

INTERNATIONAL  
STANDARD

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**Footwear — Test methods for lining and  
insoles — Static friction**

*Chaussures — Méthodes d'essai pour la doublure et pour la première  
de propreté — Frottement statique*



Reference number  
ISO 22653:2003(E)

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 22653 was prepared by CEN (as EN 12826:2000) and was adopted, under a special "fast-track procedure", by Technical Committee ISO/TC 216, *Footwear*, in parallel with its approval by the ISO member bodies.

For the purposes of international standardization, a list of corresponding International and European Standards for which equivalents are not given in EN 12826 has been added as Annex ZZ.

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## Foreword

This European Standard has been prepared by Technical Committee CEN/TC 309 "Footwear", the secretariat of which is held by AENOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2000, and conflicting national standards shall be withdrawn at the latest by September 2000.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

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## 1 Scope

This European standard specifies two methods of assessing the frictional properties of lining and insoles, irrespective of the material.

## 2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies.

EN 12222, *Footwear – Standard atmospheres for conditioning and testing of footwear and components for footwear.*

## 3 Definitions

For the purposes of this standard the following definitions apply:

### 3.1

#### **coefficient of static friction ( $\mu_s$ )**

the ratio of the force necessary to cause the tangential separation of two stationary surfaces to the perpendicular force acting upon the two surfaces

### 3.2

#### **coefficient of kinetic friction ( $\mu_k$ )**

the ratio of the force necessary to maintain a constant velocity between two surfaces in contact to the perpendicular force acting upon the two surfaces

### 3.3

#### **kinetic angle of surface drag ( $D_k$ )**

the angle of the inclined plane at which the test sled will slide down the inclined plane when sliding is initiated by a standard impulse

### 3.4

#### **static angle of surface drag ( $D_s$ )**

the angle of the inclined plane at which the test sled will slide down the inclined plane under its own mass and momentum

## 4 Apparatus and material

The following apparatus and material shall be used:

### 4.1 Method A

**4.1.1 A sled**, (150 mm  $\pm$  1 mm) long x (100 mm  $\pm$  1 mm) wide having a mass of 700 g  $\pm$  15 g to which a lining or insole test specimen is attached (see 5.1.1) and a test specimen support of cellular rubber, or plastics material, 3 mm thick and of medium apparent density. The surface of the sled is flat and smooth or polished. The edges of the sled do not contain any burrs or roughness.