

**Mittelegeerteratest kuumvaltsitud
vaisulundseinad. Osa 2: Profiili lubatud
piirhälbed ja mõõtmeterantsid**

Hot rolled sheet piling of non alloy steels - Part 2:
Tolerances on shape and dimensions

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 10248-2:2000 sisaldab Euroopa standardi EN 10248-2:1995 ingliskeelset teksti. Käesolev dokument on jõustatud 11.01.2000 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes. Standard on kättesaadav Eesti standardiorganisatsioonist.	This Estonian standard EVS-EN 10248-2:2000 consists of the English text of the European standard EN 10248-2:1995. This document is endorsed on 11.01.2000 with the notification being published in the official publication of the Estonian national standardisation organisation. The standard is available from Estonian standardisation organisation.
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Käsitlusala: See Euroopa standard määrab kindlaks standardis EN 10248-1 määratud kuumvaltsitud mittelegeerterasest vaisulundseinte mõõtmete, servade täisnurksuse, sirguse ja massi tolerantsid.	Scope:
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ICS 77.140.70

Võtmesõnad: kuumvaltstooted, mittelegeerterased, mõõtmed, mõõtmeterantsid, profiili lubatud hälbed, raud- ja terastooted, terased, terasvaidest sulundseinad

Hinnagrupp F

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Descriptors: Steel, unalloyed steel, sheet piling.

English version

Hot rolled sheet piling of non-alloy steel
Part 2: Tolerances on shape and dimensions

Palplanches laminées à chaud en aciers
non alliés. Partie 2: Tolérances sur forme
et dimensions

Warmgewalzte Spundbohlen aus un-
legierten Stählen. Teil 2: Grenzabmaße
und Formtoleranzen

This European Standard was approved by CEN on 1995-05-19.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

CEN

European Committee for Standardization
Comité Européen de Normalisation
Europäisches Komitee für Normung

Central Secretariat: rue de Stassart 36, B-1050 Brussels

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Foreword

This European Standard has been prepared by ECISS/TC 10 'Structural steels; qualities', the Secretariat of which is held by NNI.

This European Standard is composed of two Parts:

Part 1: Technical delivery conditions

Part 2: Tolerances on shape and dimensions

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, and conflicting national standards withdrawn, by December 1995 at the latest.

In accordance with the CEN/CENELEC Internal Regulations, the following countries are bound to implement this European Standard:

Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

1 Scope

This part of this European Standard specifies the tolerances on dimensions, squareness of ends, straightness and mass of hot rolled non alloy steel sheet piles which are defined in EN 10248-1.

2 Normative references

This European Standard incorporates by dated or undated reference provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies.

EN 10248-1 Hot rolled sheet piling of non alloy steels - Part 1 : Technical delivery conditions.

3 Height of profiles

3.1 U-sheet piles

The tolerances on the height of U-sheet piles are given in table 1.

Table 1 : Height of U-sheet piles

Dimensions in millimetres			
Designation	Figure	Nominal dimension	Tolerance
Height h		$h \leq 200$ $h > 200$	± 4 ± 5

Tolerances on the height of sections made of a pair of crimped or welded piles may be agreed at the time of the enquiry and order.

Option 1, see 11.2.