

Aerospace series - Steel 36NiCrMo16 (1.6773) - 1 250
MPa \leq Rm \leq 1 400 MPa - Bars - De \leq 75 mm

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

<p>See Eesti standard EVS-EN 2480:2025 sisaldab Euroopa standardi EN 2480:2025 ingliskeelset teksti.</p> <p>Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.</p> <p>Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 26.11.2025.</p> <p>Standard on kättesaadav Eesti Standardimis- ja Akrediteerimiskeskusest.</p>	<p>This Estonian standard EVS-EN 2480:2025 consists of the English text of the European standard EN 2480:2025.</p> <p>This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation.</p> <p>Date of Availability of the European standard is 26.11.2025.</p> <p>The standard is available from the Estonian Centre for Standardisation and Accreditation.</p>
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ICS 49.025.10

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English Version

**Aerospace series - Steel 36NiCrMo16 (1.6773) - 1 250 MPa
≤ Rm ≤ 1 400 MPa - Bars - De ≤ 75 mm**S?ie a?ospatale - 36NiCrMo16 (1.6773) - 1 250 MPa ≤
Rm ≤ 1 400 MPa - Barres - De ≤ 75 mmLuft- und Raumfahrt - Stahl FE-PL2108 (36NiCrMo16)
- 1 250 MPa ≤ Rm ≤ 1 400 MPa - Stangen - De ≤ 75 mm

This European Standard was approved by CEN on 5 October 2025.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.

EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

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European foreword

This document (EN 2480:2025) has been prepared by ASD-STAN.

After enquiries and votes carried out in accordance with the rules of this Association, this document has received the approval of the National Associations and the Official Services of the member countries of ASD-STAN, prior to its presentation to CEN.

This document shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2026, and conflicting national standards shall be withdrawn at the latest by May 2026.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 2480:2008.

EN 2480:2025 includes the following significant technical changes with respect to EN 2480:2008:

- overall editorial improvements to comply with the EN 4500 series;
- addition of a bibliography;
- update of Clause 2: EN 4258 and EN 4500-005 were moved to the bibliography;
- addition of a designation and title to the table;
- addition of line 4.3 “Further intended processing” and line 5.2 “Dimensional standard” as per EN 4500-001;
- addition of information on line 20 “Impact strength”: the type of resilience (KV) and the unit (J) were not specified. Technical modifications regarding the temperature of the creep tests.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this document: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

Introduction

This document is part of the series of EN metallic material standards for aerospace applications. The general organization of this series is described in EN 4258.

This document has been prepared in accordance with EN 4500-005.

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1 Scope

This document specifies the requirements relating to:

Steel 36NiCrMo16 (1.6773)
 $1\ 250\ \text{MPa} \leq R_m \leq 1\ 400\ \text{MPa}$
 Bars
 $D_e \leq 75\ \text{mm}$

for aerospace applications.

W.nr: 1.6773.

ASD-STAN designation: FE-PL2108.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2951, *Aerospace series — Metallic materials — Micrographic determination of content of non-metallic inclusions*

EN 4700-002, *Aerospace series — Steel and heat resisting alloys — Wrought products — Technical specification — Part 002: Bars and sections*

TR 2410,¹ *Aerospace series — Metallic materials — Relationship between dimensional standards and material standards*

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp/>
- IEC Electropedia: available at <https://www.electropedia.org/>

4 Requirements

The requirements of Table 1 shall be applied.

The documents listed in Table 1 shall be applied.

¹ Published as ADS-STAN TR, available at: <https://www.asd-stan.org/>.