

INTERNATIONAL STANDARD

NORME INTERNATIONALE



**Household and similar electrical appliances – Safety –
Part 2-38: Particular requirements for commercial electric griddles and griddle
grills**

**Appareils électrodomestiques et analogues – Sécurité –
Partie 2-38: Exigences particulières pour les plaques à griller électriques
à usage commercial**



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IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

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INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES –
SAFETY –****Part 2-38: Particular requirements for commercial
electric griddles and griddle grills**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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IEC 60335-2-38 has been prepared by IEC technical committee 61: Safety of household and similar electrical appliances. It is an International Standard.

This sixth edition cancels and replaces the fifth edition published in 2002, Amendment 1: 2008 and Amendment 2:2017. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) the text has been aligned with IEC 60335-1:2020;
- b) some notes have been converted to normative text, modified or deleted (Clause 1, 7.15, 9.101, 10.1, 11.7, 13.3, 15.102, 16.2, 22.101, 22.104, 27.2, 30.101);
- c) relocation of cleaning instructions from 7.12.1 to 7.12;
- d) relocation of 24.101 to 22.105;

- e) exclusion of battery-operated appliances and appliances used in areas open to the public (Clause 1)
- f) conciliation of the text of IEC 60335-2-38 with other standards under IEC/TC61/MT32;
- g) clarifications to some test specifications have been made (9.101, 15.1.1, 15.102, 18.101, 20.1, 22.101, 22.102).

The text of this International Standard is based on the following documents:

Draft	Report on voting
61/6375/FDIS	61/6425/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

A list of all parts in the IEC 60335 series, published under the general title *Household and similar electrical appliances – Safety*, can be found on the IEC website.

This Part 2 is to be used in conjunction with the latest edition of IEC 60335-1 and its amendments unless that edition precludes it; in that case, the latest edition that does not preclude it is used. It was established on the basis of the sixth edition (2020) of that standard.

NOTE 1 When “Part 1” is mentioned in this standard, it refers to IEC 60335-1.

This Part 2 supplements or modifies the corresponding clauses in IEC 60335-1, so as to convert that publication into the IEC standard: Particular requirements for commercial electric griddles and griddle grills.

When a particular subclause of Part 1 is not mentioned in this Part 2, that subclause applies as far as is reasonable. When this standard states “addition”, “modification” or “replacement”, the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.

NOTE 3 The following print types are used:

- requirements: in roman type;
- *test specifications: in italic type;*
- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

NOTE 4 The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations may need a transitional period following publication of a new, amended or revised IEC publication in which to make products in accordance with the new requirements and to equip themselves for conducting new or revised tests.

It is the recommendation of the committee that the content of this publication be adopted for implementation nationally not earlier than 12 months or later than 36 months from the date of publication.

The following differences exist in the countries indicated below.

- 6.1: Class 01 appliances are allowed (Japan).
- 13.2: Leakage current limits are different (Japan).
- 16.2: Leakage current limits are different (Japan).

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INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

Guidance documents concerning the application of the safety requirements for appliances can be accessed via TC 61 supporting documents on the IEC website

<https://www.iec.ch/tc61/supportingdocuments>

This information is given for the convenience of users of this International Standard and does not constitute a replacement for the normative text in this standard.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice and takes into account the way in which electromagnetic phenomena can affect the safe operation of appliances.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules may differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another Part 2 of IEC 60335, the relevant Part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

When a Part 2 standard does not include additional requirements to cover hazards dealt with in Part 1, Part 1 applies.

NOTE 1 This means that the technical committees responsible for the Part 2 standards have determined that it is not necessary to specify particular requirements for the appliance in question over and above the general requirements.

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

NOTE 2 Horizontal publications, basic safety publications and group safety publications covering a hazard are not applicable since they have been taken into consideration when developing the general and particular requirements for the IEC 60335 series of standards.

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features that impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.

NOTE 3 Standards dealing with non-safety aspects of household appliances are:

- IEC standards published by TC 59 concerning methods of measuring performance;
- CISPR 11, CISPR 14-1 and relevant IEC 61000-3 series standards concerning electromagnetic emissions;
- CISPR 14-2 concerning electromagnetic immunity;
- IEC standards published by TC 111 concerning environmental matters.

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-38: Particular requirements for commercial electric griddles and griddle grills

1 Scope

This clause of Part 1 is replaced by the following.

This part of IEC 60335 deals with the safety of electrically operated commercial **griddles** and **griddle grills**, their **rated voltage** being not more than 250 V for single-phase appliances connected between one phase and neutral and 480 V for other appliances.

These appliances are not intended for household and similar purposes. They are used for commercial processing of food in areas not open to the public, for example in kitchens of restaurants, canteens, hospitals and in commercial enterprises such as bakeries and butcheries.

The electrical part of appliances making use of other forms of energy is also within the scope of this standard.

As far as is practicable, this standard deals with the common hazards presented by these types of appliances.

Attention is drawn to the fact that

- for appliances intended to be used in vehicles or on board ships or aircraft, additional requirements can be necessary;
- in many countries additional requirements are specified by the national health authorities, the national authorities responsible for the protection of labour, the national water supply authorities and similar authorities.

This standard does not apply to

- appliances designed exclusively for industrial purposes;
- appliances intended to be used in locations where special conditions prevail, such as the presence of a corrosive or explosive atmosphere (dust, vapour or gas);
- appliances for continuous mass production of food;
- grillers and toasters (IEC 60335-2-48);
- appliances incorporating induction heating sources;
- **battery-operated appliances.**

2 Normative references

This clause of Part 1 is applicable except as follows.

Addition:

IEC 60584-1, *Thermocouples – Part 1: EMF specifications and tolerances*

ISO 898-1, *Mechanical properties of fasteners made of carbon steel and alloy steel – Part 1: Bolts, screws and studs with specified property classes – Coarse thread and fine pitch thread*

ISO 3506-1, *Fasteners – Mechanical properties of corrosion-resistant stainless steel fasteners – Part 1: Bolts, screws and studs with specified grades and property classes*

ISO 3506-2, *Fasteners – Mechanical properties of corrosion-resistant stainless steel fasteners – Part 2: Nuts with specified grades and property classes*

ISO 3506-3, *Mechanical properties of corrosion-resistant stainless steel fasteners – Part 3: Set screws and similar fasteners not under tensile stress*

ISO 3506-4, *Mechanical properties of corrosion-resistant stainless steel fasteners – Part 4: Tapping screws*

3 Terms and definitions

This clause of Part 1 is applicable except as follows.

3.1 Definitions relating to physical characteristics

3.1.4 Addition:

Note 101 to entry The **rated power input** is the sum of the power inputs of all the individual elements in the appliance that can be on at one time; where there are several such combinations possible, that giving the highest power input is used in determining the **rated power input**.

3.1.9 Replacement:

operation of the appliance under the following conditions:

Appliances are operated in accordance with the manufacturer's instructions with no load and with the controls set to give the temperatures as set out below, the temperature being measured at the hottest point of each controlled cooking surface.

Stepped controls are set to the first position that gives a temperature equal to or greater than 275 °C. Cycling controls are set so that the mean value of the temperature over the cycle is 275 °C ± 5 °C. If this temperature cannot be reached, the control is set at the maximum.

Griddle grills are operated open or closed whichever is the more unfavourable. When in the closed position, the plates are separated by a heat-resistant low-conductivity spacer panel 10 mm thick and having an area equal to the smaller of the cooking areas of the two heating plates.

For **griddle grills** where both plates are not separately controlled, the control is adjusted so that the conditions set out above are achieved on the directly controlled plate. Where both plates are separately controlled, the conditions set out apply to both plates.

Motors and **detachable electrical parts** incorporated in the appliance are operated under the most unfavourable conditions that can be expected in normal use taking into account the manufacturer's instructions.

3.5 Definitions relating to types of appliances

3.5.101

griddle

appliance intended to cook by direct contact between one side of the food and a heated surface

3.5.102

griddle grill

appliance intended to cook by direct simultaneous contact of both sides of the food with two heated surfaces