

**Clay roofing tiles for discontinuous laying -
Determination of physical characteristics - Part 2: Test
for frost resistance**

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 539-2:2013 sisaldab Euroopa standardi EN 539-2:2013 ingliskeelset teksti.	This Estonian standard EVS-EN 539-2:2013 consists of the English text of the European standard EN 539-2:2013.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
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English Version

Clay roofing tiles for discontinuous laying - Determination of physical characteristics - Part 2: Test for frost resistance

Tuiles de terre cuite pour pose en discontinu -
Détermination des caractéristiques physiques - Partie 2:
Essais de résistance au gel

Dachziegel für überdeckende Verlegung - Bestimmung der
physikalischen Eigenschaften - Teil 2: Prüfung der
Frostwiderstandsfähigkeit

This European Standard was approved by CEN on 14 March 2013.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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Foreword

This document (EN 539-2:2013) has been prepared by Technical Committee CEN/TC 128 “Roof covering products for discontinuous laying and products for wall cladding”, the secretariat of which is held by IBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2013, and conflicting national standards shall be withdrawn at the latest by November 2013.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 539-2:2006.

In comparison to the previous edition, modifications have been made in Clause 1, subclauses 3.1, 3.5, 3.6 and 3.8, Clause 5 and Annex A. The test methods A, B, C and D are withdrawn.

This part of EN 539 is preceded by:

- EN 539-1, *Clay roofing tiles for discontinuous laying — Determination of physical characteristics — Part 1: Impermeability test*

This part of EN 539 is one of a series of standards concerning clay roofing tiles, the list of which is indicated below:

- EN 1304, *Clay roofing tiles and fittings — Products definitions and specifications*
- EN 538, *Clay roofing tiles for discontinuous laying — Flexural strength test*
- EN 1024, *Clay roofing tiles for discontinuous laying — Determination of geometric characteristics*

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1 Scope

This European Standard specifies the test method for the determination of frost resistance of clay roofing tiles and fittings.

The test method is applicable in all CEN member countries in accordance with the required performance level of each member state.

2 Normative references

Not applicable.

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1

pit

superficial fault consisting of a fraction of material detached from the body of the product on the visible surface of the product with a mean dimension of over 7 mm

Note 1 to entry: This is often due to the expansion of a particle of, for example, chalk or pyrites.

[SOURCE: EN 1304:2013, 3.5.18.2]



Figure 1 — Example of pit

3.2

hair crack

superficial crack having a width of not more than 0,20 mm

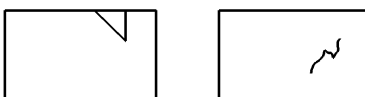


Figure 2 — Example of hair crack