

Aerospace series - Heat-resisting alloy
X6NiCrTiMoV26-15 (1.4980) - Softened and cold
worked - Wires for forged fasteners - $D \leq 15 \text{ mm}$ - $900 \text{ MPa} \leq R_m \leq 1\,100 \text{ MPa}$

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

<p>See Eesti standard EVS-EN 3639:2025 sisaldab Euroopa standardi EN 3639:2025 ingliskeelset teksti.</p> <p>Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.</p> <p>Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 03.12.2025.</p> <p>Standard on kättesaadav Eesti Standardimis- ja Akrediteerimiskeskusest.</p>	<p>This Estonian standard EVS-EN 3639:2025 consists of the English text of the European standard EN 3639:2025.</p> <p>This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation.</p> <p>Date of Availability of the European standard is 03.12.2025.</p> <p>The standard is available from the Estonian Centre for Standardisation and Accreditation.</p>
--	---

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

ICS 49.025.05

Standardite reprodutseerimise ja levitamise õigus kuulub Eesti Standardimis- ja Akrediteerimiskeskusele. Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardimis- ja Akrediteerimiskeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardimis- ja Akrediteerimiskeskusega: Koduleht www.evs.ee; telefon 605 5050; e-post info@evs.ee

The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation and Accreditation. No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation and Accreditation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation and Accreditation: Homepage www.evs.ee; phone +372 605 5050; e-mail info@evs.ee

English Version

**Aerospace series - Heat-resisting alloy X6NiCrTiMoV26-15
(1.4980) - Softened and cold worked - Wires for forged
fasteners - $D \leq 15$ mm - $900 \text{ MPa} \leq R_m \leq 1\,100 \text{ MPa}$**

Série aérospatiale - Alliage résistant à chaud
X6NiCrTiMoV26-15 (1.4980) - Adouci et écroui - Fils
pour éléments de fixation forgés - $D \leq 15$ mm - 900
MPa $\leq R_m \leq 1\,100$ MPa

Luft- und Raumfahrt - Hochwarmfeste Legierung
X6NiCrTiMoV26 15 (1.4980) - Weichgeglüht und
kaltverfestigt - Drähte für geschmiedete
Verbindungselemente - $D \leq 15$ mm - $900 \text{ MPa} \leq R_m \leq 1\,100$ MPa

This European Standard was approved by CEN on 5 October 2025.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents		Page
European foreword		3
Introduction		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Requirements	5
Bibliography		9

This document is a preview generated by EVS

European foreword

This document (EN 3639:2025) has been prepared by ASD-STAN.

After enquiries and votes carried out in accordance with the rules of this Association, this document has received the approval of the National Associations and the Official Services of the member countries of ASD-STAN, prior to its presentation to CEN.

This document shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2026, and conflicting national standards shall be withdrawn at the latest by June 2026.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 3639:2021.

EN 3639:2025 includes the following significant technical changes with respect to EN 3639:2021:

— Clarification of reference condition on line 7 of Table 1.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this document: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

Introduction

This document is part of the series of EN metallic material standards for aerospace applications. The general organization of this series is described in EN 4258.

This document has been prepared in accordance with EN 4500-003.

This document is a preview generated by EVS

1 Scope

This document specifies the requirements relating to:

Heat-resisting alloy X6NiCrTiMoV26-15 (1.4980)
Softened and cold worked
Wires for forged fasteners
 $D \leq 15 \text{ mm}$
 $900 \text{ MPa} \leq R_m \leq 1\,100 \text{ MPa}$

for aerospace applications.

W.nr: 1.4980.

ASD-STAN designation: FE-PA2601.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 4700-004,¹ *Aerospace series — Steel and heat resisting alloys — Wrought products — Technical specification — Part 004: Wire*

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

4 Requirements

The requirements of Table 1 shall be applied.

The documents listed in Table 1 shall be applied.

¹ Published as ASD-STAN prEN at the date of publication of this document, available at: <https://www.asd-stan.org/>.