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**Safety of toys —**

**Part 1:**

**Safety aspects related to mechanical  
and physical properties**

*Sécurité des jouets —*

*Partie 1: Aspects de sécurité relatifs aux propriétés mécaniques et  
physiques*



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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 181, *Safety of toys*.

This sixth edition cancels and replaces the fifth edition (ISO 8124-1:2018), which has been technically revised. It also incorporates the amendments ISO 8124-1:2018/Amd.1:2020 and ISO 8124-1:2018/Amd.2:2020.

A list of the main technical changes made to the previous edition is given in [Annex G](#).

A list of all parts in the ISO 8124 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

## Introduction

This document is largely based upon existing standards in the European Union (EN 71-1) and in the United States of America (ASTM F963).

Conformity to the requirements of this document will minimize potential hazards associated with toys resulting from their use in their intended play modes (normal use) as well as unintended play modes (reasonably foreseeable abuse).

This document does not, nor is it intended to, eliminate parental responsibility in the appropriate selection of toys. In addition, this document does not eliminate the need for parental supervision in situations where children of various ages have access to the same toy(s).

Although [Annexes A, B, C, D, E](#) and [F](#) are for information purposes only, they are crucial for the correct interpretation of this document.

The safety of electric toys is described in IEC 62115.

When age indications are required for safety labelling purposes, they may be given in either months or years.

A list of the main technical changes made to the previous edition is given in [Annex G](#).



# Safety of toys —

## Part 1: Safety aspects related to mechanical and physical properties

### 1 Scope

The requirements in this document apply to all toys, i.e. any product designed or clearly intended for use in play by children under 14 years of age. They are applicable to a toy as it is initially received by the consumer and, in addition, they apply after a toy is subjected to reasonably foreseeable conditions of normal use and abuse unless specifically noted otherwise.

The requirements of this document specify acceptable criteria for structural characteristics of toys, such as shape, size, contour, spacing (e.g. rattles, small parts, sharp points and edges, and hinge-line clearances) as well as acceptable criteria for properties peculiar to certain categories of toy (e.g. maximum kinetic energy values for non-resilient-tipped projectiles and minimum tip angles for certain ride-on toys).

This document specifies requirements and test methods for toys intended for use by children in various age groups from birth to 14 years. The requirements vary according to the age group for which a particular toy is intended. The requirements for a particular age group reflect the nature of the hazards and the expected mental and/or physical abilities of a child to cope with them.

This document also requires that appropriate warnings and/or instructions for use be given on certain toys or their packaging. Due to linguistic problems which may occur in different countries, the wording of these warnings and instructions is not specified but given as general information in [Annex B](#). It should be noted that different legal requirements exist in many countries with regard to such marking.

This document does not purport to cover or include every conceivable potential hazard of a particular toy or toy category. Except for labelling requirements indicating the functional hazards and the age range for which the toy is intended, this document has no requirements for those characteristics of toys which represent an inherent and recognized hazard which is integral to the function of the toy.

**EXAMPLE 1** An example of such a hazard is the sharp point necessary for the proper function of a needle. The needle is a hazard which is well understood by the purchaser of a toy sewing kit, and the functional sharp-point hazard is communicated to the user as part of the normal educational process of learning to sew as well as at the point of purchase by means of cautionary labelling on the product's packaging.

**EXAMPLE 2** As a further example, a two-wheeled toy scooter has inherent and recognized hazards associated with its use (e.g. instability during use, especially while learning). The potential hazards associated with its structural characteristics (e.g. sharp edges, pinch hazards) will be minimized by conformity to the requirements of this document.

Products not included within the scope of this document are:

- a) bicycles, except for those considered to be toys, i.e. those having a maximum saddle height of 435 mm (see [E.1](#));
- b) slingshots;

**NOTE 1** “Slingshots” are also known as “catapults” and are usually held in the hand; examples are given in [Figure 1](#). Toy versions of medieval catapults and trebuchets are not exempt from this document; an example is given in [Figure 2](#).



NOTE Not within the scope of this document.

**Figure 1 — Examples of slingshots**



NOTE Within the scope of this document.

**Figure 2 — Medieval toy catapult**

- c) darts with metal points;
- d) public playground equipment;
- e) compressed air- and gas-operated guns and pistols (see [E.1](#));
- f) kites (except for the electric resistance of their strings, which is included);
- g) model kits, hobby and craft items, in which the finished item is not primarily of play value;
- h) sporting goods and equipment, camping goods, athletic equipment, musical instruments and furniture; however, toys which are their counterparts are included;

NOTE 2 It is recognized that there is often a fine distinction between, for example, a musical instrument or a sporting item and its toy counterpart. The intention of the manufacturer or distributor, as well as normal use and reasonably foreseeable abuse, determines whether the item is a toy counterpart or not.

- i) models of aircraft, rockets, boats and land vehicles powered by combustion engines; however, toys which are their counterparts are included (see [E.1](#));
- j) collectible products not intended for children under 14 years of age;
- k) holiday decorations that are primarily intended for ornamental purposes;
- l) aquatic equipment intended to be used in deep water;
- m) swimming-learning devices and flotation aids for children, such as swim-seats and swim-aids;
- n) toys installed in public places (e.g. arcades and shopping centres);
- o) puzzles for specialists, for example those with more than 500 pieces and those without a picture;

- p) fireworks, including percussion caps, except percussion caps specifically designed for toys;
- q) products containing heating elements intended for use under the supervision of an adult in a teaching context;
- r) steam engines;
- s) video toys that can be connected to a video screen and operated at a nominal voltage greater than 24 V;
- t) babies' pacifiers (dummies);
- u) faithful reproductions of firearms;
- v) electric ovens, irons or other functional products operated at a nominal voltage greater than 24 V;
- w) bows for archery with an overall relaxed length exceeding 120 cm;
- x) fashion jewellery for children (see E.1).

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 4593, *Plastics — Film and sheeting — Determination of thickness by mechanical scanning*

ISO 6508-1, *Metallic materials — Rockwell hardness test — Part 1: Test method*

ISO 11201, *Acoustics — Noise emitted by machinery and equipment — Determination of emission sound pressure levels at a work station and at other specified positions in an essentially free field over a reflecting plane with negligible environmental corrections*

ISO 11202, *Acoustics — Noise emitted by machinery and equipment — Determination of emission sound pressure levels at a work station and at other specified positions applying approximate environmental corrections*

ISO 21920-2, *Geometrical product specifications (GPS) — Surface texture: Profile — Part 2: Terms, definitions and surface texture parameters*

IEC 61672-1, *Electroacoustics — Sound level meters — Part 1: Specifications*

## 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

NOTE The requirements in this document are applicable to certain age ranges. For an interpretation of these age ranges, see E.43.

### 3.1

#### accessible

<part or component> contactable by any portion forward of the collar of the accessibility probe

Note 1 to entry: The accessibility probe is described in 5.7.