International Standard

ISO 1813

Belt drives — Electrical conductivity of antistatic belts: Characteristics and test methods

Transmissions par courroies — Conductibilité électrique des courroies anti-électrostatiques: Caractéristiques et méthodes d'essai

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Foreword

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This document was prepared by Technical Committee ISO/TC 41, *Pulleys and belts (including veebelts)*, Subcommittee SC 1, *Friction*.

This fifth edition cancels and replaces the fourth edition (ISO 1813:2014), which has been technically revised.

The main changes are as follows:

— addition of terms in Clause 3;

— revision of the unit of surface resistivity of the dried film from Ω·m to Ω (see 9.2).

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1 Scope

This document specifies the maximum electrical resistance of the following:

— antistatic endless V-ribbed belts;

— joined V-belts;

— single V-belts, including wide section belts and hexagonal belts.

This document also specifies the corresponding production control and individual proof methods of measurements.

This document applies to new belts intended to be used in an explosive atmosphere or in situations where there is a fire risk. The test is intended to ensure that the belt is sufficiently conductive to dissipate charges of electricity which can form on it in service.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1604, *Belt drives — Endless wide V-belts for industrial speed-changers and groove profiles for corresponding pulleys*

ISO 2790, *Belt drives — V-belts for the automotive industry and corresponding pulleys — Dimensions*

ISO 3410, *Agricultural machinery — Endless variable-speed V-belts and groove sections of corresponding pulleys*

ISO 4183, *Belt drives — Classical and narrow V-belts — Grooved pulleys (system based on datum width)*

ISO 4184, *Belt drives — Classical and narrow V-belts — Lengths in datum system*

ISO 5289, *Agricultural machinery — Endless hexagonal belts and groove sections of corresponding pulleys*

ISO 5290, *Belt drives — Grooved pulleys for joined narrow V-belts — Groove sections 9N/J, 15N/J and 25N/J (effective system)*

ISO 5291, *Belt drives — Grooved pulleys for joined classical V-belts — Groove sections AJ, BJ, CJ and DJ (effective system)*

ISO 9981, *Belt drives — Pulleys and V-ribbed belts for the automotive industry — PK profile: Dimensions*

ISO 9982, *Belt drives — Pulleys and V-ribbed belts for industrial applications — PH, PJ, PK, PL and PM profiles: dimensions*

ISO 23529, *Rubber — General procedures for preparing and conditioning test pieces for physical test methods*

3 Terms and definitions

No terms and definitions are listed in this document.

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