions User's instructions	88
8.2 8.2.1 8.2.2	Instructions Technical instructions User's instructions Conversion instructions	88 90
8.2 8.2.1 8.2.2 8.2.3	Instructions Technical instructions User's instructions Conversion instructions Presentation	88 90 90
8.2 8.2.1 8.2.2	Instructions Technical instructions User's instructions Conversion instructions Presentation	88 90
8.2 8.2.1 8.2.2 8.2.3	Instructions Technical instructions User's instructions Conversion instructions Presentation	88 90 90 90
8.2 8.2.1 8.2.2 8.2.3	Instructions Technical instructions User's instructions Conversion instructions Presentation	88 90 90 90
8.2 8.2.1 8.2.2 8.2.3	Technical instructions User's instructions Conversion instructions Presentation	88 90 90 90
8.2 8.2.1 8.2.2 8.2.3	Instructions Technical instructions User's instructions Conversion instructions Presentation	88 90 90 90
8.2 8.2.1 8.2.2 8.2.3	Instructions Technical instructions User's instructions Conversion instructions Presentation	88 90 90 90
8.2 8.2.1 8.2.2 8.2.3	Instructions Technical instructions User's instructions Conversion instructions Presentation	88 90 90 90
8.2 8.2.1 8.2.2 8.2.3	Instructions Technical instructions User's instructions Conversion instructions Presentation	88 90 90 90
8.2 8.2.1 8.2.2 8.2.3	Instructions Technical instructions User's instructions Conversion instructions Presentation	88 90 90 90
8.2 8.2.1 8.2.2 8.2.3	Instructions Technical instructions User's instructions Conversion instructions Presentation	88 90 90 90
8.2 8.2.1 8.2.2 8.2.3	Instructions Technical instructions User's instructions Conversion instructions Presentation	88 90 90 90
8.2 8.2.1 8.2.2 8.2.3	Instructions Technical instructions User's instructions Conversion instructions Presentation	88 90 90 90
8.2 8.2.1 8.2.2 8.2.3	Instructions Technical instructions User's instructions Conversion instructions Presentation	88 90 90 90
8.2 8.2.1 8.2.2 8.2.3	Instructions Technical instructions User's instructions Conversion instructions Presentation	88 90 90 90
8.2 8.2.1 8.2.2 8.2.3	Instructions Technical instructions User's instructions Conversion instructions Presentation	88 90 90 90
8.2 8.2.1 8.2.2 8.2.3	Instructions Technical instructions User's instructions Conversion instructions Presentation	88 90 90 90
8.2 8.2.1 8.2.2 8.2.3	Instructions Technical instructions User's instructions Conversion instructions Presentation	88 90 90 90
8.2 8.2.1 8.2.2 8.2.3	Instructions Technical instructions User's instructions Conversion instructions Presentation	88 90 90 90
8.2 8.2.1 8.2.2 8.2.3	Instructions Technical instructions User's instructions Conversion instructions Presentation	88 90 90 90
8.2 8.2.1 8.2.2 8.2.3	Instructions Technical instructions User's instructions Conversion instructions Presentation	88 90 90 90
8.2 8.2.1 8.2.2 8.2.3	Instructions Technical instructions User's instructions Conversion instructions Presentation	88 90 90 90
8.2 8.2.1 8.2.2 8.2.3	Instructions Technical instructions User's instructions Conversion instructions Presentation	88 90 90 90
8.2 8.2.1 8.2.2 8.2.3	Instructions Technical instructions User's instructions Conversion instructions Presentation	88 90 90 90
8.1.3 8.1.4 8.1.5 8.1.6	Packaging Warrings on the heiler and the peckaging	
	Supplementary markings Packaging	80 87
		86
8.1.2	Data plate	85
	The state of the s	
	- Company of the Comp	
O		95
7.9	Hydraulic resistance	85
7.8.4	Boilers of pressure class 3	84
7.8.3	Boilers of pressure class 2	84
7.8.2	Boilers of pressure class 1	84
7.8.1	General	84
7.8	Resistance of the materials to pressure	84
7.7.2	Useful efficiency at part load	84
	•	
	Flame supervision device	71
7.5.5	Tame supervision device	

Annex B (informative) Particular national conditions  Annex C (informative) Classification of type C boilers  Annex D (informative) Composition of the gas circuit  Annex E (informative) Compilation of the test conditions  Annex F (normative) Test apparatus for type C <sub>2</sub> boilers  Annex F (informative) Practical method of calibrating the test rig to enable the heat loss D <sub>p</sub> to be determined  Annex H (informative) A deviations  Annex J (informative) A deviations  Annex J (informative) Examples for marking  Annex K (informative) Example of calculation of the weighting factors for a boiler with several rates following Table 17  Annex M (informative) Calculation of conversions of NO,  Annex N (informative) Requirements and test methods for separate air supply and combustion products evacuation ducts of type C <sub>4</sub> boilers  Annex ZA (informative) Clauses of this European standard addressing essential requirements or other provisions of EU Directives  130	Annex C (informative) Classification of type C boilers  Annex D (informative) Composition of the gas circuit  Annex E (informative) Compilation of the test conditions  120  Annex F (normative) Test apparatus for type C2 boilers  122  Annex G (informative) Practical method of calibrating the test rig to enable the heat loss Dp to be determined  123  Annex H (informative) A deviations  124  Annex J (informative) Main symbols and abbreviations used  125  Annex K (informative) Examples for marking  126  Annex L (informative) Example of calculation of the weighting factors for a boiler with several rates following Table 17  Annex M (informative) Calculation of conversions of NOx  129  Annex N (informative) Requirements and test methods for separate air supply and combustion products evacuation ducts of type C6 boilers  130  Annex ZA (informative) Clauses of this European standard addressing essential requirements or other provisions of EU Directives  134	Annex A (informative) National situations	105
Annex D (informative) Composition of the gas circuit  Annex E (informative) Compilation of the test conditions  120  Annex F (normative) Test apparatus for type C2 boilers  122  Annex G (informative) Practical method of calibrating the test rig to enable the heat loss Dp to be determined  123  Annex H (informative) A deviations  124  Annex J (informative) Main symbols and abbreviations used  125  Annex K (informative) Examples for marking  126  Annex L (informative) Example of calculation of the weighting factors for a boiler with several rates following Table 17  Annex M (informative) Calculation of conversions of NOx  129  Annex N (informative) Requirements and test methods for separate air supply and combustion products evacuation ducts of type C6 boilers  130  Annex ZA (informative) Clauses of this European standard addressing essential requirements or other provisions of EU Directives  134	Annex D (informative) Composition of the gas circuit  Annex E (informative) Compilation of the test conditions  120  Annex F (normative) Test apparatus for type C2 boilers  122  Annex G (informative) Practical method of calibrating the test rig to enable the heat loss Dp to be determined  123  Annex H (informative) A deviations  124  Annex J (informative) Main symbols and abbreviations used  125  Annex K (informative) Examples for marking  126  Annex L (informative) Example of calculation of the weighting factors for a boiler with several rates following Table 17  Annex M (informative) Calculation of conversions of NOx  129  Annex N (informative) Requirements and test methods for separate air supply and combustion products evacuation ducts of type C6 boilers  130  Annex ZA (informative) Clauses of this European standard addressing essential requirements or other provisions of EU Directives  134	Annex B (informative) Particular national conditions	109
Annex E (informative) Compilation of the test conditions  120  Annex F (normative) Test apparatus for type C2 boilers  122  Annex G (informative) Practical method of calibrating the test rig to enable the heat loss Dp to be determined  123  Annex H (informative) A deviations  124  Annex J (informative) Main symbols and abbreviations used  125  Annex K (informative) Examples for marking  126  Annex L (informative) Example of calculation of the weighting factors for a boiler with several rates following Table 17  Annex M (informative) Calculation of conversions of NOx  129  Annex N (informative) Requirements and test methods for separate air supply and combustion products evacuation ducts of type C6 boilers  130  Annex ZA (informative) Clauses of this European standard addressing essential requirements or other provisions of EU Directives  134	Annex E (informative) Compilation of the test conditions  120  Annex F (normative) Test apparatus for type C2 boilers  122  Annex G (informative) Practical method of calibrating the test rig to enable the heat loss Dp to be determined  123  Annex H (informative) A deviations  124  Annex J (informative) Main symbols and abbreviations used  125  Annex K (informative) Examples for marking  126  Annex L (informative) Example of calculation of the weighting factors for a boiler with several rates following Table 17  Annex M (informative) Calculation of conversions of NOx  129  Annex N (informative) Requirements and test methods for separate air supply and combustion products evacuation ducts of type C6 boilers  130  Annex ZA (informative) Clauses of this European standard addressing essential requirements or other provisions of EU Directives  134	Annex C (informative) Classification of type C boilers	110
Annex F (normative) Test apparatus for type C2 boilers  Annex G (informative) Practical method of calibrating the test rig to enable the heat loss Dp to be determined  123  Annex H (informative) A deviations  124  Annex J (informative) Main symbols and abbreviations used  125  Annex K (informative) Examples for marking  126  Annex L (informative) Example of calculation of the weighting factors for a boiler with several rates following Table 17  Annex M (informative) Calculation of conversions of NOx  129  Annex N (informative) Requirements and test methods for separate air supply and combustion products evacuation ducts of type C6 boilers  130  Annex ZA (informative) Clauses of this European standard addressing essential requirements or other provisions of EU Directives	Annex F (normative) Test apparatus for type C2 boilers  Annex G (informative) Practical method of calibrating the test rig to enable the heat loss Dp to be determined  123  Annex H (informative) A deviations  124  Annex J (informative) Main symbols and abbreviations used  125  Annex K (informative) Examples for marking  126  Annex L (informative) Example of calculation of the weighting factors for a boiler with several rates following Table 17  Annex M (informative) Calculation of conversions of NOx  129  Annex N (informative) Requirements and test methods for separate air supply and combustion products evacuation ducts of type C6 boilers  130  Annex ZA (informative) Clauses of this European standard addressing essential requirements or other provisions of EU Directives	Annex D (informative) Composition of the gas circuit	118
Annex G (informative) Practical method of calibrating the test rig to enable the heat loss D <sub>p</sub> to be determined  Annex H (informative) A deviations  124  Annex J (informative) Main symbols and abbreviations used  125  Annex K (informative) Examples for marking  126  Annex L (informative) Example of calculation of the weighting factors for a boiler with several rates following Table 17  Annex M (informative) Calculation of conversions of NO <sub>x</sub> 129  Annex N (informative) Requirements and test methods for separate air supply and combustion products evacuation ducts of type C <sub>6</sub> boilers  130  Annex ZA (informative) Clauses of this European standard addressing essential requirements or other provisions of EU Directives  134	Annex G (informative) Practical method of calibrating the test rig to enable the heat loss D <sub>p</sub> to be determined  Annex H (informative) A deviations  124  Annex J (informative) Main symbols and abbreviations used  125  Annex K (informative) Examples for marking  126  Annex L (informative) Example of calculation of the weighting factors for a boiler with several rates following Table 17  Annex M (informative) Calculation of conversions of NO <sub>x</sub> 129  Annex N (informative) Requirements and test methods for separate air supply and combustion products evacuation ducts of type C <sub>6</sub> boilers  130  Annex ZA (informative) Clauses of this European standard addressing essential requirements or other provisions of EU Directives  134	Annex E (informative) Compilation of the test conditions	120
Annex H (informative) A deviations  124  Annex J (informative) Main symbols and abbreviations used  125  Annex K (informative) Examples for marking  126  Annex L (informative) Example of calculation of the weighting factors for a boiler with several rates following Table 17  127  Annex M (informative) Calculation of conversions of NO <sub>x</sub> 129  Annex N (informative) Requirements and test methods for separate air supply and combustion products evacuation ducts of type C <sub>6</sub> boilers  130  Annex ZA (informative) Clauses of this European standard addressing essential requirements or other provisions of EU Directives  134	Annex H (informative) A deviations  124  Annex J (informative) Main symbols and abbreviations used  125  Annex K (informative) Examples for marking  126  Annex L (informative) Example of calculation of the weighting factors for a boiler with several rates following Table 17  127  Annex M (informative) Calculation of conversions of NO <sub>x</sub> 129  Annex N (informative) Requirements and test methods for separate air supply and combustion products evacuation ducts of type C <sub>6</sub> boilers  130  Annex ZA (informative) Clauses of this European standard addressing essential requirements or other provisions of EU Directives  134	Annex F (normative) Test apparatus for type C <sub>2</sub> boilers	122
Annex J (informative) Main symbols and abbreviations used  Annex K (informative) Examples for marking  126  Annex L (informative) Example of calculation of the weighting factors for a boiler with several rates following Table 17  127  Annex M (informative) Calculation of conversions of NO <sub>x</sub> 129  Annex N (informative) Requirements and test methods for separate air supply and combustion products evacuation ducts of type C <sub>6</sub> boilers  130  Annex ZA (informative) Clauses of this European standard addressing essential requirements or other provisions of EU Directives  134	Annex J (informative) Main symbols and abbreviations used  Annex K (informative) Examples for marking  126  Annex L (informative) Example of calculation of the weighting factors for a boiler with several rates following Table 17  127  Annex M (informative) Calculation of conversions of NO <sub>x</sub> 129  Annex N (informative) Requirements and test methods for separate air supply and combustion products evacuation ducts of type C <sub>6</sub> boilers  130  Annex ZA (informative) Clauses of this European standard addressing essential requirements or other provisions of EU Directives  134		123
Annex K (informative) Examples for marking  126  Annex L (informative) Example of calculation of the weighting factors for a boiler with several rates following Table 17  127  Annex M (informative) Calculation of conversions of NO <sub>x</sub> 129  Annex N (informative) Requirements and test methods for separate air supply and combustion products evacuation ducts of type C <sub>6</sub> boilers  130  Annex ZA (informative) Clauses of this European standard addressing essential requirements or other provisions of EU Directives  134	Annex K (informative) Examples for marking  126  Annex L (informative) Example of calculation of the weighting factors for a boiler with several rates following Table 17  127  Annex M (informative) Calculation of conversions of NO <sub>x</sub> 129  Annex N (informative) Requirements and test methods for separate air supply and combustion products evacuation ducts of type C <sub>6</sub> boilers  130  Annex ZA (informative) Clauses of this European standard addressing essential requirements or other provisions of EU Directives  134	Annex H (informative) A deviations	124
Annex L (informative) Example of calculation of the weighting factors for a boiler with several rates following Table 17  Annex M (informative) Calculation of conversions of NO <sub>x</sub> 129  Annex N (informative) Requirements and test methods for separate air supply and combustion products evacuation ducts of type C <sub>6</sub> boilers  130  Annex ZA (informative) Clauses of this European standard addressing essential requirements or other provisions of EU Directives  134	Annex L (informative) Example of calculation of the weighting factors for a boiler with several rates following Table 17  Annex M (informative) Calculation of conversions of NO <sub>x</sub> 129  Annex N (informative) Requirements and test methods for separate air supply and combustion products evacuation ducts of type C <sub>6</sub> boilers  130  Annex ZA (informative) Clauses of this European standard addressing essential requirements or other provisions of EU Directives  134	Annex J (informative) Main symbols and abbreviations used	125
rates following Table 17  Annex M (informative) Calculation of conversions of NO <sub>x</sub> 129  Annex N (informative) Requirements and test methods for separate air supply and combustion products evacuation ducts of type C <sub>6</sub> boilers  130  Annex ZA (informative) Clauses of this European standard addressing essential requirements or other provisions of EU Directives  134	rates following Table 17  Annex M (informative) Calculation of conversions of NO <sub>x</sub> 129  Annex N (informative) Requirements and test methods for separate air supply and combustion products evacuation ducts of type C <sub>6</sub> boilers  130  Annex ZA (informative) Clauses of this European standard addressing essential requirements or other provisions of EU Directives  134	Annex K (informative) Examples for marking	126
Annex N (informative) Requirements and test methods for separate air supply and combustion products evacuation ducts of type C <sub>6</sub> boilers  Annex ZA (informative) Clauses of this European standard addressing essential requirements or other provisions of EU Directives  134	Annex N (informative) Requirements and test methods for separate air supply and combustion products evacuation ducts of type C <sub>6</sub> boilers  Annex ZA (informative) Clauses of this European standard addressing essential requirements or other provisions of EU Directives  134	•	127
products evacuation ducts of type C <sub>6</sub> boilers  Annex ZA (informative) Clauses of this European standard addressing essential requirements or other provisions of EU Directives  130	products evacuation ducts of type C <sub>6</sub> boilers  Annex ZA (informative) Clauses of this European standard addressing essential requirements or other provisions of EU Directives  130	Annex M (informative) Calculation of conversions of NO <sub>x</sub>	129
requirements or other provisions of EU Directives 134	requirements or other provisions of EU Directives 134		130
		4	

Page 7 1999 : EN 483

#### **Foreword**

This European Standard has been prepared by Technical Committee CEN/TC 109 "Central heating boilers using gaseous fuels", the secretariat of which is held by NNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2000, and conflicting national standards shall be withdrawn at the latest by April 2000.

This European Standard has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this standard.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

It was established to deal with aspects related to:

- safety;
- rational use of energy;
- fitness for purpose.

Other types of boilers such as boilers of higher nominal heat input, excluded from this draft European standard, are dealt with in separate standards.

In addition, amendments to this standard are being prepared and will modify EN 483 to include requirements and test methods supporting the Boiler Efficiency Directive and to extend the scope to operational conditions in which condensation can occur.

Questions related to quality assurance systems, tests during production, and certificates of conformity of auxiliary devices are not dealt with in this European standard.

To fulfil the Gas Appliance Directive this standard contains normative paragraphs specifying requirements for combustion products evacuation ducts which are part of an appliance. Constructional requirements may arise from the Construction Products Directive.

## 1. Scope

This standard specifies the requirements and test methods concerning, in particular, the construction, safety, fitness for purpose, and rational use of energy, as well as the classification and marking of gas-fired central heating boilers that are fitted with atmospheric burners, fan assisted atmospheric burners or premixed burners, and that are hereafter referred to as "boilers".

This European standard applies to type C 1) boilers as listed in 4.2:

- types C<sub>1</sub>, C<sub>3</sub> and C<sub>5</sub> boilers including their combustion air supply and combustion products evacuation ducts and their terminals;
- types C<sub>2</sub> and C<sub>4</sub> boilers including their connection ducts but without the shared duct system; this shared duct system is part of the building;

<sup>1)</sup> Except for type C<sub>6</sub> boilers, type C boilers are marketed with ducts. Combustion products evacuation ducts for installation in areas of the building other than the room in which the boiler is installed or ducts and chimneys which are part of the building are also subject to the Construction Products Directive. National installation regulations may specify further requirements and may limit the modes of installation permitted in the territory of a CEN member state.

Page 8 EN 483 : 1999

- type C<sub>6</sub> boilers without any ducts; these ducts are separately approved and marketed;
- type C<sub>7</sub> boilers until the draught diverter/air-inlet but without the secondary flue;
- type C<sub>8</sub> boilers with their connecting ducts but without the chimney, which is part of the building;

# and those

- that are fitted with atmospheric burners, atmospheric burners assisted by a fan for the supply of combustion air or evacuation of combustion products, or fully premixed burners;
- that use one or more combustible gases corresponding to the three gas families and to the pressures stated in 7.1.2.4;
- that have a nominal heat input (on net calorific value) not exceeding 70 kW;
- where the temperature of the water does not exceed 95 °C during normal operation;
- where the maximum water-side operating pressure does not exceed 6 bar.

This European standard does not contain all the requirements necessary for:

- type  $C_{41}$ ,  $C_{51}$ ,  $C_{61}$ ,  $C_{71}$  and  $C_{81}$  boilers;
- boilers intended to be installed in the open;
- boilers of the condensing type;
- boilers of the combination type (central heating and production of domestic hot water).

This European standard only covers type testing.

### 2. Normative references

This European standard includes the provisions of other publications by undated reference. These normative references are quoted in appropriate places in the text and the publications are listed below. For the dated references, later amendments or revisions of any of these publications apply to this European standard only where they have been incorporated in it by amendment or revision. For the undated references, the latest edition of the publication to which reference is made applies.

EN 88	Pressure governors for gas appliances for inlet pressures up to 200 mbar
EN 125	Flame supervision devices for gas burning appliances thermo-electric flame supervision devices
EN 126	Multifunctional controls for gas burning appliances
EN 161	Automatic shut-off valves for gas burners and gas appliances
EN 298	Automatic gas burner control systems for gas burners and gas-burning appliances with or without fans
EN 437	Test gases - Test pressures - Appliance categories
EN 549	Rubber materials for seals and diaphragms for gas appliances and gas equipment
EN 1057	Copper and copper alloys - Seamless, round copper tubes for water and gas in sanitary and heating applications
EN 1443	Chimneys – General requirements
EN 1561	Founding – Grey cast iron

prEN 1856-1	Chimneys-Performance requirements for metal chimneys - Part 1: System chimney products
prEN 1856-2	Chimneys- Performance requirements for metal chimneys - Part 2: Metal liners and connecting flue pipes products
EN 1859	Chimneys- Metal chimneys - Test methods
EN 10029	Hot rolled steel plate 3 mm thick or above - Tolerances on dimensions, shape and mass
EN 23166	Codes for the representation of names of countries (ISO 3166:1993)
EN 24063	Welding, brazing, braze-welding and soldering of metals - List of processes, for symbolic representation on drawings (ISO 4063:1990)
EN 50165	Electrical equipment of non-electric appliances for household and similar purposes – Safety requirements
EN 60335- 1:1991	Safety of household and similar electrical appliances - Part 1: General requirements (IEC 335-1:1991, modified)
EN 60529	Degrees of protection provided by enclosures (IP code) (IEC 529:1989)
EN 60730-2-9	Automatic electrical controls for household and similar use - Part 2: Particular requirements for temperature sensing controls (IEC 730-2-9:1992, modified)
EN 60742	Isolating transformers and safety isolating transformers - Requirements IEC 742:1983 + A1:1992, modified)
ISO 7-1	Pipe threads where pressure-tight joints are made on the threads - Part 1: Designation, dimensions and tolerances
ISO 228-1	Pipe threads where pressure-tight joints are not made on the threads - Part 1: Designation, dimensions and tolerances
ISO 262	ISO general purpose metric screw threads - Selected sizes for screws, bolts and nuts
ISO 301	Zinc alloy ingots intended for casting
ISO 857	Welding, brazing and soldering processes; vocabulary
ISO 2553	Welded brazed and soldered joints; symbolic -representation on drawings
ISO 7005-1	Metallic flanges; Part 1: Steel flanges
ISO 7005-2	Metallic flanges; Part 2: Cast iron flanges
ISO 7005-3	Metallic flanges; Part 3: Copper alloy and composite flanges

# 3. Definitions

For the purposes of this standard, the following definitions apply:

# 3.1 reference conditions

These correspond to 15 °C and 1 013,25 mbar, unless otherwise specified. [3.9 of EN 437:1993]

NOTE:  $1 \text{ mbar} = 10^2 \text{ Pa}$ .