
Dentistry — Dental amalgam reusable mixing-capsules

*Médecine bucco-dentaire — Capsules de mélange réutilisables pour
amalgame dentaire*



This document is a preview generated by ERS



COPYRIGHT PROTECTED DOCUMENT

© ISO 2018

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva, Switzerland
Tel. +41 22 749 01 11
Fax +41 22 749 09 47
copyright@iso.org
www.iso.org

Published in Switzerland

Contents

Page

Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Requirements	1
4.1 Dimensions	1
4.1.1 Length tolerance	1
4.1.2 Diameter tolerance	2
4.2 Loss of mass from the mixing-capsule during mixing	2
4.3 Retention of dental amalgam in the mixing-capsule	2
5 Sampling	2
6 Measurements and test methods	2
6.1 Dimensions	2
6.1.1 Apparatus	2
6.1.2 Test sample	2
6.1.3 Procedure	2
6.1.4 Report	3
6.2 Loss of mass from the mixing-capsule during mixing	3
6.2.1 Principle	3
6.2.2 Test sample	3
6.2.3 Apparatus	3
6.2.4 Test procedure	4
6.2.5 Expression of the results	5
6.2.6 Report	5
6.3 Retention of dental amalgam in the mixing-capsule	5
6.3.1 Principle	5
6.3.2 Test sample	6
6.3.3 Apparatus	6
6.3.4 Test procedure	6
6.3.5 Expression of the results	7
6.3.6 Additional testing	8
6.3.7 Report	8
7 Labelling	8
Bibliography	9

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 106, *Dentistry*, Subcommittee SC 6, *Dental equipment*.

This second edition cancels and replaces the first edition (ISO 13897:2003) including Technical Corrigendum 1 (ISO 13897:2003/Cor.1:2003), which has been technically revised.

The main changes compared to the previous edition are as follows:

- the scope has been revised and is now restricted to dental amalgam reusable mixing-capsules;
- classification into two types has been deleted;
- labelling requirements have been updated.
- requirements for single-use capsules are now within the scope of ISO 20749:2017, these being:
 - the requirement for surface contamination of the package and the capsule for pre-capsulated dental amalgam alloy products;
 - loss of mass during mixing from single-use capsules;
 - the requirement for containers in which single-use capsules are supplied to prevent spillage of dental mercury leaking from faulty or damaged single-use capsules;
 - labelling requirements for pre-capsulated dental amalgam products;
 - manufacturer's instructions regarding conditions of storage and the disposal of single-use capsules in pre-capsulated dental amalgam products.

Introduction

In order to produce dental amalgam, an electrically-powered mixing machine, as described in ISO 7488 is used for mixing dental amalgam alloy powder with dental mercury. In addition, a removable mixing-capsule is used to contain the dental amalgam alloy and the dental mercury during the mixing process.

NOTE Traditionally, the mixing machine for dental amalgam has been called an amalgamator. The latter is now a deprecated term.

Dentistry — Dental amalgam reusable mixing-capsules

1 Scope

This document specifies the requirements for reusable mixing-capsules intended to contain dental amalgam alloy powder and dental mercury when these are mixed to produce dental amalgam, and the test methods used to determine conformity to these requirements.

NOTE ISO 7488 specifies requirements for mixing machines. The requirements for mixing-capsule are not dealt with in ISO 7488, although the mixing-capsule is an essential part of the mixing machine.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitute requirements of this document. For dated references only the edition cited applies. For undated references the latest edition of the referenced document (including any amendments) applies.

ISO 1942, *Dentistry — Vocabulary*

ISO 7488, *Dentistry — Mixing machines for dental amalgam*

ISO 24234:2015, *Dentistry — Dental amalgam*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 1942 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

3.1

dental amalgam alloy

alloy in fine particles, composed mainly of silver, tin and copper, which when mixed with dental mercury produces a dental amalgam

[SOURCE: ISO 20749:2017, 3.1]

3.2

dental mercury

mercury supplied for use in the preparation of dental amalgam

[SOURCE: ISO 20749:2017, 3.2]

4 Requirements

4.1 Dimensions

4.1.1 Length tolerance

The overall length of the mixing-capsule shall be within ± 1 mm of the length specified by the manufacturer.