

**Käeshoitavad mootorajamiga elektritööriistad. Ohutus.
Osa 2-14: Erinõuded hõõvliitele**

Hand-held motor-operated electric tools - Safety -- Part 2-14:
Particular requirements for planers

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 60745-2-14:2009 sisaldab Euroopa standardi EN 60745-2-14:2009 ingliskeelset teksti.

Standard on kinnitatud Eesti Standardikeskuse 30.11.2009 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.

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Standard on kättesaadav Eesti standardiorganisatsioonist.

This Estonian standard EVS-EN 60745-2-14:2009 consists of the English text of the European standard EN 60745-2-14:2009.

This standard is ratified with the order of Estonian Centre for Standardisation dated 30.11.2009 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.

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English version

**Hand-held motor-operated electric tools -
Safety -
Part 2-14: Particular requirements for planers
(IEC 60745-2-14:2003 + A1:2006, modified)**

Outils électroportatifs à moteur -
Sécurité -
Partie 2-14: Règles particulières
pour les rabots
(CEI 60745-2-14:2003 + A1:2006,
modifiés)

Handgeführte motorbetriebene
Elektrowerkzeuge -
Sicherheit -
Teil 2-14: Besondere Anforderungen
für Hobel
(IEC 60745-2-14:2003 + A1:2006,
modifiziert)

This European Standard was approved by CENELEC on 2009-07-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

Central Secretariat: Avenue Marnix 17, B - 1000 Brussels

Foreword

The text of the International Standard IEC 60745-2-14:2003 prepared by SC 61F (transformed into IEC TC 116, Safety of hand-held motor-operated electric tools), together with the common modifications prepared by the Technical Committee CENELEC TC 61F (transformed into TC 116) was submitted to the formal vote and was approved by CENELEC as EN 60745-2-14 on 2003-07-01.

A draft amendment (prAA) was prepared to align Subclause 6.2 with the new Subclause 6.2 in EN 60745-1. Moreover, vibration values determined with the new 6.2 are complying with the requirements of the Physical Agents Directive Vibration 2002/44/EC. The text of the draft was submitted to the Unique Acceptance Procedure and was approved by CENELEC as amendment A11 to EN 60745-2-14:2003 on 2007-06-01.

The text of amendment 1:2006 to the International Standard IEC 60745-2-14:2003, together with common modifications prepared by the Technical Committee CENELEC TC 116, was submitted to the Unique Acceptance Procedure and was approved by CENELEC as amendment A1 to EN 60745-2-14:2003 on 2007-02-01.

A further draft amendment (prAC), extending Annex ZZ to include the new MD 2006/42/EC, was submitted to the formal vote.

The combined texts were approved by CENELEC as a new edition of EN 60745-2-14 on 2009-07-01.

This European Standard supersedes EN 60745-2-14:2003 + A11:2007 + A1:2007.

The following dates were fixed:

- latest date by which the EN has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2010-02-01
- latest date by which the national standards conflicting with the EN have to be withdrawn (dow) 2010-02-01

This standard is divided into two parts:

Part 1: General requirements which are common to most hand-held electric motor operated tools (for the purpose of this standard referred to simply as tools) which could come within the scope of this standard;

Part 2: Requirements for particular types of tools which either supplement or modify the requirements given in Part 1 to account for the particular hazards and characteristics of these specific tools.

This European Standard has been prepared under a mandate given to CENELEC by the European Commission and the European Free Trade Association and supports the essential requirements of EC Directive 98/37/EC (Machinery Directive), amended by EC Directive 98/79/EC, and of EC Directive 2006/42/EC. See Annexes ZZA and ZZB.

Compliance with the clauses of Part 1 together with this Part 2 provides one means of conforming with the essential health and safety requirements of the Directive concerned.

Warning: Other requirements and other EC Directives can be applicable to the products falling within the scope of this standard.

This standard follows the overall requirements of EN ISO 12100-1 and EN ISO 12100-2.

This Part 2-14 is to be used in conjunction with EN 60745-1:2009. When this standard states "addition", "modification" or "replacement", the relevant text of Part 1 is to be adapted accordingly.

Subclauses and figures which are additional to those in Part 1 are numbered starting from 101.

Subclauses, tables and figures which are additional to those in IEC 60745-2-14 are prefixed "Z".

NOTE In this standard, the following print types are used:

- Requirements: in roman type;
- *Test specification: in italic type;*
- Notes: in smaller roman type.

Endorsement notice

The text of the International Standard IEC 60745-2-14:2003 + A1:2006 was approved by CENELEC as a European Standard with agreed common modifications as given below.

COMMON MODIFICATIONS

6 Void

Replace by:

6 Environmental requirements

This clause of Part 1 is applicable except as follows:

6.1.2.4 Modification:

Planers are suspended in such a way as to correspond to normal use. The base plate shall be horizontal.

6.1.2.5 Modification:

Planers are tested at no-load.

6.2 Vibration

6.2.4.2 Location of the measurement

Addition:

Figure Z101 shows the positions on the main handle and guide handle, if applicable.

6.2.6.3 Operating conditions

Planers are tested under load observing the conditions shown in Table Z101.

Table Z101 – Test conditions

Orientation	Planing along a horizontal surface of a softwood workpiece. The workpiece shall have the dimensions of 400 mm x B x 90 mm where B is the maximum planing width of the tool less 15 mm. The workpiece shall be firmly secured to the test rig using resilient material, which shall be mounted so that it does not have any significant resonance in the frequency range that can influence the test result
Tool bit	Blade as specified for planing softwood. The cutting depth shall be set to maximum capacity
Feed force	As necessary for smoothly working without overloading the machine. Equal forces are applied to both handles avoiding excessive gripping forces
Test cycle	Planing the complete length of 400 mm at maximum depth of cut. The measurement starts when the blade enters the wood and finishes when the blade leaves the wood

NOTE Examples of softwood are pine and fir.

6.2.7.2 Declaration of the vibration total value

Addition:

The vibration total value a_h of the handle with the highest emission and the uncertainty K shall be declared.

8 Marking and instructions

Add:

8.12.2 a) *Addition:*

Z101) Information on the correct use of the dust collection system

Z102) Advice to wear a dust mask

19 Mechanical hazards

Add the following new subclause:

19.Z101 The cutting head shall be round shaped except for the part of the blades, the gullet width and clamping screws.

The maximum gullet width s in mm shall be

$$s_{\max} = 0,235 d + 7,2$$

where d is the cutting diameter. See Figure 101.

Compliance is checked by inspection and by measurement.

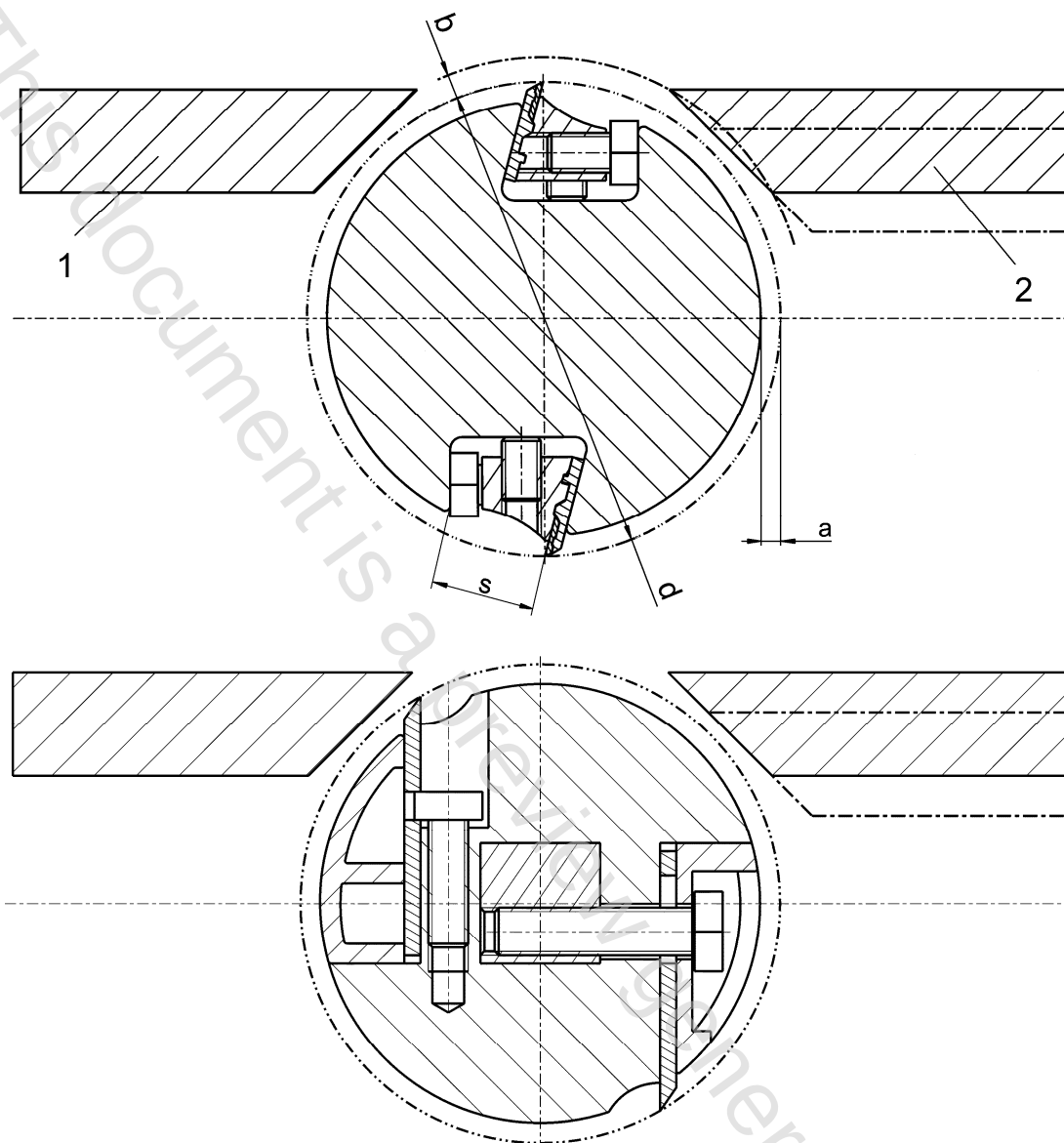
21 Construction

Add:

21.Z1 *Addition:*

Planers are considered to be tools where a considerable amount of dust is produced.

Replace Figure 101 by:



Key

- 1 Fixed shoe
- 2 Adjustable shoe

Figure 101 – Examples of cutting heads with basic dimensions and clearance distances

Add the following new figure:

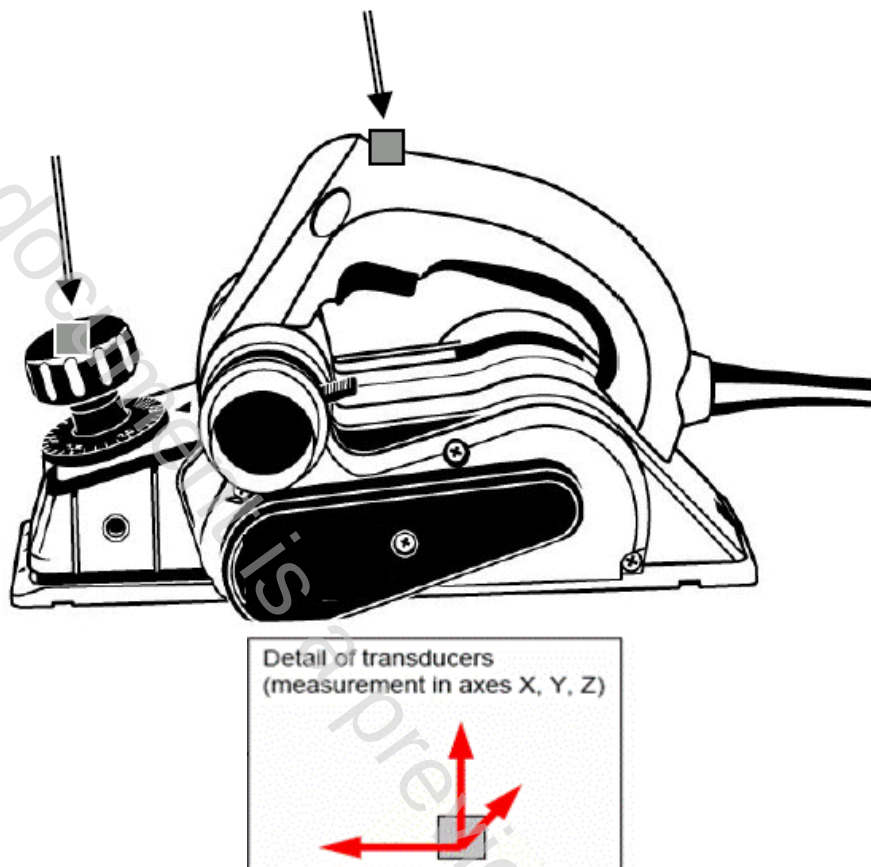


Figure Z101 - Position of transducers

Add the following annex:

Annex ZZ
(informative)

Coverage of Essential Requirements of EC Directives

Annex ZZA
(informative)

Coverage of Essential Requirements of Directive 98/37/EC

This European Standard has been prepared under a mandate given to CENELEC by the European Commission and the European Free Trade Association and within its scope the standard covers all relevant Essential Requirements as given in EC Directive 98/37/EC (Machinery Directive), amended by Directive 98/79/EC.

Compliance with this standard provides one means of conformity with the specified essential requirements of the Directives concerned.

WARNING: Other requirements and other EC Directives may be applicable to the products falling within the scope of this standard.

Annex ZZB
(informative)

Coverage of Essential Requirements of Directive 2006/42/EC

This European Standard has been prepared under a mandate given to CENELEC by the European Commission and the European Free Trade Association and within its scope the standard covers all relevant Essential Requirements as given in EC Directive 2006/42/EC (Machinery Directive).

Compliance with this standard provides one means of conformity with the specified essential requirements of the Directive concerned.

WARNING: Other requirements and other EC Directives may be applicable to the products falling within the scope of this standard.

SOMMAIRE

AVANT-PROPOS	4
1 Domaine d'application	8
2 Références normatives	8
3 Définitions	8
4 Prescriptions générales	8
5 Conditions générales d'essais	8
6 Vacant	8
7 Classification	10
8 Marquage et instructions	10
9 Protection contre l'accès aux parties actives	10
10 Démarrage	10
11 Puissance et courant	10
12 Echauffements	10
13 Courant de fuite	12
14 Résistance à l'humidité	12
15 Rigidité diélectrique	12
16 Protection contre la surcharge des transformateurs et des circuits associés	12
17 Endurance	12
18 Fonctionnement anormal	12
19 Dangers mécaniques	12
20 Résistance mécanique	24
21 Construction	24
22 Conducteurs internes	24
23 Composants	24
24 Raccordement au réseau et câbles souples extérieurs	24
25 Bornes pour conducteurs externes	24
26 Dispositions en vue de la mise à la terre	24
27 Vis et connexions	24
28 Lignes de fuite, distances dans l'air et distances à travers l'isolation	26
29 Résistance à la chaleur, au feu et aux courants de cheminement	26
30 Protection contre la rouille	26
31 Rayonnement, toxicité et dangers analogues	26
Annexes	28
Annexe K (normative) Outils fonctionnant sur batteries et blocs de batteries	28
Annexe L (normative) Outils fonctionnant sur batteries et blocs de batteries avec raccordement au réseau ou à des sources non isolées	28
Bibliographie	28
Figure 101 – Exemples de têtes de coupe avec dimensions de base et distances d'isolement	18
Figure 102 – Sonde d'essai	20
Figure 103 – Exemples de dispositifs de guidage parallèle et de protecteurs	22

CONTENTS

FOREWORD.....	5
1 Scope.....	9
2 Normative references	9
3 Definitions	9
4 General requirements	9
5 General conditions for the tests	9
6 Void.....	9
7 Classification.....	11
8 Marking and instructions.....	11
9 Protection against access to live parts.....	11
10 Starting	11
11 Input and current	11
12 Heating	11
13 Leakage current	13
14 Moisture resistance	13
15 Electric strength	13
16 Overload protection of transformers and associated circuits	13
17 Endurance.....	13
18 Abnormal operation	13
19 Mechanical hazards.....	13
20 Mechanical strength	25
21 Construction.....	25
22 Internal wiring.....	25
23 Components	25
24 Supply connection and external flexible cords	25
25 Terminals for external conductors.....	25
26 Provision for earthing	25
27 Screws and connections.....	25
28 Creepage distances, clearances and distances through insulation.....	27
29 Resistance to heat, fire and tracking.....	27
30 Resistance to rusting.....	27
31 Radiation, toxicity and similar hazards.....	27
Annexes	29
Annex K (normative) Battery tools and battery packs	29
Annex L (normative) Battery tools and battery packs provided with mains connection or non-isolated sources	29
Bibliography.....	29
Figure 101 – Examples of cutting heads with basic dimensions and clearance distances	19
Figure 102 – Test probe.....	21
Figure 103 – Examples of parallel guide and guard.....	23

OUTILS ÉLECTROPORTATIFS À MOTEUR – SÉCURITÉ –

Partie 2-14: Règles particulières pour les rabots

1 Domaine d'application

L'article de la Partie 1 est applicable avec l'exception suivante:

1.1 *Addition:*

La présente norme s'applique aux **rabots** électriques.

2 Références normatives

L'article de la Partie 1 est applicable.

3 Définitions

L'article de la Partie 1 est applicable avec les exceptions suivantes:

Définitions supplémentaires:

3.101

rabot

outil destiné à enlever du matériau de surface, équipé d'une lame tournante dont l'axe est parallèle à la semelle

3.102

dispositif de relèvement

dispositif qui empêche la lame d'entrer en contact avec la surface horizontale lorsque le **rabot** est placé sur une surface horizontale

3.103

tête de coupe

ensemble de lames, de porte-lames, d'éléments de fixation de lames, de vis et arbre correspondants, le tout étant prêt pour le service

4 Prescriptions générales

L'article de la Partie 1 est applicable.

5 Conditions générales d'essais

L'article de la Partie 1 est applicable.

6 Vacant

HAND-HELD MOTOR-OPERATED ELECTRIC TOOLS – SAFETY –

Part 2-14: Particular requirements for planers

1 Scope

This clause of Part 1 is applicable except as follows:

1.1 Addition:

This standard applies to **planers**.

2 Normative references

This clause of Part 1 is applicable.

3 Definitions

This clause of Part 1 is applicable except as follows:

3.101

planer

tool intended for removing surface material, equipped with a rotating cutter where the axis of the cutter is parallel to the base plate

3.102

lift-off device

device which keeps the cutter from making contact with the horizontal surface when the **planer** is placed on a horizontal surface

3.103

cutting head

assembly of blades, cutter block, blade fixing elements, relevant screws and spindle, the whole being ready for working

4 General requirements

This clause of Part 1 is applicable.

5 General conditions for the tests

This clause of Part 1 is applicable.

6 Void