

**Tööstusprotsesside juhtimisventiilid. Osa 2-1:  
Vooluhulk. Mõõtmete valiku võrrandid vedelikuvoolu  
järgi paigaldusoludes**

Industrial-process control valves - Part 2-1: Flow capacity -  
Sizing equations for fluid flow under installed conditions

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 60534-2-1:2011 sisaldab Euroopa standardi EN 60534-2-1:2011 ingliskeelset teksti.

Standard on kinnitatud Eesti Standardikeskuse 30.06.2011 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.

Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kättesaadavaks tegemise kuupäev on 20.05.2011.

Standard on kättesaadav Eesti standardiorganisatsioonist.

This Estonian standard EVS-EN 60534-2-1:2011 consists of the English text of the European standard EN 60534-2-1:2011.

This standard is ratified with the order of Estonian Centre for Standardisation dated 30.06.2011 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.

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The standard is available from Estonian standardisation organisation.

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English version

**Industrial-process control valves -  
Part 2-1: Flow capacity -  
Sizing equations for fluid flow under installed conditions  
(IEC 60534-2-1:2011)**

Vannes de régulation des processus  
industriels -  
Partie 2-1: Capacité d'écoulement -  
Equations de dimensionnement pour  
l'écoulement des fluides dans les  
conditions d'installation  
(CEI 60534-2-1:2011)

Stellventile für die Prozessregelung -  
Teil 2-1: Durchflusskapazität -  
Bemessungsgleichungen für Fluide unter  
Betriebsbedingungen  
(IEC 60534-2-1:2011)

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European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
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## Foreword

The text of document 65B/783/FDIS, future edition 2 of IEC 60534-2-1, prepared by SC 65B, Devices & process analysis, of IEC TC 65, Industrial-process measurement, control and automation, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 60534-2-1 on 2011-05-04.

This European Standard supersedes EN 60534-2-1:1998.

EN 60534-2-1:2011 includes the following significant technical changes with respect to EN 60534-2-1:1998:

- the same fundamental flow model, but changes the equation framework to simplify the use of the standard by introducing the notion of  $\Delta p_{sizing}$ ;
- changes to the non-turbulent flow corrections and means of computing results;
- multi-stage sizing as an Annex.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN and CENELEC shall not be held responsible for identifying any or all such patent rights.

The following dates were fixed:

- |  |       |            |
|--|-------|------------|
| – latest date by which the EN has to be implemented at national level by publication of an identical national standard or by endorsement | (dop) | 2012-02-04 |
| – latest date by which the national standards conflicting with the EN have to be withdrawn   | (dow) | 2014-05-04 |

Annex ZA has been added by CENELEC.

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## Endorsement notice

The text of the International Standard IEC 60534-2-1:2011 was approved by CENELEC as a European Standard without any modification.

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**Annex ZA**  
(normative)

**Normative references to international publications  
with their corresponding European publications**

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60534-1	2005	Industrial-process control valves - Part 1: Control valve terminology and general considerations	EN 60534-1	2005
IEC 60534-2-3	1997	Industrial-process control valves - Part 2-3: Flow capacity - Test procedures	EN 60534-2-3	1998

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## INDUSTRIAL-PROCESS CONTROL VALVES –

### Part 2-1: Flow capacity – Sizing equations for fluid flow under installed conditions

#### 1 Scope

This part of IEC 60534 includes equations for predicting the flow of compressible and incompressible fluids through control valves.

The equations for incompressible flow are based on standard hydrodynamic equations for Newtonian incompressible fluids. They are not intended for use when non-Newtonian fluids, fluid mixtures, slurries or liquid-solid conveyance systems are encountered. The equations for incompressible flow may be used with caution for non-vaporizing multi-component liquid mixtures. Refer to Clause 6 for additional information.

At very low ratios of pressure differential to absolute inlet pressure ( $\Delta p/p_1$ ), compressible fluids behave similarly to incompressible fluids. Under such conditions, the sizing equations for compressible flow can be traced to the standard hydrodynamic equations for Newtonian incompressible fluids. However, increasing values of  $\Delta p/p_1$  result in compressibility effects which require that the basic equations be modified by appropriate correction factors. The equations for compressible fluids are for use with ideal gas or vapor and are not intended for use with multiphase streams such as gas-liquid, vapor-liquid or gas-solid mixtures. Reasonable accuracy can only be maintained when the specific heat ratio,  $\gamma$ , is restricted to the range  $1,08 < \gamma < 1,65$ . Refer to Clause 7.2 for more information.

For compressible fluid applications, this standard is valid for valves with  $x_T \leq 0,84$  (see Table D.2). For valves with  $x_T > 0,84$  (e.g. some multistage valves), greater inaccuracy of flow prediction can be expected.

Reasonable accuracy can only be maintained for control valves if:

$$\frac{C}{N_{18}d^2} < 0,047$$

Note that while the equation structure utilized in this document departs radically from previous versions of the standard, the basic technology is relatively unchanged. The revised equation format was adopted to simplify presentation of the various equations and improve readability of the document.

#### 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60534-1:2005, *Industrial-process control valves – Part 1: Control valve terminology and general considerations*

IEC 60534-2-3:1997, *Industrial-process control valves – Part 2-3: Flow capacity – Test procedures*