

Electrically propelled mopeds and motorcycles - Test specifications and safety requirements for lithium-ion battery systems (ISO 18243:2025)

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

<p>See Eesti standard EVS-EN ISO 18243:2025 sisaldab Euroopa standardi EN ISO 18243:2025 ingliskeelset teksti.</p> <p>Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.</p> <p>Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 17.12.2025.</p> <p>Standard on kättesaadav Eesti Standardimis- ja Akrediteerimiskeskusest.</p>	<p>This Estonian standard EVS-EN ISO 18243:2025 consists of the English text of the European standard EN ISO 18243:2025.</p> <p>This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation.</p> <p>Date of Availability of the European standard is 17.12.2025.</p> <p>The standard is available from the Estonian Centre for Standardisation and Accreditation.</p>
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EUROPEAN STANDARD

EN ISO 18243

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English Version

Electrically propelled mopeds and motorcycles - Test specifications and safety requirements for lithium-ion battery systems (ISO 18243:2025)

Cyclomoteurs et motocycles à propulsion électrique -
Spécifications d'essai et exigences de sécurité pour les
systèmes de batterie au lithium-ion (ISO 18243:2025)

Elektrisch angetriebene Mopeds und Motorräder -
Prüfspezifikation und Sicherheitsanforderungen für
Lithium-Ionen basierte Batteriesysteme (ISO
18243:2025)

This European Standard was approved by CEN on 4 December 2025.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

European foreword

This document (EN ISO 18243:2025) has been prepared by Technical Committee ISO/TC 22 "Road vehicles" in collaboration with Technical Committee CEN/TC 301 "Road vehicles" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2026, and conflicting national standards shall be withdrawn at the latest by June 2026.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 18243:2019, EN ISO 18243:2019/A1:2020.

This document has been prepared under a standardization request addressed to CEN by the European Commission. The Standing Committee of the EFTA States subsequently approves these requests for its Member States.

Any feedback and questions on this document should be directed to the users' national standards body/national committee. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

Endorsement notice

The text of ISO 18243:2025 has been approved by CEN as EN ISO 18243:2025 without any modification.

Contents

	Page
Foreword	v
Introduction	vi
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Symbols and abbreviated terms	5
4.1 Symbols.....	5
4.2 Abbreviated terms.....	6
5 Technical requirements	6
5.1 General safety requirements.....	6
5.2 Testing of general safety requirements.....	7
5.2.1 Evidence of leakage.....	7
5.2.2 Evidence of rupture.....	7
5.2.3 Evidence of fire.....	7
5.2.4 Evidence of explosion.....	7
5.2.5 Isolation resistance.....	7
5.3 Mechanical requirements.....	7
5.4 Climatic requirements.....	7
5.4.1 Thermal shock.....	7
5.4.2 Dewing.....	8
5.4.3 Salt spray.....	8
5.5 Simulated accident requirements.....	8
5.5.1 Immersion into water.....	8
5.5.2 Exposure to fire.....	9
5.6 Electrical requirements.....	9
5.6.1 Isolation resistance.....	9
5.6.2 Short circuit protection.....	9
5.7 Functional requirements.....	10
5.7.1 General.....	10
5.7.2 Overcharge protection.....	10
5.7.3 Overdischarge protection.....	10
5.7.4 Overcurrent protection.....	10
5.7.5 Protection against internal overheating.....	10
5.7.6 Low-temperature protection.....	10
6 General test methods	11
6.1 General conditions.....	11
6.2 Measurement accuracy.....	11
6.3 DUT requirements and preparation of the DUT for testing.....	12
6.3.1 DUT requirements.....	12
6.3.2 Preparation of the battery subsystem and test bench.....	12
6.3.3 Preparation of the battery pack or system and test bench.....	12
6.4 Test sequence plan.....	12
6.5 Tests.....	12
6.6 Preconditioning cycles.....	13
6.6.1 Purpose.....	13
6.6.2 Test procedure.....	13
6.7 Standard cycle (SC).....	14
6.7.1 Purpose.....	14
6.7.2 Test procedure.....	14
7 Safety test procedures	14
7.1 Mechanical tests.....	14
7.1.1 Vibration.....	14

7.1.2	Mechanical shock	15
7.1.3	Drop	15
7.2	Climatic tests	15
7.2.1	Thermal shock	15
7.2.2	Dewing	16
7.2.3	Salt spray	18
7.3	Simulated accident tests	18
7.3.1	Immersion into water	18
7.3.2	Exposure to fire	18
7.4	Electrical test — Short circuit protection	19
7.5	Functional tests	20
7.5.1	General procedures	20
7.5.2	Overcharge protection	20
7.5.3	Over discharge protection	21
7.5.4	Overcurrent protection	21
7.5.5	Protection against internal overheating	22
8	Performance test methods	23
8.1	Energy and capacity at RT	23
8.1.1	Purpose	23
8.1.2	Test procedure	23
8.1.3	Requirements	23
8.2	Energy and capacity at different temperature and discharge rates	24
8.2.1	Purpose	24
8.2.2	Test procedure	24
8.2.3	Requirements	26
8.3	Power and internal resistance	27
8.3.1	Purpose	27
8.3.2	Pulse power characterization profile	27
8.3.3	Test procedure	30
8.3.4	Requirements	32
8.4	No load SOC loss	32
8.4.1	Purpose	32
8.4.2	Test procedure	32
8.4.3	Test sequence	33
8.4.4	Requirements	34
8.5	SOC loss at storage	34
8.5.1	Purpose	34
8.5.2	Test procedure	34
8.5.3	Test sequence	35
8.5.4	Requirements	35
8.6	Cycle life	35
8.6.1	Purpose	35
8.6.2	Preparation	36
8.6.3	Test procedure	36
8.6.4	Conditions	37
8.6.5	Monitoring and data logging	37
8.6.6	SOC determination	37
8.6.7	End of test criteria	37
8.6.8	Capacity fade	38
8.6.9	Self-discharging rates	38
8.6.10	Requirements	38
8.7	Cycle life specific test (optional)	39
Annex A (informative) Battery pack and system		40
Annex B (normative) Description of the screen referenced in 7.3.2		44
Annex C (informative) Example of the cycle life specific test		45
Bibliography		46

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 22, *Road vehicles*, Subcommittee SC 38, *Motorcycles and mopeds*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 301, *Road vehicles*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 18243:2017), which has been technically revised. It also incorporates the Amendment ISO 18243:2017/Amd 1:2020.

The main changes are as follows:

- new safety requirement of undertemperature condition;
- new safety requirement of overcurrent protection;
- alignment with ISO 6469-1 and ISO 12405-4.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

Lithium-ion based battery systems are an efficient alternative energy storage system for electrically propelled mopeds and motorcycles. The requirements for lithium-ion based battery systems to be used as power source for the propulsion of electrically propelled mopeds and motorcycles are significantly different to those batteries used for consumer electronics or stationary usage.

This document provides specific test procedures for lithium-ion battery packs and systems specifically developed for propulsion of mopeds and motorcycles. This document specifies such tests and related requirements to ensure that a battery pack or system is able to meet the specific needs of the mopeds and motorcycles industry.

It enables mopeds and motorcycles manufacturers to choose test procedures to evaluate the characteristics of a battery pack or system for their specific requirements.

Electrically propelled mopeds and motorcycles — Test specifications and safety requirements for lithium-ion battery systems

1 Scope

This document specifies the test procedures for lithium-ion battery packs and systems used in electrically propelled mopeds and motorcycles.

The specified test procedures enable the user of this document to determine the essential characteristics on performance and safety of lithium-ion battery packs and systems. It is also possible to compare the test results achieved for different battery packs or systems.

This document enables setting up a dedicated test plan for an individual battery pack or system subject to an agreement between customer and supplier. If required, the relevant test procedures and/or test conditions of lithium-ion battery packs and systems are selected from the standard tests provided in this document to configure a dedicated test plan.

NOTE 1 Electrically power-assisted cycles (EPAC) cannot be considered as mopeds. The definition of electrically power-assisted cycles can differ from country to country. An example of definition can be found in Reference [7].

NOTE 2 Testing on cell level is specified in the IEC 62660 series.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 13063-3, *Electrically propelled mopeds and motorcycles — Safety specifications — Part 3: Electrical safety*

ISO 16750-1, *Road vehicles — Environmental conditions and testing for electrical and electronic equipment — Part 1: General*

ISO 20653, *Road vehicles — Degrees of protection (IP code) — Protection of electrical equipment against foreign objects, water and access*

IEC 60068-2-47, *Environmental testing — Part 2-47: Tests – Mounting of specimens for vibration, impact and similar dynamic tests*

IEC 60068-2-52, *Environmental testing — Part 2-52: Tests – Test Kb: Salt mist, cyclic (sodium, chloride solution).*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>