
**Implants for surgery — Determination
of impact resistance of ceramic
femoral heads for hip joint prostheses**

*Implants chirurgicaux — Détermination de la résistance à l'impact
des têtes de fémur en céramique pour les prothèses de la hanche*



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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 150, *Implants for surgery*, Subcommittee SC 4, *Bones and joint replacements*.

Introduction

Partial and total hip joint prostheses are designed to transmit load and allow movement under high stress conditions. They are intended to replace anatomical structures and to provide function as closely as possible to the attributes of the normal natural joint. Some designs of femoral components of total hip joint prostheses comprise a ceramic femoral head and a metal femoral stem. It is important, therefore, that the ceramic femoral head is of sufficient strength to withstand the static loads as well as the dynamic impact loads likely to be exerted on the prostheses during use. It has been found that the ISO 7206-10 test did not produce the same type of fracture for zirconia heads that were similar to fractures produced clinically, while the test fractures produced on alumina heads were similar to clinical fractures. It is important, specifically in cases of a new ceramic material and/or new taper configurations, to know the behaviour after impact loading such as delayed fracture that may not be detected by a purely static burst test. Hence, this document specifies two alternative test methods to determine the impact strength of ceramic femoral heads.

The fracture mechanisms of ceramic ball heads occurring after an impact load may be either an immediate overload breakage or subcritical crack growth. Subcritical crack growth may then lead to failure at forces lower than the initial static burst load. In ceramic ball heads loaded via the interface between the metal trunnion (neck unit) and the ball head, subcritical crack growth may either be induced by impaction or by incremental load-release cycles with quasi-static forces.

Implants for surgery — Determination of impact resistance of ceramic femoral heads for hip joint prostheses

1 Scope

This document specifies two alternative test methods for determining the impact resistance of ceramic femoral heads for hip joint prostheses.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 197-1, *Copper and copper alloys — Terms and definitions — Part 1: Materials*

ISO 4288, *Geometrical Product Specifications (GPS) — Surface texture: Profile method — Rules and procedures for the assessment of surface texture*

ISO 7206-10, *Implants for surgery — Partial and total hip-joint prostheses — Part 10: Determination of resistance to static load of modular femoral heads*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 7206-10 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

3.1

impact energy

potential mechanical energy of the falling/drop weight used for applying the impact

3.2

cyclic impact resistance

maximum impact energy without failure of the test specimen, when consecutively increased impacts are applied

3.3

impact load

peak measured force before fracture when impact energy or quasi-static load-release cycles are applied

3.4

impact velocity

falling weight velocity immediately prior to impact

3.5

quasi-static force

force that changes slowly with time so that any mass inertia influence can be neglected