

**Methods for corrosion testing of metallic and other inorganic coatings on metallic substrates
- Rating of test specimens and manufactured articles subjected to corrosion tests**

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN ISO 10289:2001 sisaldab Euroopa standardi EN ISO 10289:2001 ingliskeelset teksti.

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This standard is ratified with the order of Estonian Centre for Standardisation dated 18.06.2001 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.

The standard is available from Estonian standardisation organisation.

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English version

Methods for corrosion testing of metallic and other inorganic
coatings on metallic substrates - Rating of test specimens and
manufactured articles subjected to corrosion tests (ISO
10289:1999)

Méthodes d'essai de corrosion des revêtements
métalliques et inorganiques sur substrats métalliques -
Cotation des éprouvettes et des articles manufacturés
soumis aux essais de corrosion (ISO 10289:1999)

Verfahren zur Korrosionsprüfung von metallischen und
anderen anorganischen Überzügen auf metallischen
Grundwerkstoffen - Bewertung der Proben und
Erzeugnisse nach einer Korrosionsprüfung (ISO
10289:1999)

This European Standard was approved by CEN on 1 December 2000.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.



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Foreword

The text of the International Standard from Technical Committee ISO/TC 107 "Metallic and other inorganic coatings" of the International Organization for Standardization (ISO) has been taken over as an European Standard by Technical Committee CEN/TC 262 "Metallic and other inorganic coatings", the secretariat of which is held by BSI.

This European Standard supersedes EN ISO 1462:1995, EN ISO 4540:1995 and EN ISO 8403:1995.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2001, and conflicting national standards shall be withdrawn at the latest by July 2001.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

Endorsement notice

The text of the International Standard ISO 10289:1999 has been approved by CEN as a European Standard without any modification.

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 10289 was prepared by Technical Committee ISO/TC 107, *Metallic and other inorganic coatings*, Subcommittee SC 7, *Corrosion tests*.

This first edition cancels and replaces ISO 1462:1973, ISO 4540:1980 and ISO 8403:1991.

Annexes A and B of this International Standard are for information only.

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**Methods for corrosion testing of metallic
and other inorganic coatings on metallic
substrates — Rating of test specimens and
manufactured articles subjected to
corrosion tests**

*Méthodes d'essai de corrosion des revêtements métalliques et
inorganiques sur substrats métalliques — Cotation des éprouvettes et des
articles manufacturés soumis aux essais de corrosion*



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Introduction

The rating method described in this International Standard recognizes that decorative and protective metallic and inorganic coatings on metallic substrates can be either anodic or cathodic to the substrate. In rating these coatings for the effects of corrosion, two evaluations shall be made:

- the ability of the coating to protect the substrate from corrosion and thus prevent degradation of the base metal;
- the ability of the coating to retain its integrity and thus maintain a satisfactory appearance.

Although these functions overlap, they can be evaluated separately in terms of:

- a protection rating (R_p) relating to the corrosion of the basis metal;
- an appearance rating (R_A) relating to the deterioration of the coating.

The protection rating (R_p) assigns a number representing the ability of the coating to protect the basis metal from corrosion.

The appearance rating (R_A) assigns a sequence of letters and numbers to the overall appearance of the specimen which includes all deterioration caused by the corrosion test or environment.

NOTE 1 Imperfections on a panel or article before exposure testing should be noted and given due consideration when evaluating the results of the examination. Deliberate imperfections may also be introduced as part of a test programme.

The coating system has to be known and reported if this rating system is applied. It is especially important to know, if possible, whether the coating is anodic or cathodic to the base metal.

NOTE 2 Determination of the anodic and cathodic corrosive mechanisms can be extremely difficult in some cases (chromated zinc on steel or multiple coatings). For the purposes of this document knowledge of these mechanisms is not necessary.

Methods for corrosion testing of metallic and other inorganic coatings on metallic substrates — Rating of test specimens and manufactured articles subjected to corrosion tests

1 Scope

This International Standard gives a method of evaluating the condition of decorative and protective metallic and inorganic coated panels or articles which have been exposed to corrosive environments for test or for other purposes.

It is applicable to test panels or components exposed to natural atmospheres, in mobile or static conditions, or subjected to accelerated tests.

NOTE 1 Examples of such tests are given in the Bibliography.

This International Standard recognizes that the protection rating can be assessed objectively in accordance with clause 6. However, the assessment of appearance depends on many subjective factors (see 6.2).

NOTE 2 The edges of test panels or components may be protected, e.g. by tape or wax (paraffin), if this is an agreed part of the test and is recorded in the test report. This is essential if the specimens are cut from larger pieces and have exposed uncoated edges.

2 Terms and definitions

2.1

protection rating

R_p
rating number (see Table 1) assigned to the ability of the coating to protect the basis metal from corrosion

2.2

protection defect

defect used to assess the protection rating, including crater corrosion, pin-hole corrosion, corrosion stain due to corrosion from the substrate, blisters and other defects that involve basis metal corrosion

NOTE Blisters on electroplated aluminium and zinc alloy die castings usually signify basis metal corrosion, but the inspector's judgement may be required to decide whether a blister does or does not arise at the substrate-coating interface.

2.3

appearance rating

R_A
rating number and symbols (see Table 2) assigned to describe the overall appearance of the specimen, including all defects caused by exposure

2.4

appearance defect

defect that detracts from the appearance of the specimen (see Table 2)