

Preparation of steel substrates before application of paints and related products - Test methods for metallic blast-cleaning abrasives - Part 2: Determination of particle size distribution (ISO 11125-2:2018, Corrected version 2019-04)

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

See Eesti standard EVS-EN ISO 11125-2:2018 sisaldab Euroopa standardi EN ISO 11125-2:2018 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 11125-2:2018 consists of the English text of the European standard EN ISO 11125-2:2018.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 26.09.2018.	Date of Availability of the European standard is 26.09.2018.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile [standardiosakond@evs.ee](mailto:standardiosakond@evs.ee).

ICS 25.220.10

Standardite reprodutseerimise ja levitamise õigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardikeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardikeskusega:

Koduleht [www.evs.ee](http://www.evs.ee); telefon 605 5050; e-post [info@evs.ee](mailto:info@evs.ee)

The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation:

Homepage [www.evs.ee](http://www.evs.ee); phone +372 605 5050; e-mail [info@evs.ee](mailto:info@evs.ee)

English Version

Preparation of steel substrates before application of paints  
and related products - Test methods for metallic blast-  
cleaning abrasives - Part 2: Determination of particle size  
distribution (ISO 11125-2:2018, Corrected version 2019-  
04)

Préparation des subjectiles d'acier avant application de  
peintures et de produits assimilés - Méthodes d'essai  
pour abrasifs métalliques destinés à la préparation par  
projection - Partie 2: Analyse granulométrique (ISO  
11125-2:2018, Version corrigée 2019-04)

Vorbereitung von Stahloberflächen vor dem Auftragen  
von Beschichtungsstoffen - Prüfverfahren für  
metallische Strahlmittel - Teil 2: Bestimmung der  
Korngrößenverteilung (ISO 11125-2:2018)

This European Standard was approved by CEN on 17 August 2018.

This European Standard was corrected and reissued by the CEN-CENELEC Management Centre on 09 October 2019.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

## European foreword

This document (EN ISO 11125-2:2018) has been prepared by Technical Committee ISO/TC 35 "Paints and varnishes" in collaboration with Technical Committee CEN/TC 139 "Paints and varnishes" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2019, and conflicting national standards shall be withdrawn at the latest by March 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 11125-2:1997.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## Endorsement notice

The text of ISO 11125-2:2018, Corrected version 2019-04 has been approved by CEN as EN ISO 11125-2:2018 without any modification.

# Contents

	Page
Foreword.....	iv
1 Scope.....	1
2 Normative references.....	1
3 Terms and definitions.....	1
4 Apparatus.....	1
5 Sampling.....	2
6 Procedure.....	2
7 Expression of results.....	3
8 Precision.....	3
9 Test report.....	3
Annex A (informative) International Standards for metallic blast-cleaning abrasives.....	4
Bibliography.....	5

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 35, *Paints and varnishes*, Subcommittee SC 12, *Preparation of steel substrates before application of paints and related products*.

This second edition cancels and replaces the first edition (ISO 11125-2:1993), which has been technically revised.

The main changes compared to the previous edition are as follows:

- 3.3, 5.1, 5.2, 5.7 have been renumbered and technically revised;
- [Annex A](#) has been technically revised.

A list of all parts in the ISO 11125 series can be found on the ISO website.

This corrected version of ISO 11125-2:2018 incorporates the following corrections:

- In Clause 7, " $m_2$ " in Formula (1) has been corrected to " $m_0$ ".

# Preparation of steel substrates before application of paints and related products — Test methods for metallic blast-cleaning abrasives —

## Part 2: Determination of particle size distribution

### 1 Scope

This document specifies a test method for the determination of particle size distribution of metallic blast-cleaning abrasives by sieving.

This is one of a number of parts of ISO 11125 dealing with the sampling and testing of metallic abrasives for blast-cleaning.

The types of metallic abrasive and requirements on each are contained in the various parts of ISO 11124.

The ISO 11124 and ISO 11125 series have been drafted as a coherent set of International Standards on metallic blast-cleaning abrasives. Information on all parts of both series is given in [Annex A](#).

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 565:1990, *Test sieves — Metal wire cloth, perforated metal plate and electroformed sheet — Nominal sizes of openings*

### 3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

### 4 Apparatus

Ordinary laboratory apparatus and glassware, together with the following.

**4.1 Balance**, capable of weighing to an accuracy of 0,1 g.

**4.2 Test sieves**, circular, with a height of 25 mm to 50 mm and a sieving area approximately 200 mm diameter, made of woven metal wire cloth. The frame of the test sieves shall be of metal. The range of nominal mesh apertures depends on the specification for the product to be tested and shall comply with the requirements of ISO 565:1990, Table 2, as indicated in [Table 1](#). The sieves shall have square openings. A lid and a residue pan shall also be provided.