

**Lehtmetailist katusetooted. Isekandvate
lehtterasest, alumiiniumist ja roostevabast
lehtterasest valmistatud toodete spetsifikatsioon.**

Osa 1: Teras

Roofing products from metal sheet - Specification for
self-supporting products of steel, aluminium or
stainless steel sheet - Part 1: Steel

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 508-1:2008 sisaldab Euroopa standardi EN 508-1:2008 ingliskeelset teksti.

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English Version

Roofing products from metal sheet - Specification for self-supporting products of steel, aluminium or stainless steel sheet -
Part 1: Steel

Produits de couverture en tôle métallique - Spécification
pour les plaques de couverture en tôles d'acier,
d'aluminium ou d'acier inoxydable - Partie 1 : Acier

Dachdeckungsprodukte aus Metallblech - Festlegungen für
selbsttragende Bedachungselemente aus Stahlblech,
Aluminiumblech oder nichtrostendem Stahlblech - Teil 1:
Stahl

This European Standard was approved by CEN on 30 May 2008.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



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Foreword

This document (EN 508-1:2008) has been prepared by Technical Committee CEN/TC 128 "Roof covering products for discontinuous laying and products for wall cladding", the secretariat of which is held by NBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2009, and conflicting national standards shall be withdrawn at the latest by January 2009.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 508-1:2000.

EN 508 *Roofing products from metal sheet - Specification for self-supporting products of steel, aluminium or stainless steel sheet* consists of the following parts:

- *Part 1: Steel;*
- *Part 2: Aluminium;*
- *Part 3: Stainless steel.*

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

Introduction

Figure 1 indicates the position of this standard in the CEN framework of standards concerning roofing products of metal.

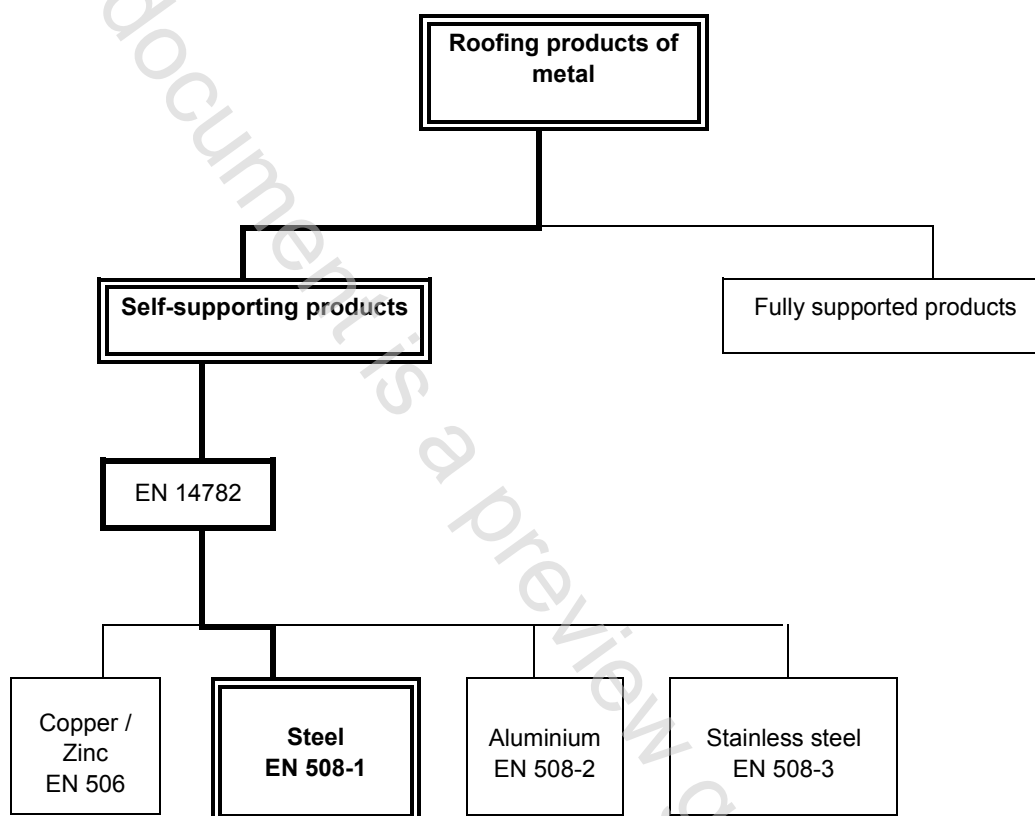


Figure 1 — Framework of standards

In this standard the performance of the product has been defined in terms of calculation and a number of type tests.

The performance of a roof constructed with these products depends not only on the properties of the product as required by this standard, but also on the design, construction and performance of the roof as a whole in relation to the environment and conditions of use.

1 Scope

This Part of EN 508 specifies requirements for self-supporting roofing products for discontinuous laying made from metallic coated steel sheet with or without additional organic coatings.

The standard establishes general characteristics, definitions, classifications and labelling for the products, together with requirements for the materials from which the products can be manufactured. It is intended to be used either by manufacturers to ensure that their products comply with the requirements or by purchasers to verify that the products comply when purchased before they are despatched from the factory. It specifies the requirements for products which enable them to meet all normal service conditions.

The standard applies to all discontinuously laid self-supporting external profiled sheets for roofing with the exception of tiles with a surface area less than 1 m² and produced by stamping. These profiled roof sheets are designed to keep wind, rain and snow out of the building and to transfer any resultant loads and infrequent maintenance loads to the structure.

No requirements for supporting construction, design of roof system and execution of connections and flashings are included.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 10143, *Continuously hot-dip coated steel sheet and strip - Tolerances on dimensions and shape*

EN 10169-1:2003, *Continuously organic coated (coil coated) steel flat products - Part 1: General information (definitions, materials, tolerances, test methods)*

EN 10169-2, *Continuously organic coated (coil coated) steel flat products - Part 2: Products for building exterior applications*

EN 10169-3, *Continuously organic coated (coil coated) steel flat products - Part 3: Products for building interior applications*

EN 10326, *Continuously hot-dip coated strip and sheet of structural steels - Technical delivery conditions*

EN 10327, *Continuously hot-dip coated strip and sheet of low carbon steels for cold forming - Technical delivery conditions*

EN ISO 6270-1, *Paints and varnishes - Determination of resistance to humidity - Part 1: Continuous condensation (ISO 6270-1:1998)*

EN ISO 6988, *Metallic and other non-organic coatings - Sulfur dioxide test with general condensation of moisture (ISO 6988:1985)*

EN ISO 9227, *Corrosion tests in artificial atmospheres - Salt spray tests (ISO 9227:2006)*

3 Terms and definitions, symbols and abbreviations

For the purposes of this standard, the terms and definitions given in EN 10169-1 and the following apply.