

Fat and oil derivatives - Fatty acid methyl ester (FAME) - Determination of Ca, Mg, Na, K and P content by optical emission spectral analysis with inductively coupled plasma (ICP OES)

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

<p>See Eesti standard EVS-EN 14538:2025 sisaldab Euroopa standardi EN 14538:2025 ingliskeelset teksti.</p> <p>Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.</p> <p>Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 08.01.2025.</p> <p>Standard on kättesaadav Eesti Standardimis- ja Akrediteerimiskeskusest.</p>	<p>This Estonian standard EVS-EN 14538:2025 consists of the English text of the European standard EN 14538:2025.</p> <p>This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation.</p> <p>Date of Availability of the European standard is 08.01.2025.</p> <p>The standard is available from the Estonian Centre for Standardisation and Accreditation.</p>
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English Version

**Fat and oil derivatives - Fatty acid methyl ester (FAME) -
Determination of Ca, Mg, Na, K and P content by optical
emission spectral analysis with inductively coupled
plasma (ICP OES)**

Produits dérivés des corps gras - Esters méthyliques
d'acides gras (EMAG) - Détermination de la teneur en
Ca, Mg, Na, K et P par spectrométrie d'émission optique
avec plasma à couplage inductif (ICP OES)

Erzeugnisse aus pflanzlichen und tierischen Fetten und
Ölen - Fettsäure-Methylester (FAME) - Bestimmung
des Ca-, Mg-, Na-, K-, und P-Gehaltes durch optische
Emissionsspektralanalyse mit induktiv gekoppeltem
Plasma (ICP OES)

This European Standard was approved by CEN on 25 November 2024.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
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European foreword

This document (EN 14538:2025) has been prepared by Technical Committee CEN/TC 19 “Gaseous and liquid fuels, lubricants and related products of petroleum, synthetic and biological origin”, the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2025, and conflicting national standards shall be withdrawn at the latest by July 2025.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document will supersede EN 14538:2006.

EN 14538:2025 includes the following significant technical changes with respect to EN 14538:2006:

- update of the precision details for Ca, Mg, Na and K following the statistical analysis of new interlaboratory tests data [1] in accordance with EN ISO 4259-1 [2];
- inclusion of the determination of P content with precision details obtained from the statistical analysis of new interlaboratory tests data [1] in accordance with EN ISO 4259-1 [2];
- addition of Clause 3 “Terms and definitions” and renumbering of the other clauses accordingly;
- addition of a Bibliography section with two references.

Any feedback and questions on this document should be directed to the users’ national standards body. A complete listing of these bodies can be found on the CEN website.

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1 Scope

This document specifies a procedure for the direct determination of the content of the soap building elements Calcium (Ca), Magnesium (Mg), Sodium (Na) and Potassium (K) as well as Phosphorus (P) in fatty acid methyl esters (FAME) by ICP OES.

The concentrations of each component or the combinations of some to which this method is applicable are given in Table 1.

Table 1 — Scope ranges for each element

Element	Scope range mg/kg
Ca	0,3 – 5,4
Mg	0,3 – 4,6
Na	0,4 – 5,0
K	0,6 – 5,3
P	1,0 – 5,0
Ca + Mg	0,5 – 9,4
Na + K	1,0 – 9,9
Ca + Mg + Na + K	1,4 – 19,3

WARNING — The use of this document can involve hazardous materials, operations and equipment. This document does not purport to address all of the safety problems associated with its use. It is the responsibility of the user of this document to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

NOTE For the purposes of this document, the term “% (V/V)” is used to represent the volume fraction, φ , of a material.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN ISO 3170, *Petroleum liquids — Manual sampling (ISO 3170)*

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp/>
- IEC Electropedia: available at <https://www.electropedia.org/>

4 Principle

An exactly weighed amount of FAME sample is diluted minimum 1 + 1 with kerosene. This solution is introduced directly into the plasma of an ICP OES spectrometer. The analyte content is determined by