

# INTERNATIONAL STANDARD

**Packaging of components for automatic handling –  
Part 1: Tape packaging of components with axial leads on continuous tapes**



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Part 1: Tape packaging of components with axial leads on continuous tapes**

INTERNATIONAL  
ELECTROTECHNICAL  
COMMISSION

ICS 31.020; 31.240

ISBN 978-2-8322-4645-0

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International Standard IEC 60286-1 has been prepared by IEC technical committee 40: Capacitors and resistors for electronic equipment.

This third edition cancels and replaces the second edition published in 1997. This edition constitutes a technical revision.

This edition includes the following significant changes with respect to the previous edition:

- a) a complete revision of the structure (detailed in Annex A) and reworked layout.

The text of this International Standard is based on the following documents:

| FDIS         | Report on voting |
|--------------|------------------|
| 40/2538/FDIS | 40/2552/RVD      |

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts of the IEC 60286 series, under the general title *Packaging of components for automatic handling*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

## **PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING –**

### **Part 1: Tape packaging of components with axial leads on continuous tapes**

#### **1 Scope**

This part of IEC 60286 applies to the tape packaging of components with axial leads for use in electronic equipment. In general, the tape is applied to the component leads.

It covers requirements for taping techniques used with equipment for the preforming of leads, automatic handling, insertion and other operations, and includes only those dimensions which are essential to the taping of components intended for the above-mentioned purposes.

#### **2 Normative references**

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60294, *Measurement of the dimensions of a cylindrical component with axial terminations*

ISO 11469, *Plastics – Generic identification and marking of plastic products*

#### **3 Terms and definitions**

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

#### **4 Dimensions**

##### **4.1 Dimensions common to tapes and taped components with axial leads**

###### **4.1.1 General**

The general configuration is shown in Figure 1, Table 1 and Table 2.