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Plekikruvikeermed

Tapping screw threads

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

<p>Käesolev Eesti standard EVS-EN ISO 1478:1999 sisaldab Euroopa standardi EN ISO 1478:1999 ingliskeelset teksti.</p> <p>Käesolev dokument on jõustatud 23.11.1999 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes.</p> <p>Standard on kättesaadav Eesti standardiorganisatsioonist.</p>	<p>This Estonian standard EVS-EN ISO 1478:1999 consists of the English text of the European standard EN ISO 1478:1999.</p> <p>This document is endorsed on 23.11.1999 with the notification being published in the official publication of the Estonian national standardisation organisation.</p> <p>The standard is available from Estonian standardisation organisation.</p>
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<p>Käsitlusala: Standard määrab kindlaks plekikruvide keermetsad, kui keermesuurus on ST 1,5 - ST 9,5 (kaasa arvatud).</p>	<p>Scope:</p>
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ICS 21.040.30

Võtmesõnad: kinnitusdetailid, kruvid, kruvikeermed, mõõtmed, plekikruvid

English version

Tapping screw threads

(ISO 1478 : 1999)

Filetage de vis à tôle
(ISO 1478 : 1999)

Blechsraubengewinde
(ISO 1478 : 1999)

This European Standard was approved by CEN on 1999-07-16.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

The European Standards exist in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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CEN

European Committee for Standardization
Comité Européen de Normalisation
Europäisches Komitee für Normung

Central Secretariat: rue de Stassart 36, B-1050 Brussels

Foreword

International Standard

ISO 1478 : 1999 Tapping screw threads,

which was prepared by ISO/TC 2 'Fasteners' of the International Organization for Standardization, has been adopted by Technical Committee CEN/TC 185 'Threaded and non-threaded mechanical fasteners and accessories', the Secretariat of which is held by DIN, as a European Standard.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, and conflicting national standards withdrawn, by February 2000 at the latest.

In accordance with the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard:

Austria, Belgium, the Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, the Netherlands, Norway, Portugal, Spain, Sweden, Switzerland, and the United Kingdom.

Endorsement notice

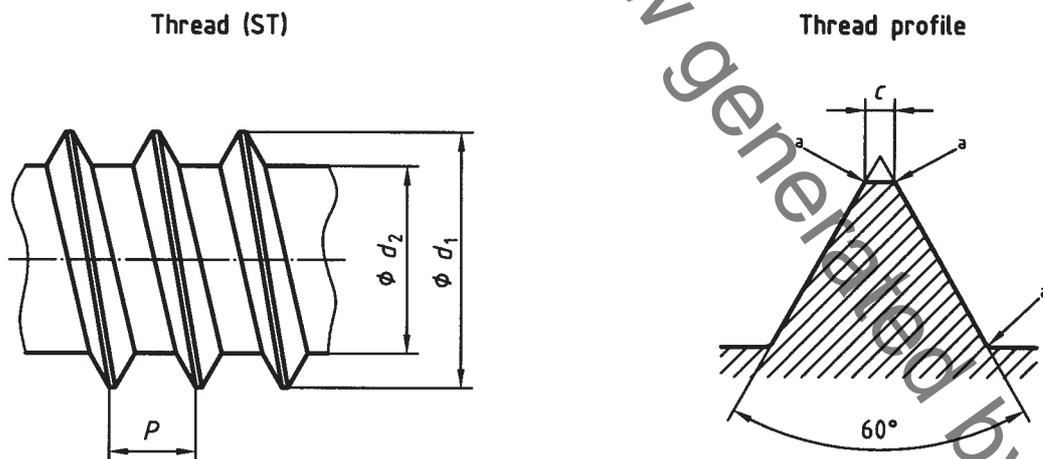
The text of the International Standard ISO 1478 : 1999 was approved by CEN as a European Standard without any modification.

1 Scope

This International Standard specifies the thread and thread ends for tapping screws (sheet metal screws) with thread sizes from ST1,5 to ST9,5 inclusive.

2 Dimensions

See Figures 1 and 2 and Table 1.



a Slight radius

Figure 1 — Thread dimensions