

Plastics piping systems for non-pressure underground drains and sewers - Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) - Part 3: Specifications for pipes and fittings with smooth internal and profiled external surface and the system, Type B

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

<p>See Eesti standard EVS-EN 13476-3:2025 sisaldab Euroopa standardi EN 13476-3:2025 ingliskeelset teksti.</p> <p>Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.</p> <p>Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 08.10.2025.</p> <p>Standard on kättesaadav Eesti Standardimis- ja Akrediteerimiskeskusest.</p>	<p>This Estonian standard EVS-EN 13476-3:2025 consists of the English text of the European standard EN 13476-3:2025.</p> <p>This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation.</p> <p>Date of Availability of the European standard is 08.10.2025.</p> <p>The standard is available from the Estonian Centre for Standardisation and Accreditation.</p>
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English Version

Plastics piping systems for non-pressure underground drains and sewers - Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) - Part 3: Specifications for pipes and fittings with smooth internal and profiled external surface and the system, Type B

Systèmes de canalisations en plastique pour les branchements et les collecteurs d'assainissements sans pression enterrés - Systèmes de canalisations à parois structurées en poly(chlorure de vinyle) non plastifié (PVC-U), polypropylène (PP) et polyéthylène (PE) - Partie 3 : Spécifications pour les tubes et raccords avec une surface interne lisse et une surface externe profilée et le système, de Type B

Kunststoff-Rohrleitungssysteme für erdverlegte drucklose Abwasserkanäle und -leitungen - Rohrleitungssysteme mit profilierter Wandung aus weichmacherfreiem Polyvinylchlorid (PVC-U), Polypropylen (PP) und Polyethylen (PE) - Teil 3: Anforderungen an Rohre und Formstücke mit glatter Innen- und profilierter Außenfläche und an das Rohrleitungssystem, Typ B

This European Standard was approved by CEN on 23 June 2025.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents	Page
European foreword	5
1 Scope	8
2 Normative references	8
3 Terms and definitions	10
4 Symbols and abbreviations	11
4.1 Symbols	11
4.2 Abbreviations.....	12
5 Material	12
5.1 General.....	12
5.2 Unplasticized poly(vinyl chloride) (PVC-U)	12
5.2.1 General.....	12
5.2.2 Formulation characteristics of pipe and fitting.....	13
5.3 Polypropylene (PP)	14
5.3.1 General.....	14
5.3.2 Compound characteristics for pipe and fitting	14
5.3.3 Melt mass-flow rate classification	15
5.4 Polyethylene (PE)	16
5.4.1 General.....	16
5.4.2 Compound characteristics of pipes and injection-moulded fittings	16
5.4.3 Compound characteristics of rotational-moulded fittings	17
5.5 Sealing ring retaining components	18
5.6 Sealing rings.....	19
5.7 Fused or welded joints.....	19
5.8 Adhesives for PVC-U.....	19
6 Designation of wall constructions and examples of typical jointing methods	19
6.1 General.....	19
6.2 Wall constructions designated as Type B.....	19
6.2.1 Ribbed or corrugated construction.....	19
6.2.2 Typical jointing methods for structured-wall type B.....	22
6.3 Designation and design of joints	24
7 Appearance and colour	24
8 Geometrical characteristics	24
8.1 General.....	24
8.2 Dimensions.....	24
8.2.1 Designation	24
8.2.2 Lengths of pipe.....	24
8.2.3 Diameters of Type B pipes and spigots of pipes or fittings.....	24
8.2.4 Diameters and jointing dimensions of sockets and spigots	28
8.2.5 Wall thicknesses.....	28
8.3 Types of fittings	30
8.4 Design length of fittings.....	31
9 Physical characteristics	31
9.1 Unplasticized poly(vinyl chloride) (PVC-U)	31

9.1.1	Physical characteristics of PVC-U pipes.....	31
9.1.2	Physical characteristics of PVC-U fittings	32
9.2	Polypropylene (PP).....	32
9.2.1	Physical characteristics of PP pipes.....	32
9.2.2	Physical characteristics of PP fittings	33
9.3	Polyethylene (PE)	33
9.3.1	Physical characteristics of PE pipes.....	33
9.3.2	Physical characteristics of PE fittings	34
10	Mechanical characteristics.....	34
10.1	Mechanical characteristics of pipes	34
10.1.1	General requirements.....	34
10.1.2	Ring flexibility.....	36
10.1.3	Tensile strength	37
10.2	Mechanical characteristics of fittings.....	37
11	Performance requirements	38
12	Marking	40
12.1	General	40
12.2	Minimum required marking.....	40
12.2.1	Pipes	40
12.2.2	Fittings.....	42
12.3	Additional marking.....	42
Annex A	(normative) Formulation PVC-U material.....	43
Annex B	(normative) Utilization of PVC-U recyclates.....	44
B.1	General	44
B.2	Agreed specification	44
B.3	Additional specifications for recyclate and agreed specifications	45
Annex C	(normative) Compound PP material	47
Annex D	(normative) Utilization of PP recyclate	48
D.1	General	48
D.2	Agreed specification	48
D.3	Additional specifications for recyclate and agreed specification	49
Annex E	(normative) Compound PE material	51
Annex F	(normative) Utilization of PE recyclate	52
F.1	General	52
F.2	Agreed specification	52
F.3	Additional specifications for recyclate and agreed specification	53
Annex G	(normative) Impact test at 23 °C.....	55
Annex H	(normative) Impact test at -10 °C.....	56
Annex I	(normative) Ring flexibility test at 20 % diametric deflection.....	57
Annex J	(normative) Impact test for large diameter pipes with structured wall.....	58
J.1	Principle.....	58
J.2	Apparatus	58

J.3	Test samples	59
J.4	Conditioning	59
J.5	Procedure	59
J.6	Test result.....	60
	Bibliography	62

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European foreword

This document (EN 13476-3:2025) has been prepared by Technical Committee CEN/TC 155 “Plastics piping systems and ducting systems”, the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2026, and conflicting national standards shall be withdrawn at the latest by April 2026.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13476-3:2018+A1:2020.

The main changes with respect to EN 13476-3:2018+A1:2020 are listed below:

- a) updating of the “terms” and “definition” in line with EN 14541-1;
- b) “drainage and sewerage” changed into “drains and sewers” through the document;
- c) NOTE 1 introduced in Scope;
- d) Clause 5 complete updated;
- e) Clause 9 Table 8 updated;
- f) figures updated;
- g) ring stiffness classes (SN) better described;
- h) all material Annexes A, B, C, D, E and F updated;
- i) Annex J figures updated;
- j) editorial updates through the document.

This document is a part of a System Standard for plastics piping systems of particular materials for a specified application. There are a number of such System Standards.

System Standards are based on the results of the work being undertaken in ISO/TC 138 “Plastics pipes, fittings and valves for the transport of fluids”, which is a Technical Committee of the International Organization for Standardization (ISO).

They are supported by separate standards on test methods to which references are made throughout the System Standard.

The System Standards are consistent with general standards on functional requirements and on recommended practice for installation.

EN 13476:2025 consists of the following Parts under the general title “Plastics piping systems for non-pressure underground drains and sewers - Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE)”:

- *Part 1: General requirements and performance characteristics;*

- *Part 2: Specifications for pipes and fittings with smooth internal and external surface and the system, Type A;*
- *Part 3: Specifications for pipes and fittings with smooth internal and profiled external surface and the system, Type B (this document);*
- *Part 4: Guidance for the assessment of conformity (CEN/TS). (CEN/TS 13476-4:2025).*

For guidance for installation, see CEN/TS 1046.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

Introduction

This document provides optional choices for impact resistance (see Annex G, Annex H and Annex J) and ring flexibility (see Annex I).

As appropriate, the individual countries may select between those options in their national forewords.

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1 Scope

This document, together with EN 13476-1, specifies the definitions and requirements for pipes, fittings and the system based on unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) structured-wall piping systems that are intended for use in non-pressure underground drains and sewers for foul wastewater.

NOTE 1 Products complying with this document can also be used in non-pressure underground drains and sewers for surface water.

This document is applicable to pipes and fittings with smooth internal and profiled external surfaces, designated as Type B.

This document also specifies test methods and test parameters.

This document is applicable to:

- a) structured-wall pipes and fittings, which are intended to be used buried underground outside the building structure, reflected in the marking of products by "U"; and
- b) structured-wall pipes and fittings, which are intended to be used buried underground both outside (application area code "U") and within the building structure, reflected in the marking of products by "UD".

This document is applicable to structured-wall pipes and fittings with or without an integral socket with elastomeric ring seal joints as well as welded and fused joints.

This document is applicable to a range of pipe and fitting sizes, materials, pipe constructions, stiffness classes, application areas, tolerance classes and gives recommendations concerning colours.

NOTE 2 It is the responsibility of the purchaser or specifier to make the appropriate selections from these aspects, taking into account their particular requirements and any relevant national regulations and installation practices or codes.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 476, *General requirements for components used in drains and sewers*

EN 681-1, *Elastomeric seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 1: Vulcanized rubber*

EN 681-2, *Elastomeric seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 2: Thermoplastic elastomers*

EN 681-4, *Elastomeric seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 4: Cast polyurethane sealing elements*

EN 1401-1, *Plastics piping systems for non-pressure underground drainage and sewerage — Unplasticized poly(vinyl chloride) (PVC-U) — Part 1: Specifications for pipes, fittings and the system*

EN 1852-1, *Plastics piping systems for non-pressure underground drainage and sewerage — Polypropylene (PP) — Part 1: Specifications for pipes, fittings and the system*

- EN 12666-1, *Plastics piping systems for non-pressure underground drainage and sewerage — Polyethylene (PE) — Part 1: Specifications for pipes, fittings and the system*
- EN 13476-1:2025, *Plastics piping systems for non-pressure underground drains and sewers — Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) — Part 1: General requirements and performance characteristics*
- EN 13476-2:2025, *Plastics piping systems for non-pressure underground drains and sewers — Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) — Part 2: Specifications for pipes and fittings with smooth internal and external surface and the system, Type A*
- EN 14680, *Adhesives for non-pressure thermoplastics piping systems — Specifications*
- EN 14758-1, *Plastics piping systems for non-pressure underground drainage and sewerage — Polypropylene with mineral modifiers (PP-MD) — Part 1: Specifications for pipes, fittings and the system*
- EN ISO 580, *Plastics piping and ducting systems — Injection-moulded thermoplastics fittings — Methods for visually assessing the effects of heating (ISO 580)*
- EN ISO 1133-1, *Plastics — Determination of the melt mass-flow rate (MFR) and melt volume-flow rate (MVR) of thermoplastics — Part 1: Standard method (ISO 1133-1)*
- EN ISO 1158, *Plastics — Vinyl chloride homopolymers and copolymers — Determination of chlorine content (ISO 1158)*
- EN ISO 1167-1, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure — Part 1: General method (ISO 1167-1)*
- EN ISO 1167-2, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure — Part 2: Preparation of pipe test pieces (ISO 1167-2)*
- EN ISO 1183-1, *Plastics — Methods for determining the density of non-cellular plastics — Part 1: Immersion method, liquid pycnometer method and titration method (ISO 1183-1)*
- EN ISO 1183-2, *Plastics — Methods for determining the density of non-cellular plastics — Part 2: Density gradient column method (ISO 1183-2)*
- EN ISO 2507-1, *Thermoplastics pipes and fittings — Vicat softening temperature — Part 1: General test method (ISO 2507-1)*
- EN ISO 3126, *Plastics piping systems — Plastics components — Determination of dimensions (ISO 3126)*
- EN ISO 3127, *Thermoplastics pipes — Determination of resistance to external blows — Round-the-clock method (ISO 3127)*
- EN ISO 3451-5, *Plastics — Determination of ash — Poly(vinyl chloride)*
- EN ISO 6259-1, *Thermoplastics pipes — Determination of tensile properties — Part 1: General test method (ISO 6259-1)*
- EN ISO 9852, *Unplasticized poly(vinyl chloride) (PVC-U) pipes — Dichloromethane resistance at specified temperature (DCMT) — Test method (ISO 9852)*

EN ISO 9967, *Thermoplastics pipes — Determination of creep ratio (ISO 9967)*

EN ISO 9969, *Thermoplastics pipes — Determination of ring stiffness (ISO 9969)*

EN ISO 11173, *Thermoplastics pipes — Determination of resistance to external blows — Staircase method (ISO 11173)*

EN ISO 11357-6, *Plastics — Differential scanning calorimetry (DSC) — Part 6: Determination of oxidation induction time (isothermal OIT) and oxidation induction temperature (dynamic OIT) (ISO 11357-6)*

EN ISO 13254, *Thermoplastics piping systems for non-pressure applications — Test method for watertightness (ISO 13254)*

EN ISO 13257, *Thermoplastics piping systems for non-pressure applications — Test method for resistance to elevated temperature cycling (ISO 13257)*

EN ISO 13260, *Thermoplastics piping systems for non-pressure underground drainage and sewerage — Test method for resistance to combined temperature cycling and external loading (ISO 13260)*

EN ISO 13262, *Thermoplastics piping systems for non-pressure underground drainage and sewerage — Thermoplastics spirally-formed structured-wall pipes — Determination of the tensile strength of a seam (ISO 13262)*

EN ISO 13263, *Thermoplastics piping systems for non-pressure underground drainage and sewerage — Thermoplastics fittings — Test method for impact strength (ISO 13263)*

EN ISO 13264, *Thermoplastics piping systems for non-pressure underground drainage and sewerage — Thermoplastics fittings — Test method for mechanical strength or flexibility of fabricated fittings (ISO 13264)*

EN ISO 13967, *Thermoplastics fittings — Determination of ring stiffness (ISO 13967)*

EN ISO 13968, *Plastics piping and ducting systems — Thermoplastics pipes — Determination of ring flexibility (ISO 13968)*

ISO 6259-2, *Thermoplastics pipes — Determination of tensile properties — Part 2: Pipes made of unplasticized poly(vinyl chloride) (PVC-U), oriented unplasticized poly(vinyl chloride) (PVC-O), chlorinated poly(vinyl chloride) (PVC-C) and high-impact poly(vinyl chloride) (PVC-HI)*

ISO 12091, *Structured-wall thermoplastics pipes — Oven test*

ISO 13259, *Thermoplastics piping systems for underground non-pressure applications — Test method for leaktightness of elastomeric sealing ring type joints*

ISO 18373-1, *Rigid PVC pipes — Differential scanning calorimetry (DSC) method — Part 1: Measurement of the processing temperature*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 13476-1:2025 apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at <https://www.iso.org/obp/>