

Gas welding equipment - Hose connections for  
equipment for welding, cutting and allied processes

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

See Eesti standard EVS-EN 560:2018 sisaldab Euroopa standardi EN 560:2018 ingliskeelset teksti.	This Estonian standard EVS-EN 560:2018 consists of the English text of the European standard EN 560:2018.
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English Version

## Gas welding equipment - Hose connections for equipment for welding, cutting and allied processes

Matériel de soudage au gaz - Raccords pour tuyaux  
souples pour appareils de soudage, coupage et  
techniques connexes

Gasschweißgeräte - Schlauchanschlüsse für Geräte und  
Anlagen für Schweißen, Schneiden und verwandte  
Prozesse

This European Standard was approved by CEN on 27 May 2018.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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## European foreword

This document (EN 560:2018) has been prepared by Technical Committee CEN/TC 121 "Welding and allied processes", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2019, and conflicting national standards shall be withdrawn at the latest by March 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 560:2005.

Main changes in this new edition:

This edition differs from EN 560:2005 (which was impacted by EN 560:2005/AC:2007) as follows:

- a) Normative references have been updated;
- b) Clause 3, Terms and definitions, has been added;
- c) an upper pressure limit of 2 MPa for the hose connections has been added;
- d) the design requirements for the diameter " $d_7$ " have been updated.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## 1 Scope

This document lays down the dimensions and specifies the characteristics of the constituent parts of hose connections for welding, cutting and allied processes, for example for pressure regulators according to EN ISO 2503 and blowpipes. The suitability of the hose connections mentioned below will be considered according to the applied pressure range. This document does not cover the design of the hose tail inserted into the hose. This is specified in EN 1256.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1256, *Gas welding equipment - Specification for hose assemblies for equipment for welding, cutting and allied processes*

EN ISO 228-1, *Pipe threads where pressure-tight joints are not made on the threads - Part 1: Dimensions, tolerances and designation (ISO 228-1)*

EN ISO 9539, *Gas welding equipment - Materials for equipment used in gas welding, cutting and allied processes (ISO 9539)*

## 3 Terms and definitions

For the purposes of this document the terms and definitions given in EN 1256 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

### 3.1

#### **coupling device**

part of the hose connection to connect the hose with the threaded union with a union nut

Note 1 to entry: See Figure 1.

### 3.2

#### **hose tail**

part of the coupling device inserted into the hose

### 3.3

#### **coupling device front end**

front part of the coupling device containing a bull nose

### 3.4

#### **bull nose**

part of the coupling device to establish a seal to the cone of the threaded union

## 4 General

The gas pipe threads shall be in accordance with the requirements of EN ISO 228-1. All other dimensions are given in millimetres.