Steel and steel products - Location and preparation of samples and test pieces for mechanical testing (ISO 377:2017 + ISO 377:2017/Amd 1:2025)

EESTI STANDARDIMIS- JA AKREDITEERIMISKESKUS
ESTONIAN CENTRE FOR STANDARDISATION AND ACCREDITATION

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN ISO 377:2017+A1:2025 sisaldab Euroopa standardi EN ISO 377:2017 ja selle muudatuse A1:2025 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 377:2017+A1:2025 consists of the English text of the European standard EN ISO 377:2017 and its amendment A1:2025.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas. Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 12.07.2017, muudatus A1 13.08.2025.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation. Date of Availability of the European standard is 12.07.2017, for A1 13.08.2025.
Muudatusega A1 lisatud või muudetud teksti algus ja lõpp on tekstis tähistatud sümbolitega ▌A1⟩ ⟨A1▐. Standard on kättesaadav Eesti Standardimis-ja Akrediteerimiskeskusest.	The start and finish of text introduced or altered by amendment A1 is indicated in the text by tags ▌A1⟩ ⟨A1▐. The standard is available from the Estonian Centre for Standardisation and Accreditation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

ICS 77.040.10

EUROPEAN STANDARD

NORME EUROPÉENNE

EUROPÄISCHE NORM

EN ISO 377 + A1

July 2017, August 2025

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Supersedes EN ISO 377:2013

English Version

Steel and steel products - Location and preparation of samples and test pieces for mechanical testing (ISO 377:2017 + ISO 377:2017/Amd 1:2025)

Acier et produits en acier - Position et préparation des échantillons et éprouvettes pour essais mécaniques (ISO 377:2017 + ISO 377:2017/Amd 1:2025)

Stahl und Stahlerzeugnisse - Lage und Vorbereitung von Probenabschnitten und Proben für mechanische Prüfungen (ISO 377:2017 + ISO 377:2017/Amd 1:2025)

This European Standard was approved by CEN on 23 May 2017. Amendment A1 was approved by CEN on 8 August 2025.

EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Ref. No. EN ISO 377:2017 E
+ EN ISO 377:2017/A1:2025 E

European foreword

This document (EN ISO 377:2017) has been prepared by Technical Committee ISO/TC 17 “Steel” in collaboration with Technical Committee ECISS/TC 100 “General issues” the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2018, and conflicting national standards shall be withdrawn at the latest by January 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 377:2013.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 377:2017 has been approved by CEN as EN ISO 377:2017 without any modification.

A1 Amendment A1 European foreword

This document (EN ISO 377:2017/A1:2025) has been prepared by Technical Committee ISO/TC 17 "Steel" in collaboration with Technical Committee CEN/TC 459/SC 12 “General issues” the secretariat of which is held by BSI.

This Amendment to the European Standard EN ISO 377:2017 shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2026, and conflicting national standards shall be withdrawn at the latest by February 2026.

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Endorsement notice

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html

The committee responsible for this document is ISO/TC 17, *Steel*, Subcommittee SC 20, *General technical delivery conditions, sampling and mechanical testing methods.*

This fourth edition cancels and replaces the third edition (ISO 377:2013), of which it constitutes a minor revision to correct Figure A.13 b).

A1 Amendment A1 Foreword

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This document was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 20, *General technical delivery conditions, inspection documents and sampling for mechanical testing,* in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 459/SC 12, *General issues,* in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

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Steel and steel products — Location and preparation of samples and test pieces for mechanical testing

1 Scope

This document specifies requirements for the identification, location and preparation of samples and test pieces intended for mechanical tests on steel sections, bars, rod, flat products and tubular products as defined in ISO 6929. If agreed in the order, this document can also apply to other metallic products. These samples and test pieces are for use in tests that are carried out in conformity with the methods specified in the product or material standard or, in the absence of this, in the standard for the test method.

Where the requirements of the order or product standard differ from those given in this document, then the requirements of the order or product standard apply.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 3785, *Metallic materials — Designation of test specimen axes in relation to product texture*

ISO 6929, *Steel products — Vocabulary*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 6929 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

— IEC Electropedia: available at http://www.electropedia.org/

— ISO Online browsing platform: available at http://www.iso.org/obp

3.1
test unit
number of pieces or the tonnage of products to accept or reject together, on the basis of the verification tests carried out on sample products in accordance with the requirements of the product standard or order

Note 1 to entry: See Figure 1.

3.2
sample product
item (e.g. bar, sheet, coil) selected for inspection or testing

Note 1 to entry: See Figure 1.

3.3
sample
sufficient quantity of material taken from the sample product for the purpose of producing one or more test pieces

Note 1 to entry: See Figure 1.