INTERNATIONAL STANDARD

ISO 8130-3

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Coating powders -

Part 3:

Determination of density by liquid displacement pyknometer

Poudres pour revêtement -

Partie 3: Détermination de la masse volumique à l'aide d'un pycnomètre à déplacement de liquide



Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the international Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the inchnical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 5 % of the member bodies casting a vote.

International Standard ISO 8130-3 was prepared by Technical Committee ISO/TC 35, Paints and varnishes, Sub-Committee SC 9, General test methods for paints and varnishes.

ISO 8130 consists of the following parts, under the general title Coating powders:

- Part 1: Determination of particle size distribution by sieving
- Part 2: Determination of density by gas comparison pyknometer (referee method)
- Part 3: Determination of density by liquid displacement pyknometer
- Part 4: Calculation of lower explosion limit
- Part 5: Determination of flow properties of a powder/air mixture
- Part 6: Determination of gel time of thermosetting coating powders at a given temperature
- Part 7: Determination of loss of mass on stoving
- Part 8: Assessment of the storage stability of thermosetting powders

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Coating powders -

Part 3:

Determination of density by liquid displacement pyknometer

1 Scope

This part of ISO 8130 specifies a liquid displacement pyknometer method for the determination of the density of coating powders. The method is based on a determination of the mass and the volume of a test portion.

The apparatus specified is relatively inexpensive, but the liquid displacement pyknometer method is liable to give erroneous results, particularly if the powder swells in contact with the displacement liquid used or the displacement liquid does not totally displace the air between the powder particles. The liquid displacement method is much slower in execution and less accurate than the gas comparison pyknometer method specified in ISO 8130-2 and is only to be used if it can be shown that the same results will be obtained as for the gas comparison pyknometer method.

2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this part of ISO 8130. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this part of ISO 8130 are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 787-10:1981, General methods of test for pigments and extenders — Part 10: Determination of density — Pyknometer method.

ISO 842:1984, Raw materials for paints and varnishes — Sampling.

ISO 3696:1987, Water for analytical laboratory use — Specification and test methods.

ISO 8130-2:1992, Coating powders — Part 2: Determination of density by gas comparison pyknometer (referee method).

3 Principle

The density of the coating powder is determined in a liquid displacement pyknometer in accordance with ISO 37-10, using a liquid that completely wets the product under test without swelling or dissolving it.

4 Materials

- **4.1** Water, of at least grade 3 purity as defined in ISO 3696, freshly boiled and cooled.
- **4.2 Displacement liquid:** Only suitable aliphatic hydrocarbon or mixture of aliphatic hydrocarbons, free from aromatic compounds, with a boiling point within the range 80 °C to 140 °C.

n-Heptane has been found to be suitable in many instances for the determination of the density of thermosetting coating powders. However, if there is an interaction between *n*-heptane and the product under test or its components, a suitable alternative liquid shall be used.

4.3 Acetone, analytical grade.