

# INTERNATIONAL STANDARD

**Materials for printed boards and other interconnecting structures –  
Part 2-45: Reinforced base materials clad and unclad – Non-halogenated  
epoxide non-woven/woven E-glass reinforced laminate sheets of thermal  
conductivity 1,0 W/(m•K) and defined flammability (vertical burning test),  
copper-clad for lead-free assembly**



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## CONTENTS

FOREWORD.....	4
1 Scope.....	6
2 Normative references.....	6
3 Terms and definitions.....	6
4 Materials and construction .....	7
4.1 General.....	7
4.2 Resin system .....	7
4.3 Metal foil.....	7
4.4 Reinforcement.....	7
5 Electrical properties .....	7
6 Non-electrical properties of the copper-clad laminate .....	8
6.1 Appearance of the copper-clad sheet.....	8
6.1.1 General .....	8
6.1.2 Indentations (pits and dents) .....	8
6.1.3 Wrinkles .....	8
6.1.4 Scratches .....	8
6.1.5 Raised areas .....	9
6.2 Appearance of the unclad face .....	9
6.3 Laminate thickness .....	9
6.4 Bow and twist.....	9
6.5 Properties related to the copper foil bond .....	10
6.6 Punching and machining .....	11
6.7 Dimensional stability.....	11
6.8 Sheet sizes .....	11
6.8.1 Typical sheet sizes.....	11
6.8.2 Tolerances for sheet sizes .....	11
6.9 Cut panels.....	12
6.9.1 Cut panel sizes .....	12
6.9.2 Size tolerances for cut panels .....	12
6.9.3 Rectangularity of cut panels .....	12
6.10 Thermal conductivity .....	12
7 Non-electrical properties of the base material after complete removal of the copper foil.....	13
7.1 Appearance of the dielectric base material .....	13
7.2 Flexural strength .....	13
7.3 Flammability.....	13
7.4 Water absorption.....	14
7.5 Measling .....	14
7.6 Glass transition temperature and cure factor .....	14
7.7 Decomposition temperature.....	15
7.8 Time to delamination (TMA) .....	15
7.9 Halogen content .....	15
8 Quality assurance .....	15
8.1 Quality system .....	15
8.2 Responsibility for inspection .....	16
8.3 Qualification inspection .....	16
8.4 Quality conformance inspection .....	16

8.5	Certificate of conformance .....	16
8.6	Safety data sheet .....	16
9	Packaging and marking .....	16
10	Ordering information .....	17
	Annex A (informative) Engineering information .....	18
A.1	General .....	18
A.2	Chemical properties .....	18
A.3	Electrical properties .....	18
A.4	Flammability properties .....	18
A.5	Mechanical properties .....	18
A.6	Physical properties .....	18
A.7	Thermal properties .....	19
	Annex B (informative) Common laminate constructions .....	20
	Annex C (informative) Guideline for qualification and conformance inspection .....	21
	Bibliography .....	22
	Table 1 – Electrical properties .....	7
	Table 2 – Size of indentations .....	8
	Table 3 – Nominal thickness and tolerance of metal-clad laminate .....	9
	Table 4 – Bow and twist requirements .....	10
	Table 5 – Pull-off and peel strength requirements .....	10
	Table 6 – Dimensional stability .....	11
	Table 7 – Size tolerances for cut panels .....	12
	Table 8 – Rectangularity of cut panels .....	12
	Table 9 – Thermal conductivity .....	12
	Table 10 – Flexural strength requirements .....	13
	Table 11 – Flammability requirements .....	14
	Table 12 – Water absorption requirements .....	14
	Table 13 – Measling requirements .....	14
	Table 14 – Glass transition temperature and cure factor requirements .....	15
	Table 15 – Decomposition temperature requirements .....	15
	Table 16 – Time to delamination requirements .....	15
	Table 17 – Halogen content .....	15
	Table C.1 – Qualification and conformance inspection .....	21

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

## MATERIALS FOR PRINTED BOARDS AND OTHER INTERCONNECTING STRUCTURES –

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International Standard IEC 61249-2-45 has been prepared by IEC technical committee 91: Electronics assembly technology.

The text of this International Standard is based on the following documents:

CDV	Report on voting
91/1447/CDV	91/1483/RVC

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts of the IEC 61249 series, under the general title *Materials for printed boards and other interconnecting structures*, can be found on the IEC website.

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### 1 Scope

This part of IEC 61249 gives requirements for properties of non-halogenated epoxide non-woven reinforced core/woven E-glass reinforced surface laminate sheets of thermal conductivity and defined flammability (vertical burning test), copper-clad for lead-free assembly in thicknesses of 0,60 mm up to 1,70 mm. The flammability rating is achieved through the use of non-halogenated fire retardants reacted as part of the epoxide polymeric structure. The glass transition temperature is defined to be 105 °C minimum. Thermal conductivity is defined to be  $(1,0 \pm 0,15)$  W/(m•K).

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 61189-2:2006, *Test methods for electrical materials, printed boards and other interconnection structures and assemblies – Part 2: Test methods for materials for interconnection structures*

IEC 61249-5-1, *Materials for interconnection structures – Part 5: Sectional specification set for conductive foils and films with and without coatings – Section 1: Copper foils (for the manufacture of copper-clad base materials)*

IEC/PAS 61249-6-3, *Specification for finished fabric woven from "E" glass for printed boards*

ISO 11014, *Safety data sheet for chemical products – Content and order of sections*

### 3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
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