

**Majapidamis- ja muud taolised elektriseadmed. Ohutus.  
Osa 2-53: Erinõuded elektrilistele  
saunakütteseadmetele**

Household and similar electrical appliances - Safety - Part 2-53: Particular requirements for sauna heating appliances

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 60335-2-53:2003 sisaldab Euroopa standardi EN 60335-2-53:2003 ingliskeelset teksti.

Standard on kinnitatud Eesti Standardikeskuse 17.07.2003 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.

Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kättesaadavaks tegemise kuupäev on 27.06.2003.

Standard on kättesaadav Eesti standardiorganisatsioonist.

This Estonian standard EVS-EN 60335-2-53:2003 consists of the English text of the European standard EN 60335-2-53:2003.

This standard is ratified with the order of Estonian Centre for Standardisation dated 17.07.2003 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.

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The standard is available from Estonian standardisation organisation.

ICS 97.100

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English version

**Household and similar electrical appliances –  
Safety  
Part 2-53: Particular requirements for sauna heating appliances  
(IEC 60335-2-53:2002)**

Appareils électrodomestiques et  
analogues –  
Sécurité  
Partie 2-53: Règles particulières pour  
les appareils de chauffage de sauna  
(CEI 60335-2-53:2002)

Sicherheit elektrischer Geräte für den  
Hausgebrauch und ähnliche Zwecke  
Teil 2-53: Besondere Anforderungen für  
Sauna-Heizgeräte  
(IEC 60335-2-53:2002)

This European Standard was approved by CENELEC on 2003-05-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

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CENELEC members are the national electrotechnical committees of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland and United Kingdom.

# CENELEC

European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung

**Central Secretariat: rue de Stassart 35, B - 1050 Brussels**

## Foreword

The text of the International Standard IEC 60335-2-53:2002 (61/2234/FDIS), prepared by the IEC Technical Committee 61, Safety of household and similar electrical appliances, was submitted to the Unique Acceptance Procedure and was approved by CENELEC as EN 60335-2-53 on 2003-05-01.

This European Standard replaces EN 60335-2-53:1997.

The following dates are applicable:

- latest date by which the EN has to be implemented  
at national level by publication of an identical  
national standard or by endorsement (dop) 2004-05-01
- date on which national standards  
conflicting with the EN have to be withdrawn (dow) 2006-05-01

This part 2 has to be used in conjunction with EN 60335-1, Household and similar electrical appliances – Safety – Part 1: General requirements. It was established on the basis of the 2002 edition of that standard. Amendments and revisions of Part 1 have also to be taken into account and the dates when such changes become applicable will be stated in the relevant amendment or revision of Part 1.

This part 2 supplements or modifies the corresponding clauses of EN 60335-1, so as to convert it into the European Standard: Safety requirements for electric sauna heating appliances.

When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states "addition", "modification" or "replacement", the relevant text of Part 1 is to be adapted accordingly.

NOTE 1 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.;
- subclauses, notes and annexes that are additional to those in the IEC standard are prefixed with the letter Z.

NOTE 2 The following print types are used:

- requirements: in roman type;
- *test specifications: in italic type;*
- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

There are no special national conditions causing a deviation from this European Standard, other than those listed in Annex ZA to EN 60335-1.

There are no national deviations from this European Standard, other than those listed in Annex ZB to EN 60335-1.

## Introduction

p Add:

An investigation by CENELEC TC 61 has shown that all risks from products within the scope of this standard are fully covered by the Low Voltage Directive, 73/23/EEC. For products having mechanical moving parts, a risk assessment in accordance with the Machinery Directive, 98/37/EC, has shown that the risks are mainly of electrical origin and consequently this directive is not applicable. However, the relevant essential safety requirements of the Machinery Directive are covered by this standard together with the principal objectives of the Low Voltage Directive.

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## Endorsement notice

The text of the International Standard IEC 60335-2-53:2002 was approved by CENELEC as a European Standard without any modification.

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# INTERNATIONAL STANDARD

**IEC**  
**60335-2-53**

Third edition  
2002-10

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**Household and similar electrical appliances –  
Safety –**

**Part 2-53:  
Particular requirements for sauna heating  
appliances**

*Appareils électrodomestiques et analogues –  
Sécurité –*

*Partie 2-53:  
Règles particulières pour les appareils de chauffage  
de sauna*



Reference number  
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## Publication numbering

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The IEC is now publishing consolidated versions of its publications. For example, edition numbers 1.0, 1.1 and 1.2 refer, respectively, to the base publication, the base publication incorporating amendment 1 and the base publication incorporating amendments 1 and 2.

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# INTERNATIONAL STANDARD

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**60335-2-53**

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## **Household and similar electrical appliances – Safety –**

### **Part 2-53: Particular requirements for sauna heating appliances**

*Appareils électrodomestiques et analogues –  
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*Partie 2-53:  
Règles particulières pour les appareils de chauffage  
de sauna*

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Международная Электротехническая Комиссия

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## CONTENTS

FOREWORD .....	3
INTRODUCTION .....	5
1 Scope .....	6
2 Normative references .....	6
3 Definitions .....	6
4 General requirement .....	7
5 General conditions for the tests .....	7
6 Classification .....	7
7 Marking and instructions .....	7
8 Protection against access to live parts .....	9
9 Starting of motor-operated appliances .....	9
10 Power input and current .....	9
11 Heating .....	9
12 Void .....	10
13 Leakage current and electric strength at operating temperature .....	10
14 Transient overvoltages .....	10
15 Moisture resistance .....	10
16 Leakage current and electric strength .....	10
17 Overload protection of transformers and associated circuits .....	10
18 Endurance .....	10
19 Abnormal operation .....	10
20 Stability and mechanical hazards .....	12
21 Mechanical strength .....	12
22 Construction .....	12
23 Internal wiring .....	13
24 Components .....	13
25 Supply connection and external flexible cords .....	13
26 Terminals for external conductors .....	14
27 Provision for earthing .....	14
28 Screws and connections .....	14
29 Clearances, creepage distances and solid insulation .....	14
30 Resistance to heat and fire .....	14
31 Resistance to rusting .....	14
32 Radiation, toxicity and similar hazards .....	14
Annexes .....	15
Annex AA (normative) Sauna room for testing sauna heating appliances .....	15
Bibliography .....	17
Figure AA.1 – Sauna room .....	16
Table 101 – Volume of sauna room .....	11

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES –  
SAFETY –****Part 2-53: Particular requirements for sauna heating appliances**

## FOREWORD

- 1) The IEC (International Electrotechnical Commission) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of the IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, the IEC publishes International Standards. Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. The IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of the IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested National Committees.
- 3) The documents produced have the form of recommendations for international use and are published in the form of standards, technical specifications, technical reports or guides and they are accepted by the National Committees in that sense.
- 4) In order to promote international unification, IEC National Committees undertake to apply IEC International Standards transparently to the maximum extent possible in their national and regional standards. Any divergence between the IEC Standard and the corresponding national or regional standard shall be clearly indicated in the latter.
- 5) The IEC provides no marking procedure to indicate its approval and cannot be rendered responsible for any equipment declared to be in conformity with one of its standards.
- 6) Attention is drawn to the possibility that some of the elements of this International Standard may be the subject of patent rights. The IEC shall not be held responsible for identifying any or all such patent rights.

This part of International Standard IEC 60335 has been prepared by IEC technical committee 61: Safety of household and similar electrical appliances.

This third edition cancels and replaces the second edition published in 1997. It constitutes a technical revision.

The text of this part of IEC 60335 is based on the following documents:

FDIS	Report on voting
61/2234/FDIS	61/2308/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This part 2 is to be used in conjunction with the latest edition of IEC 60335-1 and its amendments. It was established on the basis of the fourth edition (2001) of that standard.

NOTE 1 When "Part 1" is mentioned in this standard, it refers to IEC 60335-1.

This part 2 supplements or modifies the corresponding clauses in IEC 60335-1, so as to convert that publication into the IEC standard: Safety requirements for electric sauna heating appliances.

When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states “addition”, “modification” or “replacement”, the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
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- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in **bold**.

The committee has decided that the contents of this publication will remain unchanged until 2004. At this date, the publication will be

- reconfirmed;
- withdrawn;
- replaced by a revised edition, or
- amended.

The following differences exist in the countries indicated below.

- 6.1: Class 0I appliances are allowed (Japan).
- 11.2: The temperature rises in front of the sauna heater are not measured (USA).
- 11.8: The temperature rise limits are different (USA).
- 13.2: Leakage current tests are carried out on sauna heaters having a supply cord (USA).
- 16.2: Leakage current tests are carried out on sauna heaters having a supply cord (USA).
- 19.1: The volume of the sauna room is different (USA).
- 19.5: The test is also carried out on appliances intended to be permanently connected to fixed wiring (Norway).
- 19.101: The test is not applicable (USA).
- 22.101: The mass of rocks is different (USA).
- 22.103: The requirement is not applicable (USA).
- 24.102: The 125 °C limit is not applicable (USA).
- 25.7: The supply cords are different (USA).
- Annex AA: The sauna room is different (USA).

A bilingual version of this publication may be issued at a later date.

## INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules may differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another part 2 of IEC 60335, the relevant part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features that impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.

## HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

### Part 2-53: Particular requirements for sauna heating appliances

#### 1 Scope

This clause of Part 1 is replaced by the following.

This International Standard deals with the safety of electric **sauna heating appliances** having a **rated power input** not exceeding 20 kW, their **rated voltage** being not more than 250 V for single-phase appliances and 480 V for other appliances.

NOTE 101 **Sauna heating appliances** may be of the thermal storage type.

As far as is practicable, this standard deals with the common hazards presented by appliances that are encountered by all persons in and around the home. However, in general, it does not take into account

- the use of appliances by young children or infirm persons without supervision;
- playing with the appliance by young children.

NOTE 102 Attention is drawn to the fact that

- for appliances intended to be used in vehicles or on board ships or aircraft, additional requirements may be necessary;
- in many countries additional requirements are specified by the national health authorities, the national authorities responsible for the protection of labour and similar authorities.

NOTE 103 This standard does not apply to

- appliances intended to be used in locations where special conditions prevail, such as the presence of a corrosive or explosive atmosphere (dust, vapour or gas);
- appliances intended to cause perspiration to only a part of the human body;
- sweating baths where the head of the user remains outside the heated space;
- tents and other collapsible sauna baths.

#### 2 Normative references

This clause of Part 1 is applicable.

#### 3 Definitions

This clause of Part 1 is applicable except as follows.

##### 3.1.9 Replacement:

##### normal operation

operation of the appliance under the following conditions

**Sauna heating appliances** are installed in the sauna room specified in Annex AA and in accordance with the instructions. The volume of the sauna room is the minimum value specified in the instructions.

The rock container is filled in accordance with the instructions. If the capacity of the rock container is adjustable, the container is filled with the most unfavourable quantity of rocks. If the rock container has a lid, the lid is positioned in accordance with the instructions.

**Prefabricated saunas** are installed in accordance with the instructions.