

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Materials for printed boards and other interconnecting structures -
Part 2-53: Reinforced base materials clad and unclad - PTFE unfilled laminate
sheets of defined flammability (vertical burning test), copper-clad**

**Matériaux pour circuits imprimés et autres structures d'interconnexion -
Partie 2-53: Matériaux de base renforcés, métallisés et non métallisés - Feuilles
stratifiées non chargées en PTFE d'inflammabilité définie (essai de combustion
verticale), plaquées cuivre**



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IEC Secretariat
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

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CONTENTS

FOREWORD	3
1 Scope	5
2 Normative references	5
3 Terms and definitions	6
4 Construction and materials	6
4.1 Construction	6
4.2 Resin system	6
4.3 Metal foil	6
4.4 Reinforcement	6
5 Internal marking	6
6 Electrical properties	6
7 Non-electrical properties of the copper-clad laminate	7
7.1 Appearance of the copper-clad sheet	7
7.1.1 General	7
7.1.2 Indentations (pits and dents)	7
7.1.3 Wrinkles	8
7.1.4 Scratches	8
7.1.5 Raised areas	8
7.1.6 Surface waviness	8
7.2 Appearance of the unclad face	8
7.3 Laminate thickness	8
7.4 Bow and twist	9
7.5 Properties related to the copper foil bond	10
7.6 Heat shock	10
7.7 Machining	10
7.8 Dimensional stability	10
7.9 Sheet sizes and tolerances	11
7.9.1 Typical sheet sizes	11
7.9.2 Tolerances for sheet sizes	11
7.10 Cut panels size, tolerances and rectangularity	11
7.10.1 Cut panel sizes	11
7.10.2 Size tolerances for cut panels	11
7.10.3 Rectangularity of cut panels	12
8 Non-electrical properties of the base material after complete removal of the copper foil	12
8.1 General	12
8.2 Appearance of the dielectric base material	12
8.3 Flexural strength	12
8.4 Flammability	13
8.5 Water absorption	13
8.6 Glass transition temperature and cure factor	13
8.7 Decomposition temperature	13
8.8 Time to delamination (TMA)	13
8.9 Z-axis expansion	14
8.10 X/Y-axis expansion	14
8.11 Thermal conductivity	14

9	Quality assurance	14
9.1	Quality system	14
9.2	Responsibility for inspection	14
9.3	Qualification inspection	15
9.3.1	General	15
9.3.2	Samples	15
9.3.3	Frequency	15
9.3.4	Criterion rule	16
9.4	Quality conformance inspection	16
9.4.1	General	16
9.4.2	Inspection lot	16
9.4.3	Group A inspection	16
9.4.4	Group B inspection	16
9.4.5	Group C inspection	16
9.4.6	Criterion rule	16
9.4.7	Rejected lots	16
9.5	Certificate of conformance	17
9.6	Safety data sheet	17
10	Packaging and marking	17
11	Ordering information	17
Annex A (informative)	Engineering information	18
A.1	General	18
A.2	Electrical properties	18
A.3	Non-electrical properties of the base material after complete removal of the copper foil	18
Bibliography		19
Table 1	– Electrical properties	6
Table 2	– Indentations	7
Table 3	– Nominal thickness and tolerance of metal-clad laminate	9
Table 4	– Bow and twist requirements	9
Table 5	– Peel strength requirements	10
Table 6	– Heat shock requirements	10
Table 7	– Dimensional stability	11
Table 8	– Size tolerances for cut panels	11
Table 9	– Rectangularity of cut panels	12
Table 10	– Flammability requirements	13
Table 11	– Water absorption requirements	13
Table 12	– Decomposition temperature requirements	13
Table 13	– Time to delamination requirements	14
Table 14	– Z-axis expansion requirements	14
Table 15	– X/Y-axis expansion requirements	14
Table 16	– Qualification and conformance inspection	15

INTERNATIONAL ELECTROTECHNICAL COMMISSION

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Part 2-53: Reinforced base materials clad and unclad -
PTFE unfilled laminate sheets of defined flammability
(vertical burning test), copper-clad**

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IEC 61249-2-53 has been prepared by IEC technical committee 91: Electronics assembly technology. It is an International Standard.

The text of this International Standard is based on the following documents:

Draft	Report on voting
91/1978/CDV	91/2044/RVC

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

A list of all parts in the IEC 61249 series, published under the general title *Materials for printed boards and other interconnecting structures*, can be found on the IEC website.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

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1 Scope

This part of IEC 61249 specifies requirements for properties of PTFE unfilled reinforced laminated sheet of a thickness 0,05 mm up to 10,0 mm of defined flammability (vertical burning test), copper-clad.

This part of IEC 61249 is applicable to the design, manufacture, use of PTFE unfilled reinforced laminated sheet of defined flammability (vertical burning test), copper-clad.

Its flame resistance is defined in terms of the flammability requirements of 8.4.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 61189-2:2006, *Test methods for electrical materials, printed boards and other interconnection structures and assemblies - Part 2: Test methods for materials for interconnection structures*

IEC 61189-2-721:2015, *Test methods for electrical materials, printed boards and other interconnection structures and assemblies - Part 2-721: Test methods for materials for interconnection structures - Measurement of relative permittivity and loss tangent for copper clad laminate at microwave frequency using a split post dielectric resonator*

IEC 61189-2-803:2023, *Test methods for electrical materials, printed boards and other interconnection structures and assemblies - Part 2-803: Test methods for Z-axis expansion of base materials and printed boards*

IEC 61189-2-807:2021, *Test methods for electrical materials, printed boards and other interconnection structures and assemblies - Part 2-807: Test methods for materials for interconnection structures - Decomposition temperature (T_d) using TGA*

IEC 61189-2-809:2024, *Test methods for electrical materials, printed board and other interconnection structures and assemblies - Part 2-809: X/Y coefficient of thermal expansion (CTE) test for thick base materials by TMA*

IEC 61249-5-1, *Materials for interconnection structures - Part 5: Sectional specification set for conductive foils and films with and without coatings - Section 1: Copper foils (for the manufacture of copper-clad base materials)*

IEC 61249-6-3:2023, *Materials for printed boards and other interconnecting structures - Part 6-3: Sectional specification set for reinforcement materials - Specification for finished fabric woven from "E" glass for printed boards*

ISO 11014:2009, *Safety data sheet for chemical products - Content and order of sections*

IPC TM-650 TM 2.5.5.5, *Stripline Test for Permittivity and Loss Tangent (Dielectric Constant and Dissipation Factor) at X-Band*