

This document is a preview generated by EVS

## **Ehitusklaas. Kaltsiumsilikaatklaasist põhitooted. Osa 1: Määratlused ja üldised füüsikalised ning mehaanilised omadused**

Glass in building - Basic soda lime silicate glass products -  
Part 1: Definitions and general physical and mechanical  
properties

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 572-1:2012 sisaldb Euroopa standardi EN 572-1:2012 ingliskeelset teksti.	This Estonian standard EVS-EN 572-1:2012 consists of the English text of the European standard EN 572-1:2012.
Standard on kinnitatud Eesti Standardikeskuse 31.08.2012 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.	This standard is ratified with the order of Estonian Centre for Standardisation dated 31.08.2012 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.
Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kätesaadavaks tegemise kuupäev on 18.07.2012.	Date of Availability of the European standard text 18.07.2012.
Standard on kätesaadav Eesti standardiorganisatsionist.	The standard is available from Estonian standardisation organisation.

**ICS** 01.040.81, 81.040.20

aknaklaas, füüsikalised omadused, keemiline koostis, klaas, klaastooode, konstruktsioon, kvaliteet, mehaanilised omadused, määratlused, peegliklaas, poolläbipaistvad klaasid, sardklaas, välimus

### Standardite reproduutseerimis- ja levitamisõigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonilisse süsteemi või edastamine ükskõik millises vormis või millisel teel on keelatud ilma Eesti Standardikeskuse poolt antud kirjaliku loata.

Kui Teil on küsimusi standardite autorikaitse kohta, palun võtke ühendust Eesti Standardikeskusega:  
Aru 10 Tallinn 10317 Eesti; [www.evs.ee](http://www.evs.ee); Telefon: 605 5050; E-post: [info@evs.ee](mailto:info@evs.ee)

### Right to reproduce and distribute belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without permission in writing from Estonian Centre for Standardisation.

If you have any questions about standards copyright, please contact Estonian Centre for Standardisation:  
Aru str 10 Tallinn 10317 Estonia; [www.evs.ee](http://www.evs.ee); Phone: 605 5050; E-mail: [info@evs.ee](mailto:info@evs.ee)

EUROPEAN STANDARD

**EN 572-1**

NORME EUROPÉENNE

EUROPÄISCHE NORM

July 2012

ICS 01.040.81; 81.040.20

Supersedes EN 572-1:2004

English Version

## Glass in building - Basic soda lime silicate glass products - Part 1: Definitions and general physical and mechanical properties

Verre dans la construction - Produits de base: verre de silicate sodo-calcique - Partie 1: Définitions et propriétés physiques et mécaniques générales

Glas im Bauwesen - Basiserzeugnisse aus Kalk-Natronsilikatglas - Teil 1: Definitionen und allgemeine physikalische und mechanische Eigenschaften

This European Standard was approved by CEN on 11 May 2012.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

	Page
<b>Contents</b>	
<b>Foreword.....</b>	<b>3</b>
1 <b>Scope .....</b>	4
2 <b>Normative references .....</b>	4
3 <b>Terms and definitions .....</b>	5
4 <b>General principles.....</b>	5
5 <b>Chemical composition .....</b>	5
5.1 <b>General.....</b>	5
5.2 <b>Tint .....</b>	6
6 <b>Physical and mechanical characteristics.....</b>	6
6.1 <b>General characteristics .....</b>	6
6.2 <b>Characteristic bending strength (<math>f_{g,kk}</math>) .....</b>	7
6.3 <b>Designation of clear glass .....</b>	7
6.3.1 <b>General.....</b>	7
6.3.2 <b>Clear transparent glass .....</b>	7
6.3.3 <b>Clear translucent glass .....</b>	8
6.4 <b>Stability of physical and chemical characteristics.....</b>	9
6.5 <b>General quality criteria and their evaluation.....</b>	9
6.5.1 <b>Optical.....</b>	9
6.5.2 <b>Appearance .....</b>	9
<b>Bibliography .....</b>	<b>10</b>

## Foreword

This document (EN 572-1:2012) has been prepared by Technical Committee CEN/TC 129 "Glass in building", the secretariat of which is held by NBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2013, and conflicting national standards shall be withdrawn at the latest by January 2013.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 572-1:2004.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association.

This edition is a revision of EN 572-1:2004. The main changes in this edition are:

- a) a better explanation of the characteristic bending strength of glass;
- b) an extension of the minimum light transmittance value for translucent glass up to 19 mm;
- c) the bibliography has been complemented.

This European Standard "*Glass in building — Basic soda lime silicate glass products*" consists of the following parts:

- Part 1: Definitions and general physical and mechanical properties;
- Part 2: Float glass;
- Part 3: Polished wired glass;
- Part 4: Drawn sheet glass;
- Part 5: Patterned glass;
- Part 6: Wired patterned glass;
- Part 7: Wired or unwired channel shaped glass;
- Part 8: Supplied and final cut sizes;
- Part 9: Evaluation of conformity/Product standard.

According to the CEN/CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## 1 Scope

This Part of this European Standard specifies and classifies basic glass products and indicates their chemical composition, their main physical and mechanical characteristics and defines their general quality criteria.

Specific dimensions and dimensional tolerances, description of faults, quality limits and designation for each basic product type are not included in this Part, but are given in other Parts of EN 572 specific to each product type:

- EN 572-2 Float glass
- EN 572-3 Polished wired glass
- EN 572-4 Drawn sheet glass
- EN 572-5 Patterned glass
- EN 572-6 Wired patterned glass
- EN 572-7 Wired or unwired channel shaped glass
- EN 572-8 Supplied and final cut sizes
- EN 572-9 Evaluation of conformity/Product standard

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 410, *Glass in building — Determination of luminous and solar characteristics of glazing*

EN 572-2, *Glass in building — Basic soda lime silicate glass products — Part 2: Float glass*

EN 572-3, *Glass in building — Basic soda lime silicate glass products — Part 3: Polished wired glass*

EN 572-4, *Glass in building — Basic soda lime silicate glass products — Part 4: Drawn sheet glass*

EN 572-5, *Glass in building — Basic soda lime silicate glass products — Part 5: Patterned glass*

EN 572-6, *Glass in building — Basic soda lime silicate glass products — Part 6: Wired patterned glass*

EN 572-7, *Glass in building — Basic soda lime silicate glass products — Part 7: Wired or unwired channel shaped glass*

EN 572-8, *Glass in building — Basic soda lime silicate glass products — Part 8: Supplied and final cut sizes*

EN 572-9, *Glass in building — Basic soda lime silicate glass products — Part 9: Evaluation of conformity/Product standard*

ISO 9385, *Glass and glass-ceramics — Knoop hardness test*