Mating dimensions between differential pressure (type) measuring instruments and flanged-on-shut-off devices up to 413 bar (41,3 mpa)

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 61518:2002 sisaldab Euroopa standardi EN 61518:2001 ingliskeelset teksti.	This Estonian standard EVS-EN 61518:2002 consists of the English text of the European standard EN 61518:2001.
Standard on kinnitatud Eesti Standardikeskuse 15.10.2002 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.	This standard is ratified with the order of Estonian Centre for Standardisation dated 15.10.2002 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.
Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kättesaadavaks tegemise kuupäev on 21.03.2001.	Date of Availability of the European standard text 21.03.2001.
Standard on kättesaadav Eesti standardiorganisatsioonist.	The standard is available from Estonian standardisation organisation.

ICS 23.060

EUROPEAN STANDARD **EN 61518**

NORME EUROPÉENNE

EUROPÄISCHE NORM March 2001

ICS 23.060

English version

Mating dimensions between differential pressure (type) measuring instruments and flanged-on shut-off devices up to 413 bar (41,3 MPa)

(IEC 61518:2001)

Dimensions des raccords entre les instruments de mesure à différentiel de pression et les dispositifs d'arrêt sur bride allant jusqu'à 413 bar (41,3 MPa) (CEI 61518:2001)

Anschlussmaße zwischen Wirkdruck-Messgeräten und angeflanschten Absperrorgangen bis 413 bar (41,3 MPa) (IEC 61518:2001)

This European Standard was approved by CENELEC on 2001-01-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

Central Secretariat: rue de Stassart 35, B - 1050 Brussels

Ref. No. EN 61518:2001 E

Foreword

The text of document 65B/415/FDIS, future edition 1 of IEC 61518, prepared by SC 65B, Devices, of IEC TC 65, Industrial-process measurement and control, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 61518 on 2001-01-01.

The following dates were fixed:

– latest date by which the EN has to be implemented at national level by publication of an identical national standard or by endorsement	(dop)	2001-10-01
– latest date by which the national standards conflicting with the EN have to be withdrawn	(dow)	2004-01-01

Annexes designated "normative" are part of the body of the standard.
In this standard, annex ZA is normative.
Annex ZA has been added by CENELEC.

Endorsement notice

The text of the International Standard IEC 61518:2001 was approved by CENELEC as a European Standard without any modification.

Annex ZA
(normative)

Normative references to international publications with their corresponding European publications

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

Publication	Year	Title	EN/HD	Year
ISO 48	1994	Rubber, vulcanized or thermoplastic Determination of hardness (hardness between 10 IRHD and 100 IRHD)	-	-
ISO 898-1	1999	Mechanical properties of fasteners made of carbon steel and alloy steel Part 1: Bolts, screws and studs	EN ISO 898-1	1999
ISO 1629	1995	Rubber and latices - Nomenclature	-	-
ISO 3506	Series	Mechanical properties of corrosion-resistant stainless-steel fasteners	EN ISO 3506	Series
ISO 3601-1	1988	Fluid systems - Sealing devices - O-rings Part 1: Inside diameters, cross-sections, tolerances and size identification code	-	-
ISO 3601-3	1987	Part 3: Quality acceptance criteria	-	-
ASME B18.3.1M	1986	Screws, socket head cap (metric series)	-	-
ASME B18.2.1	1996	Square and Hex Bolts and Screws Inch Series	-	-
ASTM A193	1999	Specification for alloy steel and stainless steel bolting materials for high-temperature service	-	-
ASTM A449	1993	Specification for quenched and tempered steel bolts and studs	-	-

INTERNATIONAL STANDARD

IEC 61518

First edition
2001-01

Mating dimensions between differential pressure (type) measuring instruments and flanged-on shut-off devices up to 413 bar (41,3 MPa)

Dimensions des raccords entre les instruments de mesure à différentiel de pression et les dispositifs d'arrêt sur bride allant jusqu'à 413 bar (41,3 MPa)

Reference number
IEC 61518:2001(E)

Publication numbering

As from 1 January 1997 all IEC publications are issued with a designation in the 60000 series. For example, IEC 34-1 is now referred to as IEC 60034-1.

Consolidated editions

The IEC is now publishing consolidated versions of its publications. For example, edition numbers 1.0, 1.1 and 1.2 refer, respectively, to the base publication, the base publication incorporating amendment 1 and the base publication incorporating amendments 1 and 2.

Further information on IEC publications

The technical content of IEC publications is kept under constant review by the IEC, thus ensuring that the content reflects current technology. Information relating to this publication, including its validity, is available in the IEC Catalogue of publications (see below) in addition to new editions, amendments and corrigenda. Information on the subjects under consideration and work in progress undertaken by the technical committee which has prepared this publication, as well as the list of publications issued, is also available from the following:

- **IEC Web Site (www.iec.ch)**

- **Catalogue of IEC publications**

  The on-line catalogue on the IEC web site (www.iec.ch/catlg-e.htm) enables you to search by a variety of criteria including text searches, technical committees and date of publication. On-line information is also available on recently issued publications, withdrawn and replaced publications, as well as corrigenda.

- **IEC Just Published**

  This summary of recently issued publications (www.iec.ch/JP.htm) is also available by email. Please contact the Customer Service Centre (see below) for further information.

- **Customer Service Centre**

  If you have any questions regarding this publication or need further assistance, please contact the Customer Service Centre:

  Email: custserv@iec.ch
  Tel: +41 22 919 02 11
  Fax: +41 22 919 03 00

INTERNATIONAL STANDARD

IEC 61518

First edition
2000-11

Mating dimensions between differential pressure (type) measuring instruments and flanged-on shut-off devices up to 413 bar (41,3 MPa)

Dimensions des raccords entre les instruments de mesure à différentiel de pression et les dispositifs d'arrêt sur bride allant jusqu'à 413 bar (41,3 MPa)

International Electrotechnical Commission 3, rue de Varembé Geneva, Switzerland
Telefax: +41 22 919 0300 e-mail: inmail@iec.ch IEC web site http://www.iec.ch

Commission Electrotechnique Internationale
International Electrotechnical Commission
Международная Электротехническая Комиссия

PRICE CODE M

For price, see current catalogue

CONTENTS

INTERNATIONAL ELECTROTECHNICAL COMMISSION

_____

MATING DIMENSIONS BETWEEN DIFFERENTIAL PRESSURE (TYPE) MEASURING INSTRUMENTS AND FLANGED-ON SHUT-OFF DEVICES UP TO 413 bar (41,3 MPa)

FOREWORD

1) The IEC (International Electrotechnical Commission) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of the IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, the IEC publishes International Standards. Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. The IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
2) The formal decisions or agreements of the IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested National Committees.
3) The documents produced have the form of recommendations for international use and are published in the form of standards, technical specifications, technical reports or guides and they are accepted by the National Committees in that sense.
4) In order to promote international unification, IEC National Committees undertake to apply IEC International Standards transparently to the maximum extent possible in their national and regional standards. Any divergence between the IEC Standard and the corresponding national or regional standard shall be clearly indicated in the latter.
5) The IEC provides no marking procedure to indicate its approval and cannot be rendered responsible for any equipment declared to be in conformity with one of its standards.
6) Attention is drawn to the possibility that some of the elements of this International Standard may be the subject of patent rights. The IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 61518 has been prepared by subcommittee 65B: Devices, of IEC technical committee 65: Industrial-process measurement and control.

The text of this standard is based on the following documents:

FDIS	Report on voting
65B/415/FDIS	65B/423/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 3.

The committee has decided that the contents of this publication will remain unchanged until 2006. At this date, the publication will be

- reconfirmed;
- withdrawn;
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

INTRODUCTION

In a process, many shut-off devices (manifolds) are flanged direct on to the differential pressure (type) measuring instrument (instrument).

Very often, however, the shut-off device and the measuring device are supplied by different manufacturers. It is, therefore, essential to have the mating dimensions properly defined. In the process industry, leakages must be avoided. In some plants, especially in processes involving flammable or toxic gases, such a leakage can lead to risks to the plant, to its installations, to the environment, and last, but not least, to personal safety of human beings.

In view of accidents reported from various locations, where the accident was caused by leakage between the instrument and the manifold, it was found necessary to standardize the mating dimensions, with its tolerances, for this combination.

MATING DIMENSIONS BETWEEN DIFFERENTIAL PRESSURE (TYPE) MEASURING INSTRUMENTS AND FLANGED-ON SHUT-OFF DEVICES UP TO 413 bar (41,3 MPa)

1 Scope

This International Standard is applicable to differential pressure (type) measuring instruments (instrument) with a shut-off device (manifold) directly bolted on to them.

This standard specifies mating dimensions and tolerances, threads, bolts, and gaskets for a maximum allowable working pressure of 41,3 MPa (413 bar) at 38 °C.

This standard does not apply to assemblies that provide additional sealing elements (adapters) between the instrument and the manifold.

Where the possibility exists, shut-off devices shall be mounted on either side of the instrument, and all connections shall then meet this standard.

Elements, such as flanged coupling joints, may apply this standard or parts thereof to increase standardization at the discretion of the supplier and the end-user.

This standard is only valid for instrument and manifold flanges manufactured from a metallic material with yield strength equal to, or larger than, 190 N/mm^2.

2 Normative references

The following normative documents contain provisions which, through reference in this text, constitute provisions of this International Standard. For dated references, subsequent amendments to, or revisions of, any of these publications do not apply. However, parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent editions of the normative documents indicated below. For undated references, the latest edition of the normative document referred to applies. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 48:1994, *Rubber, vulcanized or thermoplastic – Determination of hardness (hardness between 10 IRHD and 100 IRHD)*

ISO 898-1:1999, *Mechanical properties of fasteners made of carbon steel and alloy steel – Part 1: Bolts, screws and studs*

ISO 1629:1995, *Rubber and latices – Nomenclature*

ISO 3506 (all parts), *Mechanical properties of corrosion-resistant stainless-steel fasteners*

ISO 3601-1:1988, *Fluid systems – Sealing devices – O-rings – Part 1: Inside diameters, cross-sections, tolerances and size identification code*

ISO 3601-3:1987, *Fluid systems – Sealing devices – O-rings – Part 3: Quality acceptance criteria*

ASME B18.3.1M:1986 (R1993), *Screws, socket head cap (metric series)*

ASME B18.2.1:1996, *Square and Hex Bolts and Screws Inch Series*