

---

---

**Road vehicles — Thermoplastics tubing for  
air braking systems —**

**Part 1:**  
**Dimensions and marking**

*Véhicules routiers — Tuyauteries thermoplastiques pour dispositifs de  
freinage pneumatique —*

*Partie 1: Dimensions et marquage*



## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 7628-1 was prepared by Technical Committee ISO/TC 22, *Road vehicles*, Subcommittee SC 2, *Braking systems and equipment*.

This second edition cancels and replaces the first edition (ISO 7628-1:1985), which has been technically revised.

ISO 7628 consists of the following parts, under the general title *Road vehicles — Thermoplastics tubing for air braking systems*:

- *Part 1: Dimensions and marking*
- *Part 2: Mounting on vehicles and test methods*

© ISO 1998

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from the publisher.

International Organization for Standardization  
Case postale 56 • CH-1211 Genève 20 • Switzerland  
Internet iso@iso.ch

Printed in Switzerland

# Road vehicles — Thermoplastics tubing for air braking systems —

## Part 1: Dimensions and marking

### 1 Scope

This part of ISO 7628 specifies the dimensions and marking for thermoplastics tubing for use in air braking systems on road vehicles.

The tubing defined in this part of ISO 7628 belongs to two possible categories:

- tubing for use up to a maximum working pressure of 1 000 kPa<sup>1)</sup>;
- tubing for use up to a maximum working pressure of 1 250 kPa<sup>1)</sup>;

and within a temperature range of – 40 °C <sup>2)</sup> to + 100 °C.

Coiled tubing for use between tractors and trailers is not covered by this part of ISO 7628.

ISO 7628-2 deals with installation on the vehicle and test requirements.

### 2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this part of ISO 7628. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this part of ISO 7628 are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 1043 (all parts), *Plastics — Symbols and abbreviated terms*.

ISO 7628-2:1998, *Road vehicles — Thermoplastics tubing for air braking systems — Part 2: Mounting on vehicle and test methods*.

<sup>1)</sup> 1 kPa = 10<sup>-2</sup> bar

<sup>2)</sup> Reduction of the lower temperature limit will be considered for a future revision of this part of ISO 7628.