

**Vedelike teisaldamiseks ettenähtud polüolefiintorud.
Pragude levimisele vastupidavuse kindlaksmääramine.
Pragude aeglase levimise katsemeetod sälgatud
torudele**

Polyolefin pipes for the conveyance of fluids - Determination of resistance to crack propagation - Test method for slow crack growth on notched pipes

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

<p>Käesolev Eesti standard EVS-EN ISO 13479:2009 sisaldab Euroopa standardi EN ISO 13479:2009 ingliskeelset teksti.</p> <p>Standard on kinnitatud Eesti Standardikeskuse 30.10.2009 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.</p> <p>Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kättesaadavaks tegemise kuupäev on 15.09.2009.</p> <p>Standard on kättesaadav Eesti standardiorganisatsioonist.</p>	<p>This Estonian standard EVS-EN ISO 13479:2009 consists of the English text of the European standard EN ISO 13479:2009.</p> <p>This standard is ratified with the order of Estonian Centre for Standardisation dated 30.10.2009 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.</p> <p>Date of Availability of the European standard text 15.09.2009.</p> <p>The standard is available from Estonian standardisation organisation.</p>
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English Version

Polyolefin pipes for the conveyance of fluids - Determination of resistance to crack propagation - Test method for slow crack growth on notched pipes (ISO 13479:2009)

Tubes en polyoléfines pour le transport des fluides -
 Détermination de la résistance à la propagation de la
 fissure - Méthode d'essai de la propagation lente de la
 fissure d'un tube entaillé (essai d'entaille) (ISO 13479:2009)

Rohre aus Polyolefinen für den Transport von Fluiden -
 Bestimmung des Widerstandes gegen Rißfortpflanzung -
 Prüfverfahren für langsames Rißwachstum an gekerbten
 Rohren (Kerbprüfung) (ISO 13479:2009)

This European Standard was approved by CEN on 19 August 2009.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

Foreword

This document (EN ISO 13479:2009) has been prepared by Technical Committee ISO/TC 138 "Plastics pipes, fittings and valves for the transport of fluids" in collaboration with Technical Committee CEN/TC 155 "Plastics piping systems and ducting systems" the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2010, and conflicting national standards shall be withdrawn at the latest by March 2010.

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Endorsement notice

The text of ISO 13479:2009 has been approved by CEN as a EN ISO 13479:2009 without any modification.

Polyolefin pipes for the conveyance of fluids — Determination of resistance to crack propagation — Test method for slow crack growth on notched pipes

1 Scope

This International Standard specifies a test method for determining the resistance to slow crack growth of polyolefin pipes, expressed in terms of time to failure in a hydrostatic pressure test on a pipe with machined longitudinal notches in the outside surface. The test is applicable to pipes of wall thickness greater than 5 mm.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 161-1, *Thermoplastics pipes for the conveyance of fluids — Nominal outside diameters and nominal pressures — Part 1: Metric series*

ISO 1167-1, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure — Part 1: General method*

ISO 1167-2, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure — Part 2: Preparation of pipe test pieces*

ISO 3126, *Plastics piping systems — Plastics components — Determination of dimensions*

ISO 6108, *Double equal angle cutters with plain bore and key drive*

ISO 11922-1, *Thermoplastics pipes for the conveyance of fluids — Dimensions and tolerances — Part 1: Metric series*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 161-1 and ISO 11922-1 apply.

4 Principle

Lengths of pipe with four machined longitudinal external notches are subject to a hydrostatic pressure test whilst immersed in a water tank at 80 °C in accordance with ISO 1167-1 and ISO 1167-2. The time to failure or test period is recorded.

NOTE It is assumed that the following test parameters are set by the standard or specification making reference to this International Standard:

- a) the number of test pieces, if applicable (see 6.5);
- b) the test pressure (see 8.1);
- c) the test period (see 8.1).