

**Elastsed tihendid. Materjalinõuded vee- ja  
kuivendusrakendustes kasutatavatele  
toruliidete tihenditele. Osa 2: Termoplastsed  
elastomeerid**

Elastomeric Seals - Materials requirements for pipe  
joint seals used in water and drainage applications -  
Part 2: Thermoplastic elastomers

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 681-2:2000 sisaldab Euroopa standardi EN 681-2:2000 ingliskeelset teksti.

Standard on kinnitatud Eesti Standardikeskuse 18.12.2000 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.

Standard on kättesaadav Eesti standardiorganisatsioonist.

This Estonian standard EVS-EN 681-2:2000 consists of the English text of the European standard EN 681-2:2000.

This standard is ratified with the order of Estonian Centre for Standardisation dated 18.12.2000 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.

The standard is available from Estonian standardisation organisation.

ICS 23.040.80

### Standardite reprodutseerimis- ja levitamiseõigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonilisse süsteemi või edastamine ükskõik millises vormis või millisel teel on keelatud ilma Eesti Standardikeskuse poolt antud kirjaliku loata.

Kui Teil on küsimusi standardite autorikaitse kohta, palun võtke ühendust Eesti Standardikeskusega:  
Aru 10 Tallinn 10317 Eesti; [www.evs.ee](http://www.evs.ee); Telefon: 605 5050; E-post: [info@evs.ee](mailto:info@evs.ee)

### Right to reproduce and distribute Estonian Standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without permission in writing from Estonian Centre for Standardisation.

If you have any questions about standards copyright, please contact Estonian Centre for Standardisation:  
Aru str 10 Tallinn 10317 Estonia; [www.evs.ee](http://www.evs.ee); Phone: +372 605 5050; E-mail: [info@evs.ee](mailto:info@evs.ee)

ICS 23.040.80

English version

Elastomeric Seals - Materials requirements for pipe joint seals  
used in water and drainage applications - Part 2: Thermoplastic  
elastomers

Garnitures d'étanchéité en caoutchouc - Spécification des  
matériaux pour garnitures d'étanchéité utilisées dans le  
domaine de l'eau et du drainage - Partie 2: Elastomères  
thermoplastiques

Elastomer-Dichtungen - Werkstoff-Anforderungen für  
Rohrleitungs-Dichtungen für Anwendungen in der  
Wasserversorgung und Entwässerung - Teil 2:  
Thermoplastische Elastomere

This European Standard was approved by CEN on 3 June 2000.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

Central Secretariat: rue de Stassart, 36 B-1050 Brussels

**Contents**

Page

Foreword	3
1 Scope	4
2 Normative references	4
3 Definitions	5
4 Classification	5
5 Finished seal requirements	6
6 Test pieces and temperature	11
7 Internal Quality Control	12
8 Factory product control tests	12
9 Storage	15
10 Designation	15
11 Marking and labelling	15
Annex A (informative) Guidance on storage of seals	16

This document is a preview generated by EVS

## Foreword

This European Standard has been prepared by Technical Committee CEN/TC 208 "Elastomeric seals for joints in pipework and pipelines", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2001, and conflicting national standards shall be withdrawn at the latest by January 2001.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

This part has been prepared in response to requests from CEN/TC 155 for a material specification for thermoplastic elastomer seals for use in conjunction with non-pressure thermoplastic pipe systems.

A European Standard will be prepared for microbiological deterioration requirements and when published it is intended that materials comply with the requirements of that standard.

It is recommended that third party inspection be carried out at least twice a year without previous notice, the assessment body complying with the requirements of EN 45011 and EN 45012 or equivalent.

Part 1 of this Standard is based on ISO 4633 and ISO 9631, bringing these two sets of requirements (for cold and hot water respectively) under one specification. The major changes from ISO 4633 and ISO 9631 have been to incorporate requirements for effect on water quality and ozone resistance. The emphasis in respect of low temperature testing has moved away from hardness measurement to compression set, which is more discriminating.

Part 3 has been prepared in response to requests from those sections of the pipeline industry which employ cellular seals of vulcanized rubber.

Part 4 has been prepared in response to requests from those sections of the pipeline industry which employ cast polyurethane seals.

This standard should be used where appropriate with product standards which specify performance requirements for joints.

Seals and pipe joints using thermoplastic elastomers should be designed and tested to take into account the different requirements compared with those specified in Part 1 of this standard.

In accordance with the common CEN/CENELEC Rules member states are required to transpose the European Standard into a national standard no later than six months following its date of adoption (DOA) by the BT. At this time any existing national standards having the same scope are withdrawn (DOW).

Annex A is informative.

## 1 Scope

This standard specifies requirements for materials used for moulded seals only of thermoplastic elastomers (TPE) used in joints of:

- 1) thermoplastic piping systems for non pressure waste water discharge (intermittent flow up to 95 °C) inside buildings;
- 2) thermoplastic piping systems for non-pressure underground drainage and sewerage (continuous flow up to 45 °C and intermittent flow up to 95 °C);
- 3) thermoplastic rainwater piping systems.

General requirements for finished joint seals are also given; any additional requirements called for by the particular application are specified in the relevant product standards taking into account that the performance of pipe joints is a function of the seal material properties, seal geometry and pipe joint design.

## 2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies.

ISO 37	Rubber, vulcanized or thermoplastic - Determination of tensile stress-strain properties
ISO 48	Rubber, vulcanized or thermoplastic - Determination of hardness (hardness between 10 and 100 IRHD)
ISO 188	Rubber, vulcanized - Accelerated ageing or heat-resistance tests
ISO 471	Rubber - Temperatures, humidities and times for conditioning and testing
ISO 815	Rubber, vulcanized or thermoplastic - Determination of compression set at ambient, elevated or low temperatures

ISO 1431-1	Rubber, vulcanized or thermoplastic - Resistance to ozone cracking - Part 1: Static strain test
ISO 1817	Rubber, vulcanized - Determination of the effect of liquids
ISO 2859-1	Sampling procedures for inspection by attributes - Part 1 : Sampling plans indexed by acceptable quality level (AQL) for lot-by-lot inspection
ISO 3302-1	Rubber - Tolerances for products - Part 1: Dimensional tolerances
ISO 3384:1999	Rubber, vulcanized or thermoplastic - Determination of stress relaxation in compression at ambient and at elevated temperatures
ISO 3951	Sampling procedures and charts for inspection by variables for percent nonconforming
ISO 4661-1	Rubber, vulcanized or thermoplastic - Preparation of samples and test pieces - Part 1: Physical tests
ISO 9691:1992	Rubber - Recommendations for the workmanship of pipe joint rings - Description and classification of imperfections
EN ISO 9002	Quality systems – Model for quality assurance in production, installation and servicing (ISO 9002:1994)
EN ISO 9003	Quality systems – Model for quality assurance in final inspection and test (ISO 9003:1994)

### 3 Definitions

For the purposes of this standard the following definition applies.

Thermoplastic elastomer : a polymer or blend of polymers that does not require vulcanization or crosslinking during processing, yet has elastic properties, at its service temperature. These properties disappear at processing temperature, so that further processing is possible, but return when the material is returned to its service temperature.

### 4 Classification

A nominal hardness of materials shall be specified within the ranges in table 1.