

**Steel wire for mechanical springs - Part
2: Oil hardened and tempered spring
steel wire**

Steel wire for mechanical springs - Part 2: Oil
hardened and tempered spring steel wire

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

<p>Käesolev Eesti standard EVS-EN 10270-2:2001 sisaldab Euroopa standardi EN 10270-2:2001 ingliskeelset teksti.</p> <p>Käesolev dokument on jõustatud 19.12.2001 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes.</p> <p>Standard on kättesaadav Eesti standardiorganisatsioonist.</p>	<p>This Estonian standard EVS-EN 10270-2:2001 consists of the English text of the European standard EN 10270-2:2001.</p> <p>This document is endorsed on 19.12.2001 with the notification being published in the official publication of the Estonian national standardisation organisation.</p> <p>The standard is available from Estonian standardisation organisation.</p>
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<p>Käsitlusala: This part of EN 10270 applies to oil hardened and tempered spring steel wire made from unalloyed or alloyed steels.</p>	<p>Scope: This part of EN 10270 applies to oil hardened and tempered spring steel wire made from unalloyed or alloyed steels.</p>
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ICS 77.140.25, 77.140.65

Võtmesõnad: designations, dimensions, iron, products, specifications, spring steel wires, steel wires, steels, testing, tests, wires

Hinnagrupp K

ICS 77.140.25; 77.140.65

English version

Steel wire for mechanical springs - Part 2: Oil hardened and tempered spring steel wire

Fils en acier pour ressorts mécaniques - Partie 2: Fils en acier trempés à l'huile et revenus

Stahldraht für Federn - Teil 2: Ölschlußvergüteter Federstahldraht

This European Standard was approved by CEN on 19 February 2001.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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Foreword

This European Standard has been prepared by Technical Committee ECISS/TC 30 "Steel wires", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2001, and conflicting national standards shall be withdrawn at the latest by October 2001.

This European Standard for steel wire for mechanical springs is composed of the following parts:

- Part 1 : *Patented cold drawn unalloyed spring steel wire*
- Part 2 : *Oil hardened and tempered spring steel wire*
- Part 3 : *Stainless spring steel wire*

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

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1 Scope

1.1 This Part of EN 10270 applies to oil hardened and tempered spring steel wire made from unalloyed or alloyed steels. They are primarily subject to torsional stresses such as in compression and extension springs and in special cases also for applications where the spring wire is subject to bending stresses such as lever springs.

As a rule unalloyed steels are used for applications at room temperature whereas alloyed steels are generally used at a temperature above room temperature. Alloyed steels may also be chosen for above average tensile strengths.

1.2 In addition to this part of EN 10270 the general technical delivery requirements of EN 10021 are applicable.

2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

EN 10002-1, *Metallic materials — Tensile test — Part 1: Method of test (at ambient temperature)*

EN 10021, *General technical delivery requirements for steel and iron products*

EN 10204, *Metallic products — Types of inspection documents*

EN 10218-1:1994, *Steel wire and wire products — General — Part 1: Test methods*

EN 10218-2:1996, *Steel wire and wire products — General — Part 2: Dimensions and tolerances*

ENV 10247, *Micrographic examination of the non-metallic inclusion content of steels using standard pictures*

CR 10261, *Iron and steel — Review of available methods of chemical analysis*

EN ISO 377, *Steel and steel products — Location and preparation of samples and test pieces for mechanical testing*

ISO 14284, *Steel and iron — Sampling and preparation of samples for the determination of chemical composition*

EU 104¹⁾, *Determination of the decarburization depth of unalloyed and low alloyed structural steels*

1) It may be agreed at the time of ordering, until this EURONORM has been adopted as a European Standard, that either this EURONORM or a corresponding national standard should be applied.