

**Tekstiilimasinad. Ohutusnõuded. Osa 6:
Kanga valmistamise masinad**

Textile machinery - Safety requirements - Part 6:
Fabric manufacturing machinery (ISO 11111-6:2005)

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN ISO 11111-6:2005 sisaldab Euroopa standardi EN ISO 11111-6:2005 ingliskeelset teksti. Käesolev dokument on jõustatud 28.04.2005 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes. Standard on kättesaadav Eesti standardiorganisatsioonist.	This Estonian standard EVS-EN ISO 11111-6:2005 consists of the English text of the European standard EN ISO 11111-6:2005. This document is endorsed on 28.04.2005 with the notification being published in the official publication of the Estonian national standardisation organisation. The standard is available from Estonian standardisation organisation.
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Käsitlusala: This part of ISO 11111 is intended to be used in conjunction with ISO 11111-1. It specifies significant hazards and corresponding safety requirements and/or measures for fabric manufacturing machinery. By taking into account the scope of ISO 11111-1 as far as is relevant, this part of ISO 11111 is applicable to all machinery, plant and related equipment intended to be used for weaving, knitting and tufting, as specified in Clause 5.	Scope: This part of ISO 11111 is intended to be used in conjunction with ISO 11111-1. It specifies significant hazards and corresponding safety requirements and/or measures for fabric manufacturing machinery. By taking into account the scope of ISO 11111-1 as far as is relevant, this part of ISO 11111 is applicable to all machinery, plant and related equipment intended to be used for weaving, knitting and tufting, as specified in Clause 5.
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ICS 59.120.30, 59.120.40, 59.120.99

Võtmesõnad:

English version

**Textile machinery - Safety requirements - Part 6: Fabric
manufacturing machinery (ISO 11111-6:2005)**

Matériel pour l'industrie textile - Exigences de sécurité -
Partie 6: Machines de production d'étoffes (ISO 11111-
6:2005)

Textilmaschinen - Sicherheitsanforderungen - Teil 6:
Maschinen zur Herstellung textiler Flächengebilde (ISO
11111-6:2005)

This European Standard was approved by CEN on 21 January 2005.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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Foreword

This document (EN ISO 11111-6:2005) has been prepared by Technical Committee ISO/TC 72 "Textile machinery and machinery for dry-cleaning and industrial laundering" in collaboration with Technical Committee CEN/TC 214 "Textile machinery and machinery for dry-cleaning and industrial laundry", the secretariat of which is held by SNV.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2005, and conflicting national standards shall be withdrawn at the latest by August 2005.

This document supersedes EN ISO 11111:1995.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZB, which is an integral part of this document.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

Endorsement notice

The text of ISO 11111-6:2005 has been approved by CEN as EN ISO 11111-6:2005 without any modifications.

NOTE Normative references to International Standards are listed in annex ZA (normative).

ANNEX ZA
(normative)

List of ISO and IEC standards and corresponding EN Standards

ISO or IEC	Corresponding to
ISO 9902-1	EN ISO 9902-1
ISO 9902-6	EN ISO 9902-6
ISO 11111-1:2005	EN ISO 11111-1:2005
ISO 13849-1:1999	EN 954-1:1996
ISO 13850:1996	EN 418:1992
ISO 14122-1	EN ISO 14122-1
ISO 14122-2	EN ISO 14122-2
ISO 14122-3	EN ISO 14122-3
ISO 14122-4	EN ISO 14122-4
CEI 61496-1:1997	EN 61496-1:1997
CEI 61496-2:1997	prEN 61496-2:1997
—	EN 1760-2:2001

ANNEX ZB
(informative)

Relationship between this European Standard and the Essential Requirements of EU Directive 98/37/EC

This European Standard has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association to provide a means to conforming to Essential Requirements of the New Approach Directive Machinery Directive 98/37/EC amended by Directive 98/79/EC.

Once this standard is cited in the Official Journal of the European Communities under that Directive and has been implemented as a national standard in at least one Member State, compliance with the normative clauses of this standard confers, within the limits of the scope of this standard, a presumption of conformity with the corresponding Essential Requirements of that Directive and associated EFTA regulations.

WARNING: Other requirements and other EU Directives may be applicable to the product(s) falling within the scope of this standard.

**Textile machinery — Safety
requirements —**

**Part 6:
Fabric manufacturing machinery**

Matériel pour l'industrie textile — Exigences de sécurité —

Partie 6: Machines de production d'étoffes



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Contents

Page

Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	2
4 List of significant hazards	2
5 Significant hazards and corresponding safety requirements and/or measures	2
5.1 General	2
5.2 Weaving machines	2
5.2.1 Common requirements of weaving machines	2
5.2.2 Shuttle weaving machines	7
5.2.3 Rapier weaving machines	8
5.2.4 Pile wire weaving machines (Wilton, épinglé, velvet)	8
5.2.5 Gripper weaving machines	9
5.2.6 Face-to-face weaving machines (pile, heavy fabric or carpet)	9
5.2.7 Water-jet weaving machines	10
5.2.8 Needle type narrow fabric weaving machines	10
5.2.9 Jacquard machines	12
5.3 Knitting (circular, flat and warp knitting) machines	13
5.3.1 Common requirements of knitting machines	13
5.3.2 Circular knitting machines	14
5.3.3 Flat bed knitting machines	14
5.3.4 Warp knitting (including stitch bonding) and Raschel machines	15
5.4 Tufting machines	15
5.5 Storage equipment for beams	17
6 Verification of the safety requirements and/or measures	18
7 Information concerning machine use	18
Bibliography	19

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 11111-6 was prepared by Technical Committee ISO/TC 72, *Textile machinery and machinery for dry-cleaning and industrial laundering*, Subcommittee SC 8, *Safety requirements for textile machinery*.

This first edition of ISO 11111-6, together with ISO 11111-1, ISO 11111-2, ISO 11111-3, ISO 11111-4, ISO 11111-5 and ISO 11111-7, cancels and replaces ISO 11111:1995, which has been technically revised.

ISO 11111 consists of the following parts, under the general title *Textile machinery — Safety requirements*:

- *Part 1: Common requirements*
- *Part 2: Spinning preparatory and spinning machines*
- *Part 3: Nonwoven machinery*
- *Part 4: Yarn processing, cordage and rope manufacturing machinery*
- *Part 5: Preparatory machinery to weaving and knitting*
- *Part 6: Fabric manufacturing machinery*
- *Part 7: Dyeing and finishing machinery*

Introduction

ISO 11111-1 to ISO 11111-7 were prepared simultaneously by ISO/TC 72 and CEN/TC 214 and adopted under the Vienna Agreement in order to obtain identical standards on technical safety requirements for the design and construction of textile machinery.

ISO 11111 as a whole is intended for use by any person concerned with the safety of textile machinery, for example, textile machinery designers, manufacturers and systems integrators. It is also of interest to users of textile machines and safety experts.

This document is a type C standard as stated in ISO 12100-1. The various parts of ISO 11111 deal with frequent and significant hazards generated by machines used in the textile industry. The machinery concerned and the extent to which hazards are covered are indicated in the scope of this standard.

When provisions of this type C standard are different from those which are stated in type A or B standards, the provisions of this type C standard take precedence.

For hazards of machines or machine elements not dealt with in the relevant part of ISO 11111, the designer is to perform a risk assessment according to ISO 14121 and evolve means for reducing the risk from significant hazards.

This part of ISO 11111 is intended to be used in conjunction with ISO 11111-1. As far as possible, the requirements of this part of ISO 11111 are treated by way of reference to Clauses 5 and 6 of ISO 11111-1. Clause 5 of ISO 11111-1 contains safety requirements and/or measures for frequently occurring hazards of textile machinery which apply whenever referred to in this part of ISO 11111, while Clause 6 describes significant hazards and corresponding safety requirements and/or measures for certain machine elements and their combinations (e.g. rollers), which also apply whenever referred to in this part of ISO 11111.

Textile machinery — Safety requirements —

Part 6: Fabric manufacturing machinery

1 Scope

This part of ISO 11111 is intended to be used in conjunction with ISO 11111-1. It specifies significant hazards and corresponding safety requirements and/or measures for fabric manufacturing machinery. By taking into account the scope of ISO 11111-1 as far as is relevant, this part of ISO 11111 is applicable to all machinery, plant and related equipment intended to be used for weaving, knitting and tufting, as specified in Clause 5.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 9902-1, *Textile machinery — Noise test code — Part 1: Common requirements*

ISO 9902-6, *Textile machinery — Noise test code — Part 6: Fabric manufacturing machinery*

ISO 11111-1:2005, *Textile machinery — Safety requirements — Part 1: Common requirements*

ISO 13849-1:1999, *Safety of machinery — Safety-related parts of control systems — Part 1: General principles for design*

ISO 13850:1996, *Safety of machinery — Emergency stop — Principles for design*

ISO 14122-1, *Safety of machinery — Permanent means of access to machinery — Part 1: Choice of fixed means of access between two levels*

ISO 14122-2, *Safety of machinery — Permanent means of access to machinery — Part 2: Working platforms and walkways*

ISO 14122-3, *Safety of machinery — Permanent means of access to machinery — Part 3: Stairways, stepladders and guard-rails*

ISO 14122-4, *Safety of machinery — Permanent means of access to machinery — Part 4: Fixed ladders*

IEC 61496-1:1997, *Safety of machinery — Electro-sensitive protective equipment — Part 1: General requirements and tests*

IEC 61496-2:1997, *Safety of machinery — Electro-sensitive protective equipment — Part 2: Particular requirements for equipment using active opto-electronic protective devices (AOPDs)*

EN 1760-2, *Safety of machinery — Pressure sensitive protective devices — Part 2: General principles for the design and testing of pressure sensitive edges and pressure sensitive bars*