

**PLAHVATUSOHTLIKUD KESKKONNAD.
OSA 5: SEADMETE KAITSE PULBERTÄITE ABIL "Q"**

**Explosive atmospheres - Part 5: Equipment protection
by powder filling "q" (IEC 60079-5:2015 +
IEC 60079-5:2015/AMD1:2022)**

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 60079-5:2015+A1:2024 sisaldab Euroopa standardi EN 60079-5:2015 ja selle muudatuse A1:2024 ingliskeelset teksti.	This Estonian standard EVS-EN 60079-5:2015+A1:2024 consists of the English text of the European standard EN 60079-5:2015 and its amendment A1:2024.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas. Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 24.04.2015, muudatus A1 06.12.2024.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation. Date of Availability of the European standard is 24.04.2015, for A1 06.12.2024.
Muudatusega A1 lisatud või muudetud teksti algus ja lõpp on tekstis tähistatud sümbolitega $\boxed{A_1}$ $\langle A_1 \rangle$. Standard on kättesaadav Eesti Standardimis- ja Akrediteerimiskeskusest.	The start and finish of text introduced or altered by amendment A1 is indicated in the text by tags $\boxed{A_1}$ $\langle A_1 \rangle$. The standard is available from the Estonian Centre for Standardisation and Accreditation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

ICS 29.260.20

Standardite reprodutseerimise ja levitamise õigus kuulub Eesti Standardimis- ja Akrediteerimiskeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardimis- ja Akrediteerimiskeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autoriõiguse kaitse kohta, võtke palun ühendust Eesti Standardimis- ja Akrediteerimiskeskusega: Koduleht www.evs.ee; telefon 605 5050; e-post info@evs.ee

The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation and Accreditation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation and Accreditation.

If you have any questions about standards copyright protection, please contact the Estonian Centre for Standardisation and Accreditation:

Homepage www.evs.ee; phone +372 605 5050; e-mail info@evs.ee

English Version

Explosive atmospheres - Part 5: Equipment protection by
powder filling "q"
(IEC 60079-5:2015 + IEC 60079-5:2015/AMD1:2022)

Atmosphères explosives - Partie 5: Protection du matériel
par remplissage pulvérulent "q"
(IEC 60079-5:2015 + IEC 60079-5:2015/AMD1:2022)

Explosionsgefährdete Bereiche - Teil 5: Geräteschutz durch
Sandkapselung "q"
(IEC 60079-5:2015 + IEC 60079-5:2015/AMD1:2022)

This European Standard was approved by CENELEC on 2015-03-24. Amendment A1 was approved by CENELEC on 2024-10-16. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard and its amendment the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard and its Amendment A1 exist in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Foreword

The text of document 31/1156/FDIS, future edition 4 of IEC 60079-5, prepared by IEC/TC 31 "Equipment for explosive atmospheres" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60079-5:2015.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2015-12-24
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2018-03-24

This document supersedes EN 60079-5:2007.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CENELEC by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive.

For the relationship with EU Directive see informative Annex ZZ, which is an integral part of this document.

Endorsement notice

The text of the International Standard IEC 60079-5:2015 was approved by CENELEC as a European Standard without any modification.

IEC 60050 (series)	NOTE	Harmonized as EN 60050 (series).
IEC 60664-1:2007	NOTE	Harmonized as EN 60664-1:2007.
IEC 60079 (series)	NOTE	Harmonized as EN 60079. (series)
IEC 61140	NOTE	Harmonized as EN 61140.
IEC 60747-5-5	NOTE	Harmonized as EN 60747-5-5.

A1 Amendment A1 European foreword

The text of document 31/1601/CDV, future edition 4 of IEC 60079-5/AMD1, prepared by TC 31 "Equipment for explosive atmospheres" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60079-5:2015/A1:2024.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2025-12-31
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2027-12-31

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Any feedback and questions on this document should be directed to the users' national committee. A complete listing of these bodies can be found on the CENELEC website.

Endorsement notice

The text of the International Standard IEC 60079-5:2015/AMD1:2022 was approved by CENELEC as a European Standard without any modification. **A1**



IEC 60079-5

Edition 4.1 2022-05
CONSOLIDATED VERSION

INTERNATIONAL STANDARD



**Explosive atmospheres –
Part 5: Equipment protection by powder filling "q"**



THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2022 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

IEC Secretariat
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, ...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

IEC Products & Services Portal - products.iec.ch

Discover our powerful search engine and read freely all the publications previews. With a subscription you will always have access to up to date content tailored to your needs.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 300 terminological entries in English and French, with equivalent terms in 19 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

Preview generated by EVS



IEC 60079-5

Edition 4.1 2022-05
CONSOLIDATED VERSION

INTERNATIONAL STANDARD



**Explosive atmospheres –
Part 5: Equipment protection by powder filling "q"**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

ICS 29.260.20

ISBN 978-2-8322-0347-7

Warning! Make sure that you obtained this publication from an authorized distributor.

This document is a preview generated by EVS

CONTENTS

FOREWORD.....	4
▣ Amendment A1 FOREWORD ▣.....	6
1 Scope.....	8
2 Normative references.....	8
3 Terms and definitions	9
4 Constructional requirements	9
4.1 Containers	9
4.1.1 Closing and sealing.....	9
4.1.2 Pressure test of container	10
4.1.3 Degree of protection of the container	10
4.1.4 Filling procedure	10
4.1.5 Containers that are not external enclosures	10
4.2 Filling material	11
4.2.1 Material specification	11
4.2.2 Documentation.....	11
4.2.3 Testing	11
4.3 Distances.....	11
4.3.1 Distances through filling material.....	11
4.3.2 Distances surrounding free space.....	13
4.4 Connections.....	14
4.4.1 Equipment	14
4.4.2 Ex Components	14
4.5 Capacitors	14
4.6 Cells and batteries	14
4.7 Temperature limitations under overload conditions.....	14
4.8 Temperature limitations under malfunction conditions	14
4.8.1 General	14
4.8.2 Fuse	14
4.8.3 Malfunction exclusions	15
4.8.4 Protective devices for temperature limitation.....	18
4.8.5 Power supply prospective short-circuit current	18
5 Verifications and tests	18
5.1 Type verifications and tests	18
5.1.1 Pressure type test of container	18
5.1.2 Verification of the degree of protection of the enclosure	19
5.1.3 ▣ Insulation resistance test of the filling material ▣	19
5.1.4 Maximum temperatures	19
5.2 Routine verifications and tests	20
5.2.1 Routine pressure test of container	20
5.2.2 ▣ Insulation resistance test of the filling material ▣	20
6 Marking	21
7 Instructions.....	22
Annex ZA (normative) Normative references to international publications with their corresponding European publications	23
Annex ZZ (informative) Coverage of Essential Requirements of EC Directives	25
Bibliography	26

Figure 1 – Distances through filling material13

Figure 2 –  Test arrangement for the insulation resistance test of the filling material 21

Table 1 – Distances through the filling material.....12

Table 2 – Creepage distances and distances through filling material17

This document is a preview generated by EVS

INTERNATIONAL ELECTROTECHNICAL COMMISSION

EXPLOSIVE ATMOSPHERES –**Part 5: Equipment protection by powder filling “q”**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60079-5 has been prepared by IEC technical committee 31: Equipment for explosive atmospheres.

This fourth edition cancels and replaces the third edition, published in 2007, and constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

NOTE The technical changes referred to include the significant technical changes in the revised IEC standard, but they do not form an exhaustive list of all modifications from the previous edition. More guidance may be found by referring to the redline version of the IEC standard, if available.

Significant changes	Clause/subclause	Type		
		Minor and editorial changes	Extension	Major technical changes
Specific references to IEC 60079-0 have been reworded so the references to IEC 60079-0 can be non-dated references	4.1.3 4.8 4.8.3	X		
The "housing" surrounding the powder filled equipment or Ex Component has been redefined as a "container" to avoid confusion with the "enclosure" requirements of IEC 60079-0	4.1	X		
A relaxation has been introduced to permit reduced distances through filling material for instances where there is no adjacent gap in the container	4.3.1		X	
A relaxation has been introduced to permit the use of creepage dimensions per IEC 60079-7 where CTI is better than 175	4.8.3		X	
An evaluation of joints employed when the reduced distances according to Table 1 are applied, has been added.	5.1.1		X	
Text for determination of maximum temperature clarified with respect to overloads and malfunctions	5.1.4	X		
A batch routine test has been introduced	5.2.1		X	

The text of this standard is based on the following documents:

FDIS	Report on voting
31/1156/FDIS	31/1171/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The list of all parts of IEC 60079 series, under the general title *Explosive atmospheres*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

A1 Amendment A1 FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

Amendment 1 to IEC 60079-5:2015 has been prepared by IEC technical committee 31: Equipment for explosive atmospheres.

The text of this Amendment is based on the following documents:

Draft	Report on voting
31/1601/CDV	31/1624/RVC

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this Amendment is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications/.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended. 

This document is a preview generated by EVS

EXPLOSIVE ATMOSPHERES –

Part 5: Equipment protection by powder filling “q”

1 Scope

This part of IEC 60079 contains specific requirements for the construction, testing and marking of electrical equipment, parts of electrical equipment and Ex components in the type of protection powder filling “q”, intended for use in explosive gas atmospheres.

NOTE 1 Electrical equipment and Ex components protected by powder filling “q” can contain electronic circuits, transformers, protection fuses, relays, intrinsically safe electrical apparatus, associated electrical apparatus, switches, etc.

NOTE 2 Type of protection powder filling “q” provides Equipment Protection Level (EPL) Gb or Mb.

This standard supplements and modifies the general requirements of IEC 60079-0. Where a requirement of this standard conflicts with a requirement of IEC 60079-0, the requirement of this standard takes precedence.

This standard applies to electrical equipment, parts of electrical equipment and Ex components with:

- a rated supply current less than or equal to 16 A;
- a rated supply voltage less than or equal to 1 000 V;
- a rated power consumption less than or equal to 1 000 W.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60079-0, *Explosive atmospheres – Part 0: Equipment – General requirements*

IEC 60079-7, *Explosive atmospheres – Part 7: Equipment protection by increased safety “e”*

IEC 60079-11, *Explosive atmospheres – Part 11: Equipment protection by intrinsic safety “i”*

IEC 60127 (all parts), *Miniature fuses*

IEC 60529, *Degrees of protection provided by enclosures (IP Code)*

IEC 61558-1, *Safety of power transformers, power supplies, reactors and similar products – Part 1: General requirements and tests*

IEC 61558-2-6, *Safety of transformers, reactors, power supply units and similar products for supply voltages up to 1 100 V – Part 2-6: Particular requirements and tests for safety isolating transformers and power supply units incorporating safety isolating transformers*

ISO 2859-1, *Sampling procedures for inspection by attributes – Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection*

ISO 3310-1, *Test sieves – Technical requirements and testing – Part 1: Test sieves of metal wire cloth*

ISO 3310-2, *Test sieves – Technical requirements and testing – Part 2: Test sieves of perforated metal plate*

ISO 2591-1, *Test sieving – Methods using test sieves of woven wire cloth and perforated metal plate*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 60079-0 as well as the following apply.

NOTE Additional definitions applicable to explosive atmospheres can be found in IEC 60050-426.

3.1

powder filling “q”

type of protection in which the parts capable of igniting an explosive gas atmosphere are fixed in position and completely surrounded by filling material to prevent the ignition of an external explosive gas atmosphere

Note 1 to entry: The type of protection may not prevent the surrounding explosive gas atmosphere from penetrating into the equipment and components and being ignited by the circuits. However, due to the small free volumes in the filling material and due to the quenching of a flame which may propagate through the paths in the filling material, an external explosion is prevented.

3.2

filling material

solid quartz or solid glass particles

3.3

container (for filling material)

housing immediately surrounding the electrical equipment protected by and containing the filling material

Note 1 to entry: The container may, in some cases, also be the external enclosure.

4 Constructional requirements

4.1 Containers

4.1.1 Closing and sealing

4.1.1.1 General

Containers of electrical equipment, parts of electrical equipment or Ex components protected by powder filling “q” shall be filled and sealed at the time of manufacture. The closing and sealing shall be the methods of 4.1.1.2 or 4.1.1.3.

4.1.1.2 Containers permanently sealed at the time of manufacture

The container shall be permanently sealed at the time of manufacture and shall not be capable of being opened without leaving visible evidence that the container has been opened. The container shall be marked in accordance with Clause 6, item a).

NOTE Suitable techniques that can provide visible evidence of containers being opened are, for example, welding, soldering, cemented joints, rivets, cementing of screws, or lead-seal safety-wiring of screws.