

REOVEEPUHASTID. OSA 10: OHUTUSPÕHIMÕTTED

Wastewater treatment plants - Part 10: Safety principles

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

<p>See Eesti standard EVS-EN 12255-10:2023 sisaldab Euroopa standardi EN 12255-10:2023 ingliskeelset teksti.</p> <p>Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.</p> <p>Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 15.03.2023.</p> <p>Standard on kättesaadav Eesti Standardimis- ja Akrediteerimiskeskusest.</p>	<p>This Estonian standard EVS-EN 12255-10:2023 consists of the English text of the European standard EN 12255-10:2023.</p> <p>This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation.</p> <p>Date of Availability of the European standard is 15.03.2023.</p> <p>The standard is available from the Estonian Centre for Standardisation and Accreditation.</p>
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EUROPEAN STANDARD

EN 12255-10

NORME EUROPÉENNE

EUROPÄISCHE NORM

March 2023

ICS 13.060.30

Supersedes EN 12255-10:2000

English Version

## Wastewater treatment plants - Part 10: Safety principles

Stations d'épuration - Partie 10 : Principes de sécurité

Kläranlagen - Teil 10: Sicherheitstechnische  
Baugrundsätze

This European Standard was approved by CEN on 6 February 2023.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
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## European foreword

This document (EN 12255-10:2023) has been prepared by Technical Committee CEN/TC 165 “Waste water engineering”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2023, and conflicting national standards shall be withdrawn at the latest by September 2023.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 12255-10:2000.

This is the tenth part prepared by Working Group CEN/TC 165/WG 40 relating to the general requirements and processes for treatment plants for a total number of inhabitants and population equivalents (PT) over 50.

The EN 12255 series, Wastewater treatment plants, consists of the following parts:

- *Part 1: General construction principles*
- *Part 2: Storm management systems*
- *Part 3: Preliminary treatment*
- *Part 4: Primary treatment*
- *Part 5: Lagooning processes*
- *Part 6: Activated sludge process*
- *Part 7: Biological fixed-film reactors*
- *Part 8: Sludge treatment and storage*
- *Part 9: Odour control and ventilation*
- *Part 10: Safety principles*
- *Part 11: General data required*
- *Part 12: Control and automation*
- *Part 13: Chemical treatment — Treatment of wastewater by precipitation/flocculation*
- *Part 14: Disinfection*
- *Part 15: Measurement of the oxygen transfer in clean water in aeration tanks of activated sludge plants*
- *Part 16: Physical (mechanical) filtration*

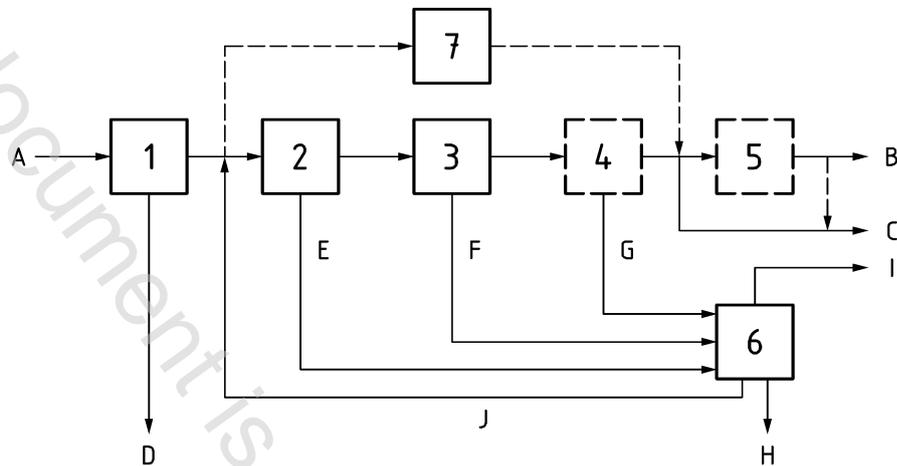
NOTE Part 2 is under preparation.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

## Introduction

Differences in wastewater treatment throughout Europe have led to a variety of systems being developed. This document gives fundamental information about the systems; this document has not attempted to specify all available systems. A generic arrangement of wastewater treatment plants is illustrated below in Figure 1:



### Key

- 1 preliminary treatment
- 2 primary treatment
- 3 secondary treatment
- 4 tertiary treatment
- 5 additional treatment (e.g. disinfection or removal of micropollutants)
- 6 sludge treatment
- 7 lagoons (as an alternative)
- A raw wastewater
- B effluent for re-use (e.g. irrigation)
- C discharged effluent
- D screenings and grit
- E primary sludge
- F secondary sludge
- G tertiary sludge
- H stabilized sludge
- I digester gas
- J returned water from dewatering

**Figure 1 — Schematic diagram of wastewater treatment plants**

The primary application is for wastewater treatment plants designed for the treatment of domestic and municipal wastewater.

**NOTE** For requirements on pumping installations at wastewater treatment plants see EN 752, *Drain and sewer systems outside buildings* and the EN 16932 series, *Drain and sewer systems outside buildings — Pumping systems*:

- *Part 1: General requirements;*
- *Part 2: Positive pressure systems;*
- *Part 3: Vacuum systems.*

## 1 Scope

This document defines minimum safety requirements to be observed in the planning, construction or reconstruction of wastewater treatment plants.

The purpose of this document is to ensure the protection of people.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 476, *General requirements for components used in drains and sewers*

## 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- IEC Electropedia: available at <https://www.electropedia.org/>
- ISO Online browsing platform: available at <https://www.iso.org/obp>

### 3.1 confined space

space in which the ventilation is restricted to the extent that special safety precautions need to be taken

[SOURCE: EN 16323:2014, term number 2.1.3.4]

### 3.2 manway

tightly lockable access opening in containers, tanks, vessels, boilers, bunkers etc. through which a person can enter to perform inspection or repair work

## 4 Symbols and abbreviations

ATEX Explosive Atmospheres (ATEX) Directives (2014/34/EU and 1999/92/EC)

LEL lower explosive limit

## 5 Requirements

### 5.1 General

Compliance with safety regulations is an integral part of the design and construction of the facilities. National or local regulations can exceed the requirements laid down in this document. In those jurisdictions that are bound by European Commission Directives, many aspects of safety have been enshrined in law so are not repeated in this document. For places not covered by such laws these Directives can be a useful guide for good practice. Accordingly, a list of the key Directives is given in Annex B in addition to a list of standards that contain detailed requirements (e.g. for machinery installations).