# METALSETE MATERJALIDE KEEVISLIIDETE PURUSTAV KATSETAMINE. LÖÖKPAINDEKATSED. KATSEKEHADE ASUKOHT, SOONE ASEND JA UURIMINE

# Destructive tests on welds in metallic materials - Impact tests - Test specimen location, notch orientation and examination (ISO 9016:2022)

EESTI STANDARDIMIS- JA AKREDITEERIMISKESKUS
ESTONIAN CENTRE FOR STANDARDISATION AND ACCREDITATION

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

| | |
|---|---|
| See Eesti standard EVS-EN ISO 9016:2022 sisaldab Euroopa standardi EN ISO 9016:2022 ingliskeelset teksti. | This Estonian standard EVS-EN ISO 9016:2022 consists of the English text of the European standard EN ISO 9016:2022. |
| Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas. | This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation. |
| Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 27.04.2022. | Date of Availability of the European standard is 27.04.2022. |
| Standard on kättesaadav Eesti Standardimis-ja Akrediteerimiskeskusest. | The standard is available from the Estonian Centre for Standardisation and Accreditation. |



Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

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# Destructive tests on welds in metallic materials - Impact tests - Test specimen location, notch orientation and examination (ISO 9016:2022)

Essais destructifs des soudures sur matériaux métalliques - Essai de flexion par choc - Position de l'éprouvette, orientation de l'entaille et examen (ISO 9016:2022)

Zerstörende Prüfung von Schweißverbindungen an metallischen Werkstoffen - Kerbschlagbiegeversuch - Probenlage, Kerbrichtung und Beurteilung (ISO 9016:2022)

This European Standard was approved by CEN on 9 February 2022.

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## European foreword

This document (EN ISO 9016:2022) has been prepared by Technical Committee ISO/TC 44 "Welding and allied processes" in collaboration with Technical Committee CEN/TC 121 “Welding and allied processes” the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2022, and conflicting national standards shall be withdrawn at the latest by October 2022.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 9016:2012.

Any feedback and questions on this document should be directed to the users’ national standards body/national committee. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## Endorsement notice

The text of ISO 9016:2022 has been approved by CEN as EN ISO 9016:2022 without any modification.

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# Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 5, *Testing and inspection of welds,* in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 121, *Welding and allied processes,* in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This third edition cancels and replaces the second edition (ISO 9016:2012), which has been technically revised.

The main changes are as follows:

— a column has been deleted from Table A.1.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Official interpretations of ISO/TC 44 documents, where they exist, are available from this page: https://committee.iso.org/sites/tc44/home/interpretation.html.

# Destructive tests on welds in metallic materials — Impact tests — Test specimen location, notch orientation and examination



## 1 Scope

This document specifies the method to be used when describing test specimen location and notch orientation for the testing and reporting of impact tests on welded butt joints.

This document applies to impact tests on metallic materials in all forms of product made by any fusion and pressure welding process.

It is used in addition to the ISO 148 series and includes test specimen denomination and additional reporting requirements.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 148-1, *Metallic materials — Charpy pendulum impact test — Part 1: Test method*

## 3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at https://www.iso.org/obp

— IEC Electropedia: available at https://www.electropedia.org/

## 4 Principle

Impact testing shall be in accordance with ISO 148-1. The test temperature, location, type and size of test specimen, and notch orientation shall be in accordance with the relevant application standard.

In addition to the requirements of ISO 148-1, the notch position may be located by macroetching.

## 5 Method of denomination

### 5.1 Lettering system

The denomination is based on a lettering system to describe the type, location and notch orientation and a numbering system to show the distance (in mm) of the notch from reference lines (RL). The method of denomination is shown in Tables 1 and 2. The test specimen shall be taken from the welded joint such that its longitudinal axes are at right angles to the weld length.

### 5.2 Characters

The denomination comprises the following characters: