

Connectors for electrical and electronic equipment -
Product requirements - Part 2-111: Circular
connectors - Detail specification for power connectors
with m12 screw-locking

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

<p>See Eesti standard EVS-EN IEC 61076-2-111:2026 sisaldab Euroopa standardi EN IEC 61076-2-111:2026 ingliskeelset teksti.</p> <p>Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.</p> <p>Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 30.01.2026.</p> <p>Standard on kättesaadav Eesti Standardimis- ja Akrediteerimiskeskusest.</p>	<p>This Estonian standard EVS-EN IEC 61076-2-111:2026 consists of the English text of the European standard EN IEC 61076-2-111:2026.</p> <p>This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation and Accreditation.</p> <p>Date of Availability of the European standard is 30.01.2026.</p> <p>The standard is available from the Estonian Centre for Standardisation and Accreditation.</p>
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English Version

Connectors for electrical and electronic equipment - Product requirements - Part 2-111: Circular connectors - Detail specification for power connectors with M12 screw-locking (IEC 61076-2-111:2025)

Connecteurs pour équipements électriques et électroniques
- Exigences de produit - Partie 2-111: Connecteurs
circulaires - Spécification particulière pour les connecteurs
d'alimentation à vis M12
(IEC 61076-2-111:2025)

Steckverbinder für elektrische und elektronische
Einrichtungen - Produktanforderungen - Teil 2-111:
Rundsteckverbinder - Bauartspezifikation für Leistungs-
Steckverbinder mit Schraubverriegelung M12
(IEC 61076-2-111:2025)

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Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

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European foreword

The text of document 48B/3169/FDIS, future edition 2 of IEC 61076-2-111, prepared by SC 48B "Electrical connectors" of IEC/TC 48 "Electrical connectors and mechanical structures for electrical and electronic equipment" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 61076-2-111:2026.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2027-01-31
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2029-01-31

This document supersedes EN IEC 61076-2-111:2018 and all of its amendments and corrigenda (if any).

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In the official version, for Bibliography, the following notes have to be added for the standard indicated:

IEC 60998-2-1	NOTE	Approved as EN 60998-2-1
IEC 61076-2	NOTE	Approved as EN 61076-2
IEC 61076-2-010	NOTE	Approved as EN IEC 61076-2-010
IEC 61076-2-109	NOTE	Approved as EN 61076-2-109
IEC 61076-2-012	NOTE	Approved as EN IEC 61076-2-012
IEC 61076-2-109	NOTE	Approved as EN 61076-2-109
IEC 61076-2-101	NOTE	Approved as EN IEC 61076-2-101
IEC 61076-2-107	NOTE	Approved as EN 61076-2-107
IEC 61076-2-109	NOTE	Approved as EN 61076-2-109
IEC 61076-2-113	NOTE	Approved as EN 61076-2-113
ISO 11469	NOTE	Approved as EN ISO 11469

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Connectors for electrical and electronic equipment - Product requirements -
Part 2-111: Circular connectors - Detail specification for power connectors with
M12 screw-locking**

**Connecteurs pour équipements électriques et électroniques - Exigences de
produit -
Partie 2-111: Connecteurs circulaires - Spécification particulière pour les
connecteurs d'alimentation à vis M12**



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INTERNATIONAL ELECTROTECHNICAL COMMISSION

Connectors for electrical and electronic equipment - Product requirements - Part 2-111: Circular connectors - Detail specification for power connectors with M12 screw-locking

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IEC 61076-2-111 has been prepared by subcommittee 48B: Electrical connectors, of IEC technical committee 48: Electrical connectors and mechanical structures for electrical and electronic equipment. It is an International Standard.

This second edition cancels and replaces the first edition published in 2017. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) The structure of this document has been adapted to the new IEC template for standards. New subclauses have been added. In Clause 5 and Clause 6, technical specifications have been updated.
- b) This document no longer includes the mating faces for M12 E-coded connectors.

c) Annex B (informative) Orientation of cable outlet in relation to coding has been added.

The text of this International Standard is based on the following documents:

Draft	Report on voting
48B/3169/FDIS	48B/3180/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

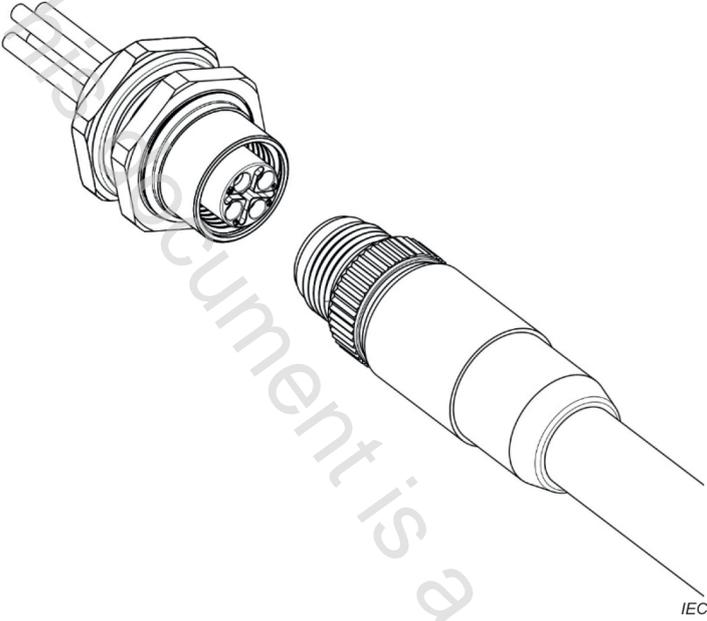
The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all parts in the IEC 61076 series, published under the general title *Connectors for electrical and electronic equipment – Product requirements*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

<p>IEC SC 48B – Electrical connectors Specification available from: IEC General secretariat or from the addresses shown on the inside cover.</p>	<p>IEC 61076-2-111 Ed 2</p>
<p>DETAIL SPECIFICATION in accordance with IEC 61076-1</p>	
 <p>The image shows two technical drawings of electrical connectors. On the left is a circular connector with a hexagonal nut and a central contact area. On the right is a cylindrical free cable connector with a threaded end and a cable extending from the other end. The IEC logo is visible at the bottom right of the drawing area.</p>	<p>Circular connectors Power connectors with M12 screw-locking Male and female connectors Male and female contacts Rewirable – Non-rewirable</p> <p>Free cable connectors Straight and right-angled connectors Fixed connectors Flange mounting Single hole mounting</p>

1 Scope

This part of IEC 61076-2 describes 4- to 6-way circular connectors with M12 screw-locking with current ratings 8, 12 or 16 A per contact and voltage ratings of 50 V AC / 60 V DC or 630 V according to their coding, that are typically used for power supply and power applications in industrial premises.

These connectors consist of both fixed and free connectors, either rewirable or non-rewirable. Male connectors have round contacts $\varnothing 1,0$ mm and $\varnothing 1,5$ mm.

The different codings provided by this document prevent the mating of differently coded male or female connectors to any other similarly sized interfaces, covered by other standards and the cross-mating between the different codings provided by this document.

NOTE 1 M12 is the dimension of the thread of the screw locking mechanism of these circular connectors.

NOTE 2 Several other IEC standards are available covering additional styles of circular connectors with M12 \times 1 screw-locking, see Bibliography.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-581, *Advance edition of the International Electrotechnical Vocabulary - Chapter 581: Electromechanical components for electronic equipment*

IEC 60068-1, *Environmental testing - Part 1: General and guidance*

IEC 60068-2-20, *Environmental testing – Part 2-20: Tests – Test Ta and Tb: Test methods for solderability and resistance to soldering heat of devices with leads*

IEC 60068-2-60, *Environmental testing - Part 2: Tests - Test Ke: Flowing mixed gas corrosion test*

IEC 60352-2, *Solderless connections - Part 2: Crimped connections - General requirements, test methods and practical guidance*

IEC 60352-3, *Solderless connections - Part 3: Accessible insulation displacement (ID) connections - General requirements, test methods and practical guidance*

IEC 60352-4, *Solderless connections - Part 4: Non-accessible insulation displacement (ID) connections - General requirements, test methods and practical guidance*

IEC 60352-5, *Solderless connections - Part 5: Press-in connections - General requirements, test methods and practical guidance*

IEC 60352-6, *Solderless connections - Part 6: Insulation piercing connections - General requirements, test methods and practical guidance*

IEC 60352-7, *Solderless connections - Part 7: Spring clamp connections - General requirements, test methods and practical guidance*

IEC 60352-9, *Solderless connections - Part 9: Ultrasonically welded connections - General requirements, test methods and practical guidance*

IEC 60512-1, *Connectors for electrical and electronic equipment - Tests and measurements - Part 1: Generic specification*

IEC 60512-1-2, *Connectors for electronic equipment - Tests and measurements - Part 1-2: General examination - Test 1b: Examination of dimension and mass*

IEC 60512-2-1, *Connectors for electronic equipment - Tests and measurements - Part 2-1: Electrical continuity and contact resistance tests - Test 2a: Contact resistance - Millivolt level method*

IEC 60512-3-1, *Connectors for electronic equipment - Tests and measurements - Part 3-1: Insulation tests - Test 3a: Insulation resistance*

IEC 60512-4-1, *Connectors for electronic equipment - Tests and measurements - Part 4-1: Voltage stress tests - Test 4a: Voltage proof*

IEC 60512-5-1, *Connectors for electronic equipment - Tests and measurements - Part 5-1: Current-carrying capacity tests - Test 5a: Temperature rise*

IEC 60512-6-3, *Connectors for electronic equipment - Tests and measurements - Part 6-3: Dynamic stress tests - Test 6c: Shock*

IEC 60512-6-4, *Connectors for electronic equipment - Tests and measurements - Part 6-4: Dynamic stress tests - Test 6d: Vibration (sinusoidal)*

IEC 60512-9-1, *Connectors for electronic equipment - Tests and measurements - Part 9-1: Endurance tests - Test 9a: Mechanical operation*

IEC 60512-9-2, *Connectors for electronic equipment - Tests and measurements - Part 9-2: Endurance tests - Test 9b: Electrical load and temperature*

IEC 60512-11-3, *Connectors for electronic equipment - Tests and measurements - Part 11-3: Climatic tests - Test 11c: Damp heat, steady state*

IEC 60512-11-4, *Connectors for electronic equipment - Tests and measurements - Part 11-4: Climatic tests - Test 11d: Rapid change of temperature*

IEC 60512-11-7, *Connectors for electronic equipment - Tests and measurements - Part 11-7: Climatic tests - Test 11g: Flowing mixed gas corrosion test*

IEC 60512-11-9, *Connectors for electronic equipment - Tests and measurements - Part 11-9: Climatic tests - Test 11i: Dry heat*

IEC 60512-11-10, *Connectors for electronic equipment - Tests and measurements - Part 11-10: Climatic tests - Test 11j: Cold*

IEC 60512-11-12, *Connectors for electronic equipment - Tests and measurements - Part 11-12: Climatic tests – Test 11m: Damp heat, cyclic*

IEC 60512-12-1, *Connectors for electronic equipment - Tests and measurements - Part 12-1: Soldering tests - Test 12a: Solderability, wetting, solder bath method*

IEC 60512-12-2, *Connectors for electronic equipment - Tests and measurements - Part 12-2: Soldering tests - Test 12b: Solderability, wetting, soldering iron method*

IEC 60512-12-3, *Connectors for electronic equipment – Tests and measurements – Part 12-3: Soldering tests – Test 12c: Solderability, de-wetting*

IEC 60512-13-2, *Connectors for electronic equipment - Tests and measurements - Part 13-2: Mechanical operation tests - Test 13b: Insertion and withdrawal forces*

IEC 60512-13-5, *Connectors for electronic equipment - Tests and measurements - Part 13-5: Mechanical operation tests - Test 13e: Polarizing and keying method*

IEC 60512-14-7, *Electromechanical components for electronic equipment - Basic testing procedures and measuring methods - Part 14: Sealing tests - Section 7: Test 14g: Impacting water*

IEC 60512-16-5, *Connectors for electronic equipment - Tests and measurements - Part 16-5: Mechanical tests on contacts and terminations - Test 16e: Gauge retention force (resilient contacts)*

IEC 60512-19-3, *Electromechanical components for electronic equipment - Basic testing procedures and measuring methods - Part 19: Chemical resistance tests - Section 3: Test 19c - Fluid resistance*

IEC 60512-23-3, *Connectors for electrical and electronic equipment - Tests and measurements - Part 23-3: Screening and filtering tests - Test 23c: Shielding effectiveness of connectors and accessories - Line injection method*

IEC 60529, *Degrees of protection provided by enclosures (IP code)*

IEC 60664-1:2020, *Insulation coordination for equipment within low-voltage systems - Part 1: Principles, requirements and tests*

IEC 60999-1, *Connecting devices - Electrical copper conductors - Safety requirements for screw-type and screwless-type clamping units - Part 1: General Requirements and particular requirements for clamping units for conductors from 0,2 mm² up 35 mm² (included)*

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IEC 61984:2008, *Connectors - Safety requirements and tests*

IEC 62197-1, *Connectors for electronic equipment - Quality assessment requirements - Part 1: generic specification*

IEC TR 63040, *Guidance on clearances and creepage distances in particular for distances equal to or less than 2 mm - Test results of research on influencing parameters*

ISO 21920-1, *Geometrical product specifications (GPS) - Surface texture: Profile - Part 1: Indication of surface texture*