Tissue paper and tissue products - Part 12: Determination of tensile strength of perforated lines - Calculation of perforation efficiency

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NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN ISO 12625-12:2010 sisaldab Euroopa standardi EN ISO 12625-12:2010 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 12625-12:2010 consists of the English text of the European standard EN ISO 12625-12:2010.
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Tissue paper and tissue products - Part 12: Determination of tensile strength of perforated lines - Calculation of perforation efficiency (ISO 12625-12:2010)

Papier tissue et produits tissues - Partie 12: Détermination de la résistance à la rupture par traction des lignes de prédécoupe - Calcul de l'efficacité des perforations (ISO 12625-12:2010)

Tissue-Papier und Tissue-Produkte - Teil 12: Bestimmung der breitenbezogenen Bruchkraft an Perforationen - Berechnung der Perforations-Effizienz (ISO 12625-12:2010)

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EUROPEAN COMMITTEE FOR STANDARDIZATION
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Foreword

This document (EN ISO 12625-12:2010) has been prepared by Technical Committee CEN/TC 172 “Pulp, paper and board”, the secretariat of which is held by DIN, in collaboration with Technical Committee ISO/TC 6 “Paper, board and pulps”.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2010, and conflicting national standards shall be withdrawn at the latest by July 2010.

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Contents

Page

Introduction

Tissue papers such as toilet paper and kitchen towel are often pre-cut. They are used after separation of two consecutive sheets.

It is important to know the efficiency of the pre-cut perforations.

The perforation strength should be enough to ensure the product cohesion, but not too high, so that sheets can be easily separated. Depending on the type of tissue product, forces can be applied perpendicular to the perforation lines, or in the direction of the perforation lines.

This part of ISO 12625 has been prepared by harmonizing those standards applicable to tissue paper and tissue products that are currently in use. It specifies a procedure to determine perforation efficiency based on the method described in ISO 12625-4 for the determination of the tensile strength of tissue paper and tissue products.

Tissue paper and tissue products —

Part 12:
Determination of tensile strength of perforated lines — Calculation of perforation efficiency

1 Scope

This part of ISO 12625 specifies a test method for the determination of the tensile strength of perforated lines of tissue paper. It uses a tensile-testing apparatus operating with a constant rate of elongation.

This method is only used for measuring machine-direction tensile strength, that is for cross-direction perforations on tissue paper.

The calculation of perforation efficiency is also specified in this part of ISO 12625.

It is expressly stated that the detection of impurities and contraries in tissue paper and tissue products can be carried out according to ISO 15755.

For the determination of moisture content in tissue paper and tissue products, ISO 287 can be applied.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 186, *Paper and board — Sampling to determine average quality*

ISO 187, *Paper, board and pulps — Standard atmosphere for conditioning and testing and procedure for monitoring the atmosphere and conditioning of samples*

ISO 536, *Paper and board — Determination of grammage*

ISO 1924-2, *Paper and board — Determination of tensile properties — Part 2: Constant rate of elongation method (20 mm/min)*

ISO 7500-1, *Metallic materials — Verification of static uniaxial testing machines — Part 1: Tension/compression testing machines — Verification and calibration of the force-measuring system*

ISO 12625-1, *Tissue paper and tissue products — Part 1: General guidance on terms*